

# DIFFUSION IN COATINGS: INSIGHTS FROM MOLECULAR SIMULATIONS

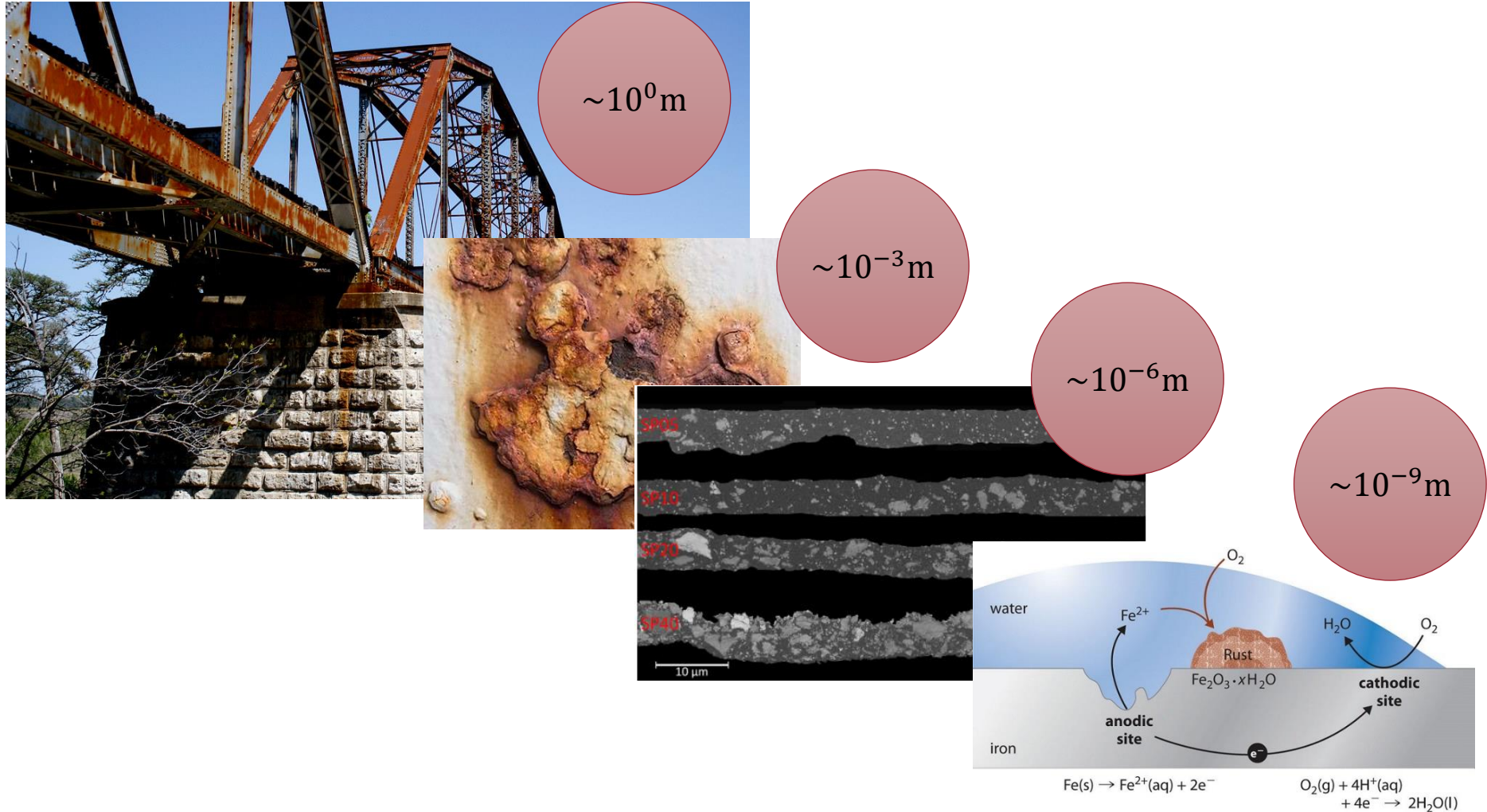
CHARLIE WAND (he/him),

Simon Gibbon, Flor Siperstein

Formulating Functional Films and Coatings IV

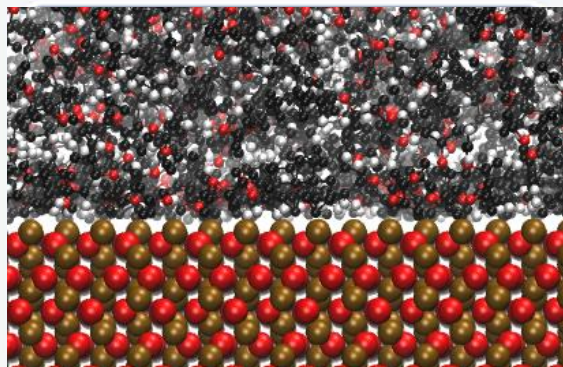
December 2021

# Corrosion protection across time and space



# Modelling approach

Construct realistic models of polymer-solid systems.



Identify transport mechanisms, bottle necks and energy barriers.

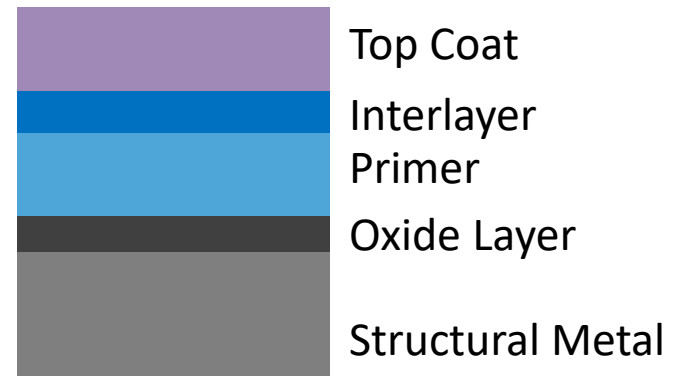


Provide fundamental understanding on molecular level transport and energy barriers

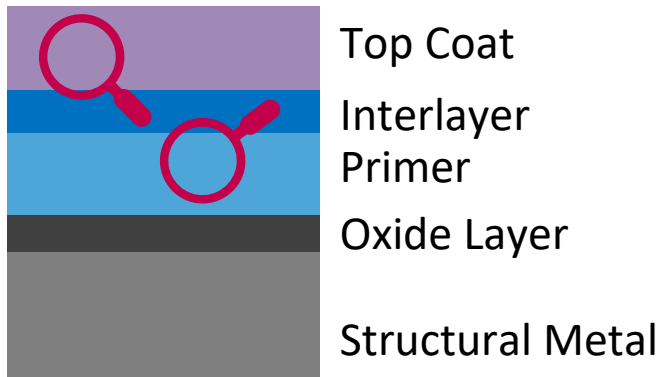


# Paint

- Paint is an organic coating applied to a substrate
- Formulated product - **COMPLICATED**
  - Binder, Thinner, Filler, Additives...
- Primary function is to protect the substrate
- Wide range of applications
  - Aerospace, automotive, food packaging...



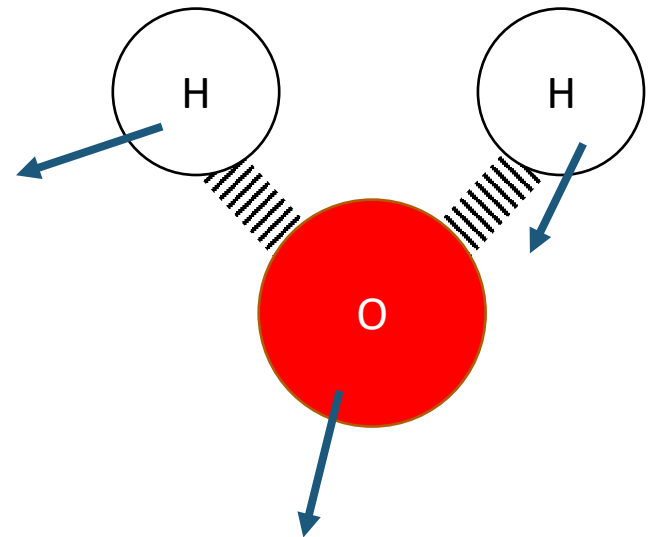
# Aim and approach



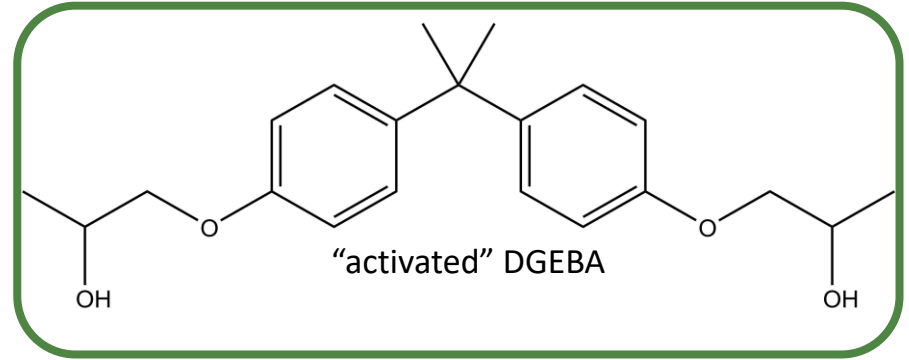
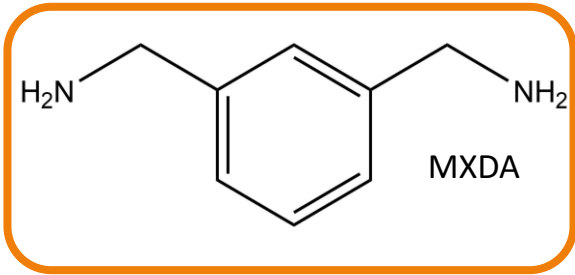
- **Aim:** How do water and ions reach the surface?
- **Approach:** Create realistic cross-linked structure with different water/ion concentrations in

# Molecular Modelling

- Each atom is represented as a single bead with specific parameters
  - e.g. radius, interaction, charge
- These beads are joined by springs to build up molecules
  - Plus angle/dihedral
- Molecular dynamics integrates through time using Newton's equations of motion



# Epoxy resin



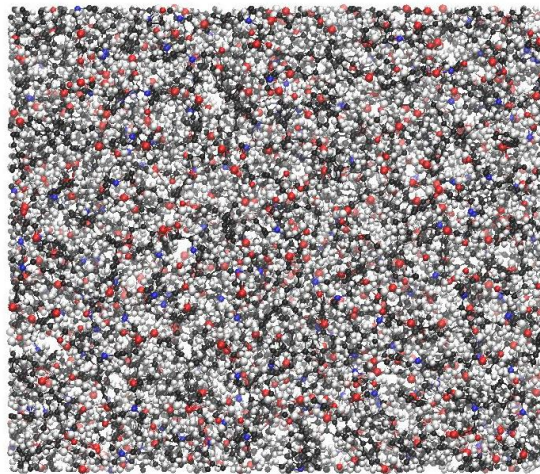
Temperature  
(Pressure)



Cross-link  
Density



Composition



## Structure

Pore size distribution

## Dynamics

Water and polymer mobility

Diffusion coefficient

## Interactions

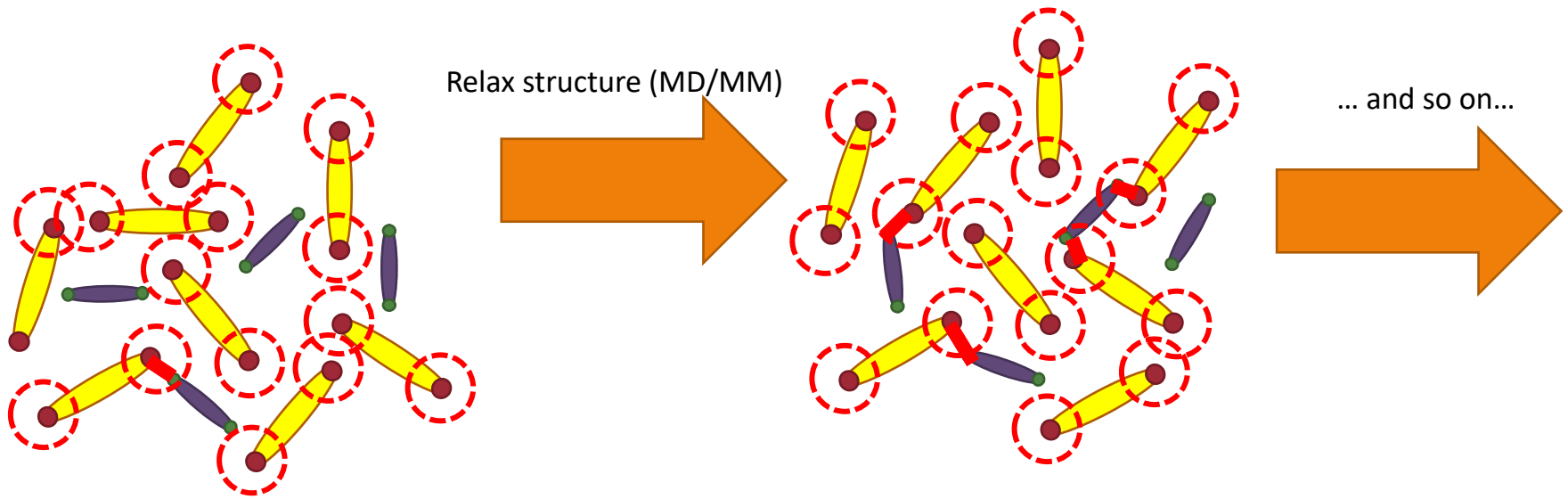
Location of water

Hydrogen bonds



# Cross-linking procedure

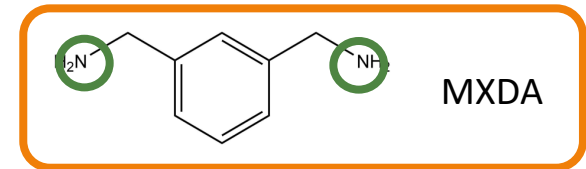
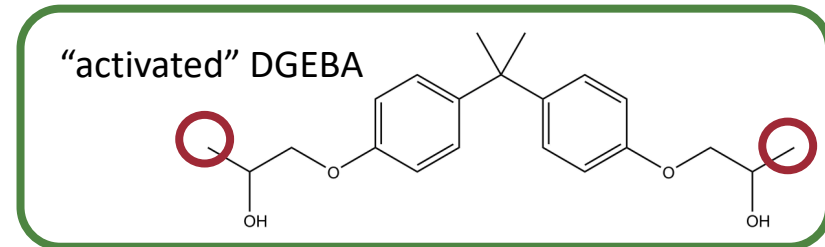
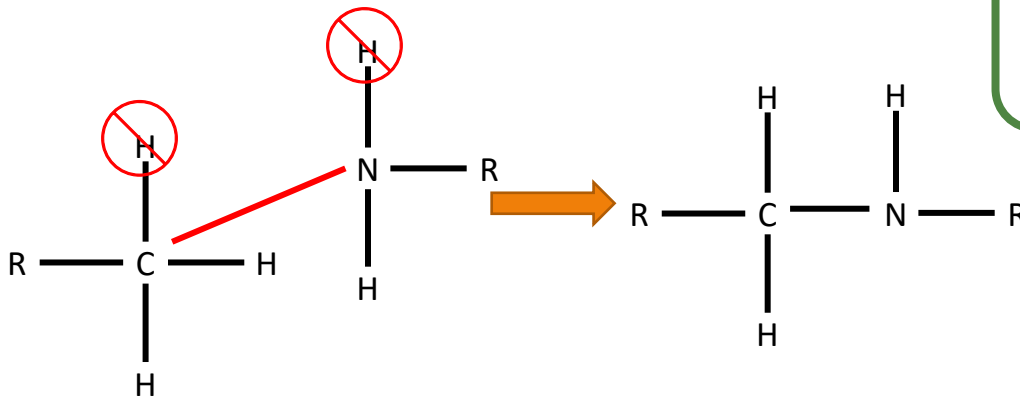
1. Equilibrate system
2. Create new bonds between reactive species within cut off distance
3. Relax new network
4. Repeat until desired amount of cross-linking



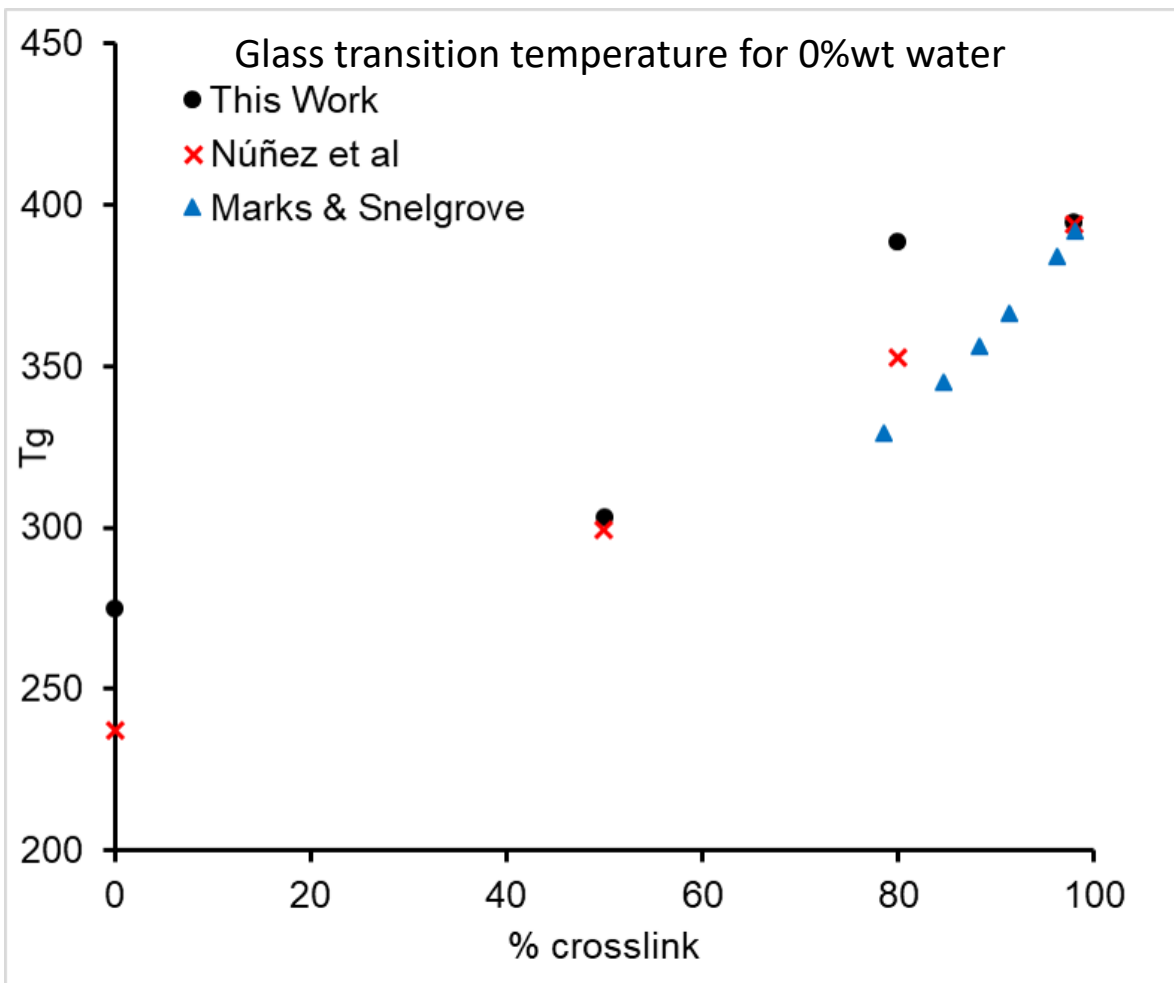


# Cross-linking procedure

1. Equilibrate system
2. Create new bonds between reactive species within cut off distance
3. Relax new network
4. Repeat until desired amount of cross-linking
5. Remove excess H's and update charges
6. Final equilibration run

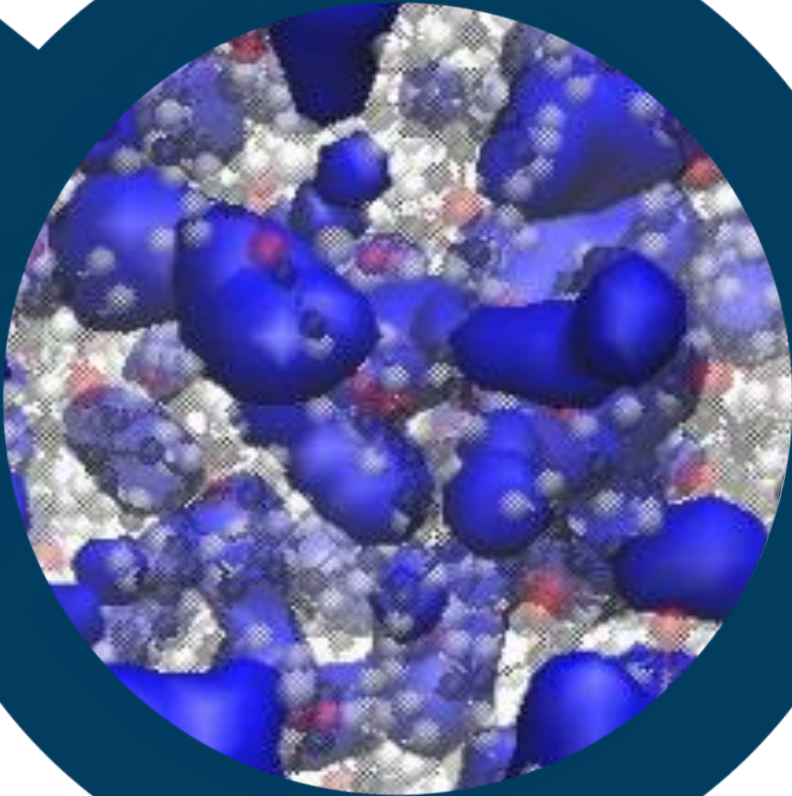


# Model Validation



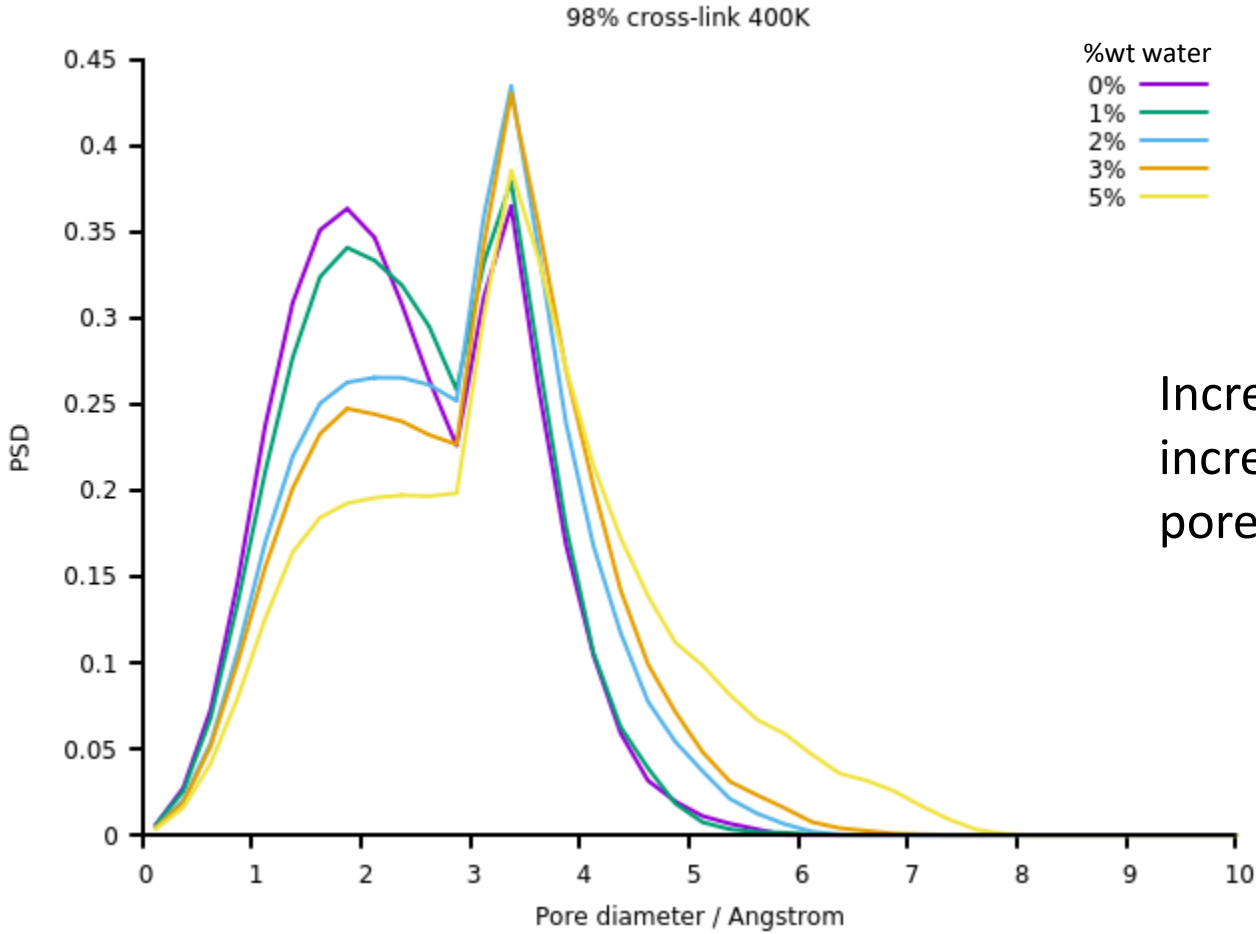
Confirmed model validity through glass transition temperature and density.

# Coating microstructure



- Free volume found as isolated voids or pores for all systems considered
- Quantify pore size distribution in different coating conditions

# Water content

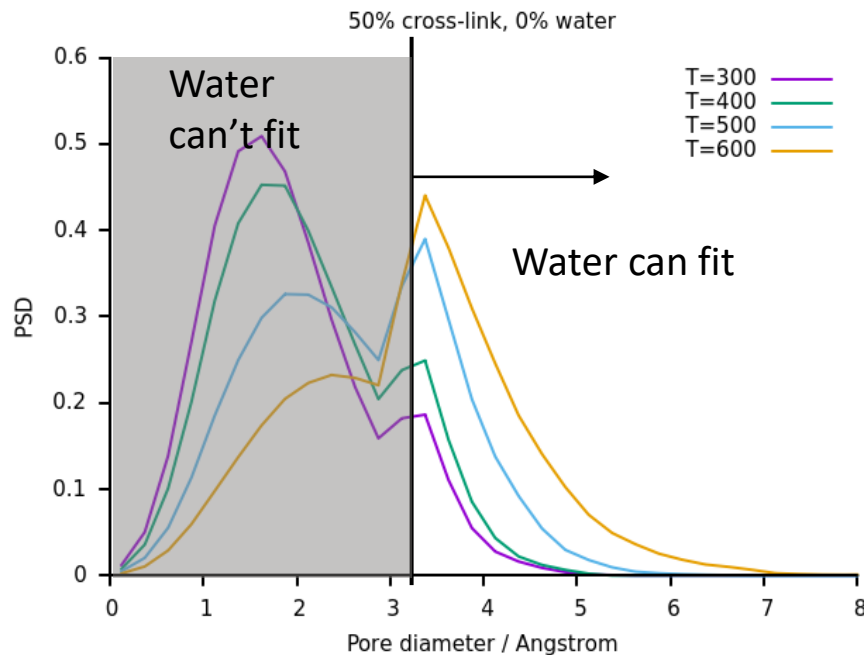


Increasing water content increases proportion of large pores

# Pore size distribution

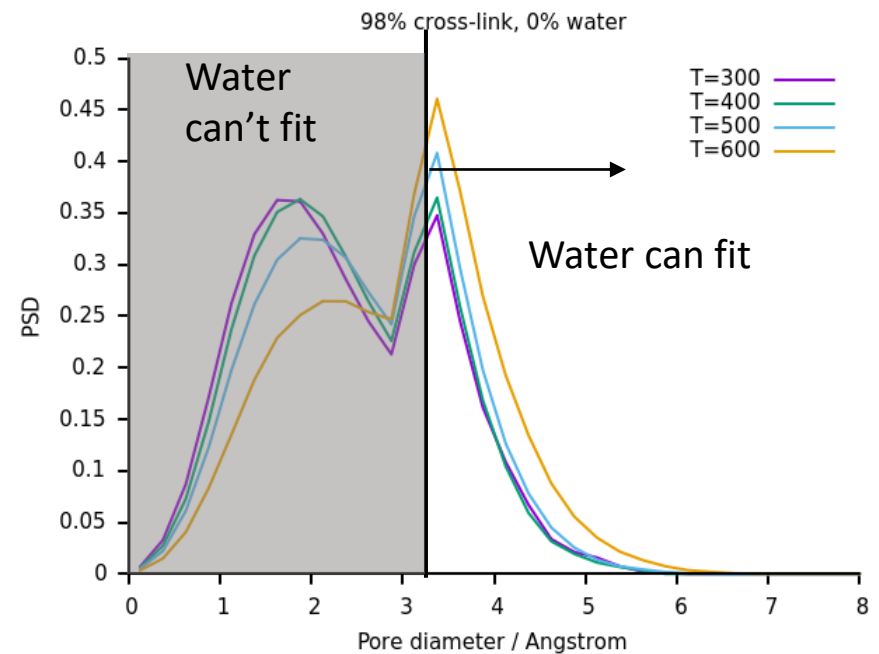
## Low Crosslink

Proportion of large pores dramatically increases with temperature

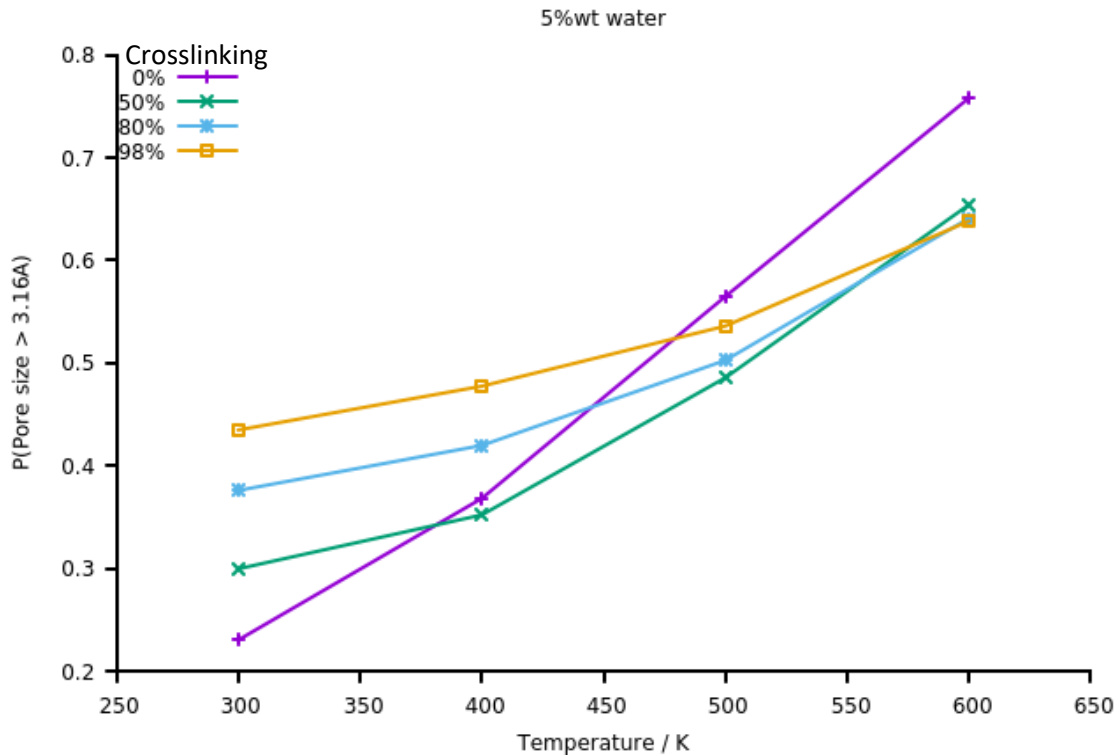


## High Crosslink

Much less change in proportion of large pores

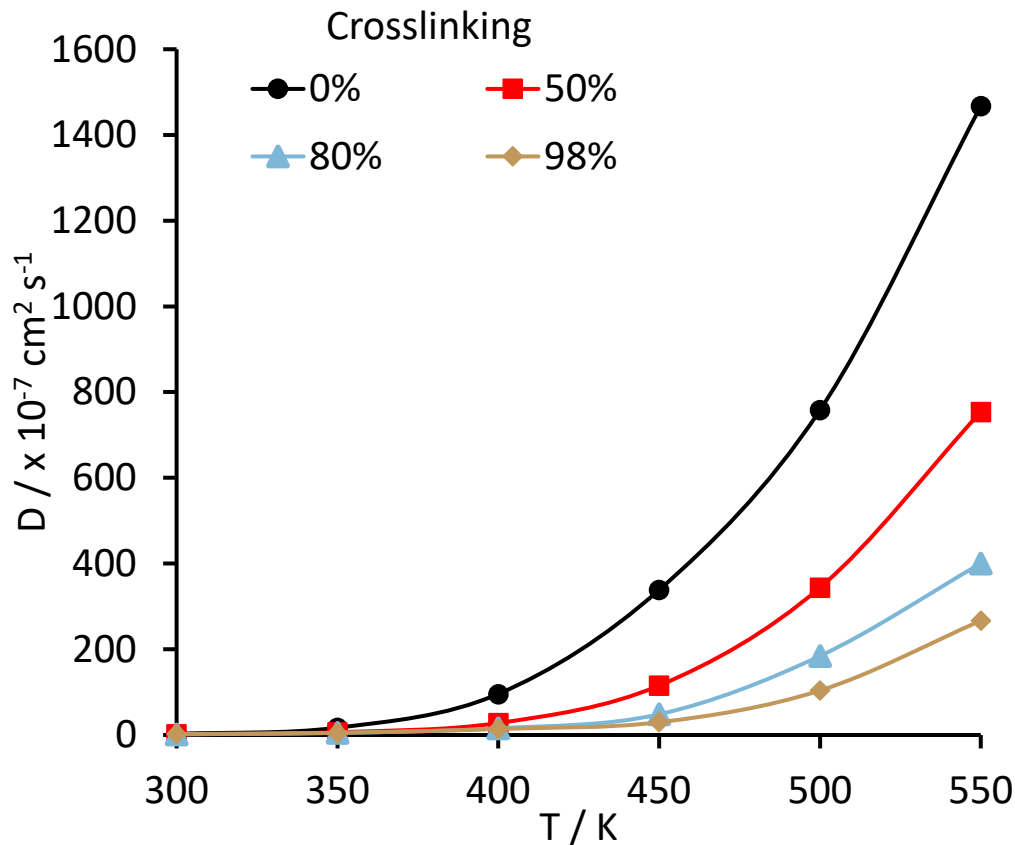


# Pore size distribution



- At low temperature, pore size increases with crosslinking.
- At high temperature, all crosslinked samples have similar pore sizes

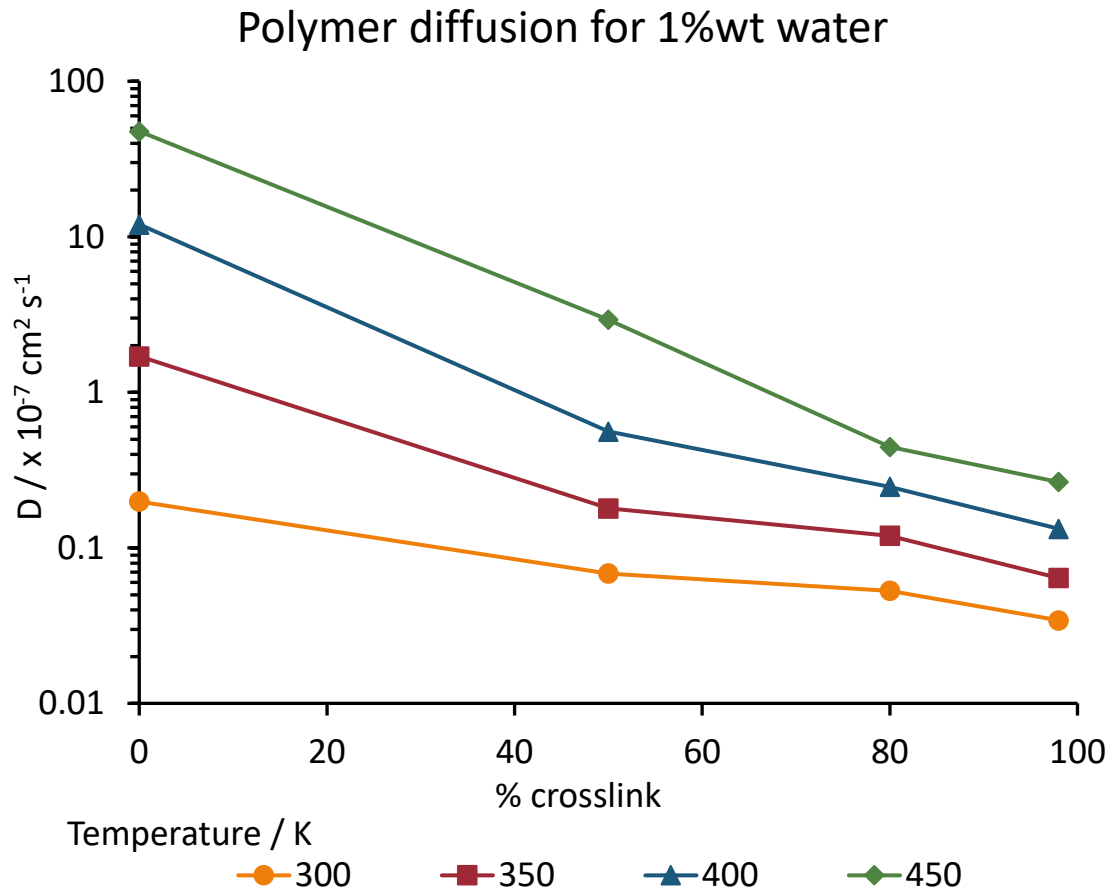
# Water diffusion



Dramatic decrease in water diffusion with crosslinking (despite larger pores in PSD)

**Polymer chain mobility**

# Water diffusion



Dramatic decrease in water diffusion with crosslinking (despite larger pores in PSD)

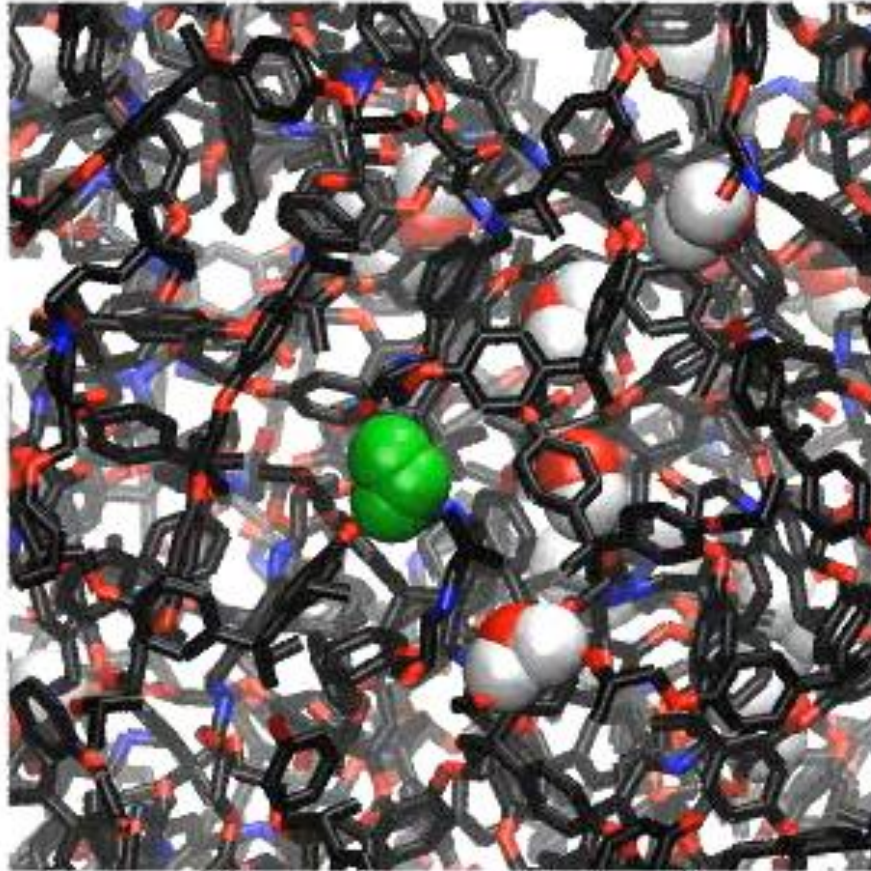
## Polymer chain mobility

Lower % crosslink = more flexible

Water moves through polymer through a facilitated “hopping” mechanism

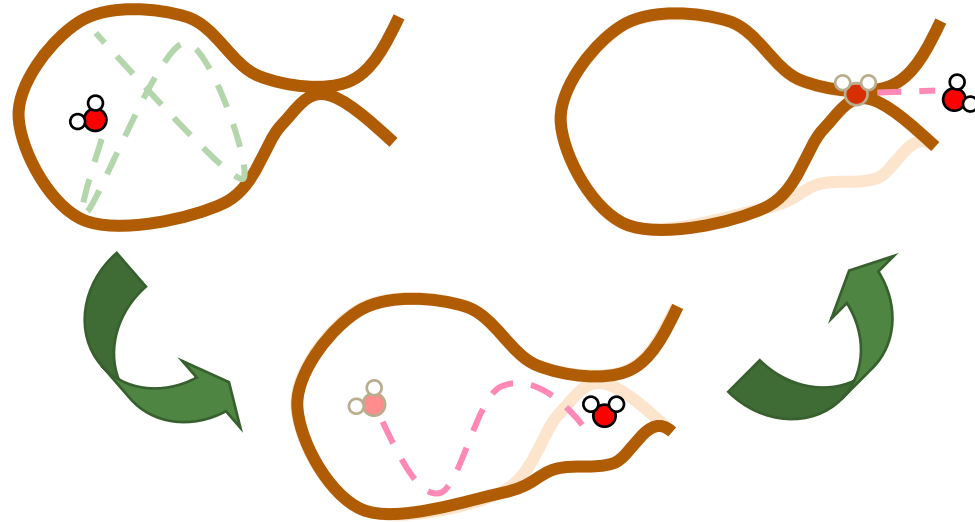


# Water diffusion



# Summary

- **New Understanding:** Identified the mechanism for water transport through a crosslinked polymer coating



Property	H <sub>2</sub> O Diffusion
↑ Temperature	↑↑
↑ Crosslink %	↓
↑ Water %	=

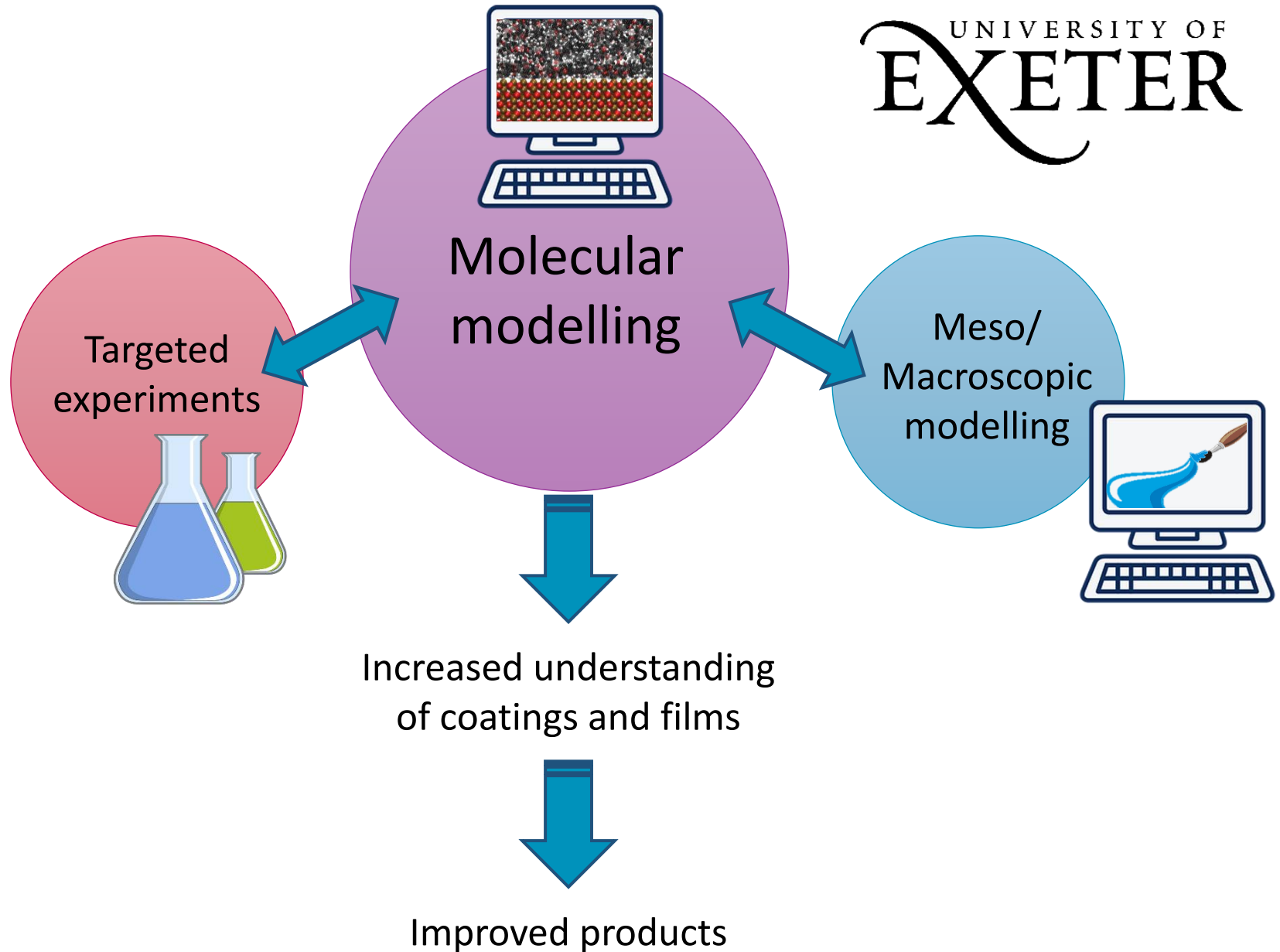
Water diffuses through isolated pores, mediated by polymer motion

# Impact

How coating curing and environmental conditions effect the barrier properties of passive coatings



Build up the complexity  
Off stoichiometry... Other additives... Ion transport..  
Pigments... surfaces...



# Acknowledgements

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CHARLIE WAND

Simon Gibbon, Flor Siperstein

c.wand@exeter.ac.uk

Twitter: @craywand

www.charliewand.com