

PARTICLE MIGRATION IN INKJET-PRINTED DROPLETS

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The evaporation of sessile droplets is of great importance to a range of applications from biosensors to graphics printing and crop spraying to printed electronics. Inkjet printing technology is particularly powerful as a method of selectively depositing functional materials with typical inks being complex formulations comprised of solvents, pigments, humectants and surfactants. Therefore a predictive understanding of formulations is necessary in order to achieve desired morphologies and avoid widely reported non-uniform morphologies.¹ Composition or temperature gradients across the liquid-vapour interface have been shown to induce Marangoni flows which can redistribute suspended material to avoid such ring-stains,² however studies have mainly taken place on microlitre droplets in which buoyancy-driven convection can feature.³

Here we report experiments in which dark-field optical microscopy coupled with high-speed cameras is used to trace the trajectories of light-scattering tracer particles to investigate internal flows through particle image velocimetry. Solutal Marangoni flows are generated in a selection of initially low viscosity solvent mixtures and solutions however at these smaller length-scales different morphologies are observed. Instead of obtaining uniform deposits, particles are seen to migrate across flow streamlines⁴ to collect in central groups in ethanol-water mixtures, ethylene glycol-water mixtures and sucrose, lactose, sodium chloride and sodium nitrate solutions, demonstrating the prevalence of particle migration in a disparate range of chemical systems. A weak particle-size dependence to the migration is noted and a diffusiophoretic mechanism of migration in response to composition gradients is proposed.

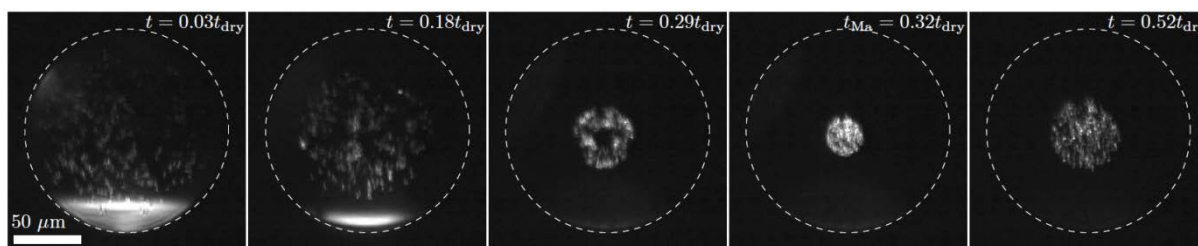


Figure 1. Particle migration towards the centre of an evaporating 50:50%v ethanol-water droplet. The dashed line is the position of the contact line. t_{Ma} is the time when the Marangoni flows ended while $t_{dry} = 2.4$ s.

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