

Taking control of flowing dense suspensions

Dr Chris Ness

cjn34@cam.ac.uk

Research Fellow

Department of Chemical Engineering and Biotechnology
University of Cambridge



UNIVERSITY OF
CAMBRIDGE



Taking control of flowing dense suspensions

Dr Chris Ness

cjn34@cam.ac.uk

Research Fellow

Department of Chemical Engineering and Biotechnology
University of Cambridge

Research interests

Suspension rheology

Self-assembling athermal emulsions

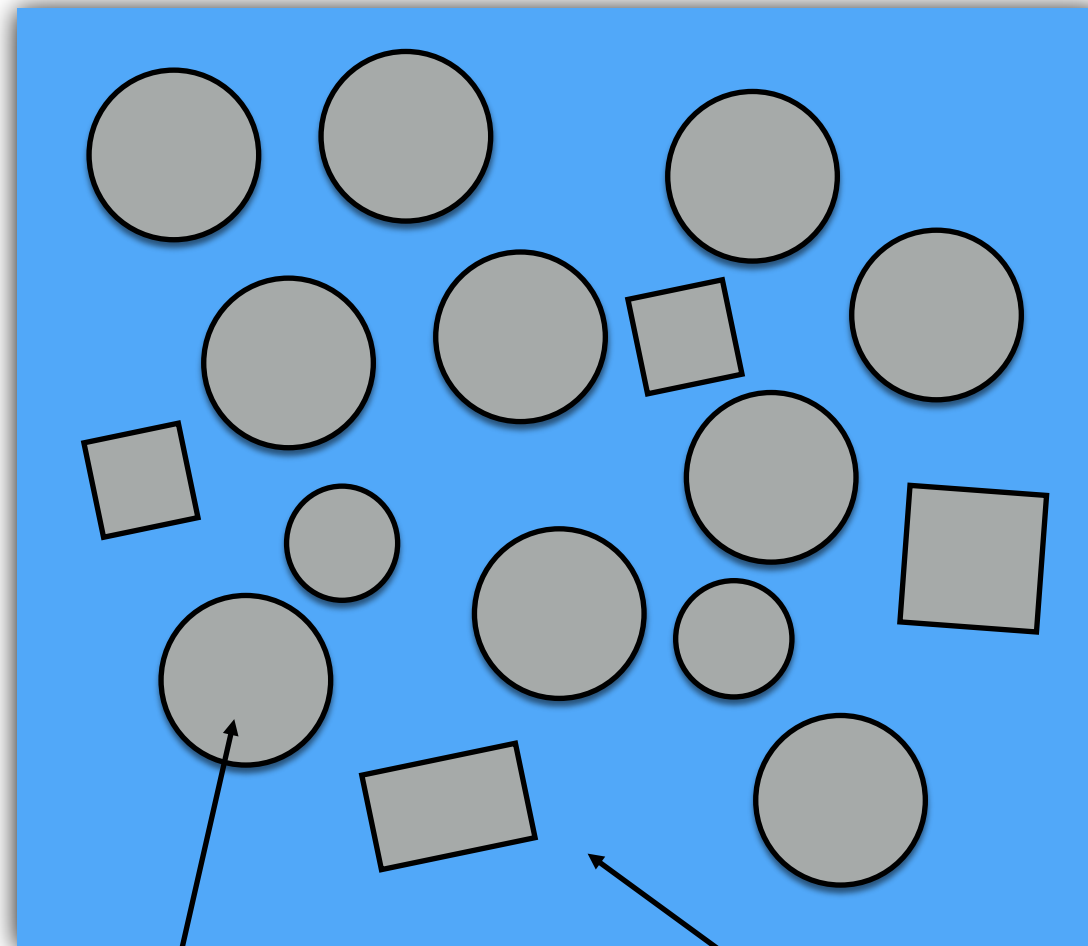
Theory of polymer glasses



UNIVERSITY OF
CAMBRIDGE



Dense suspensions



repulsive particles

viscosity η_f

volume fraction $\varphi \sim 30-65\%$

Dense suspensions

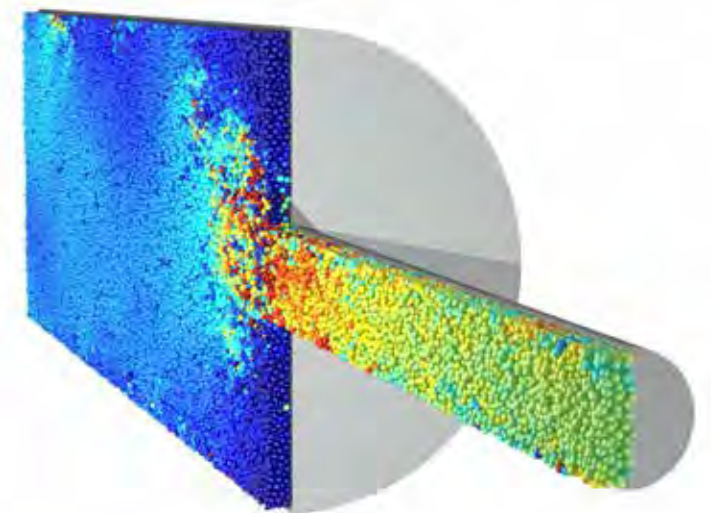
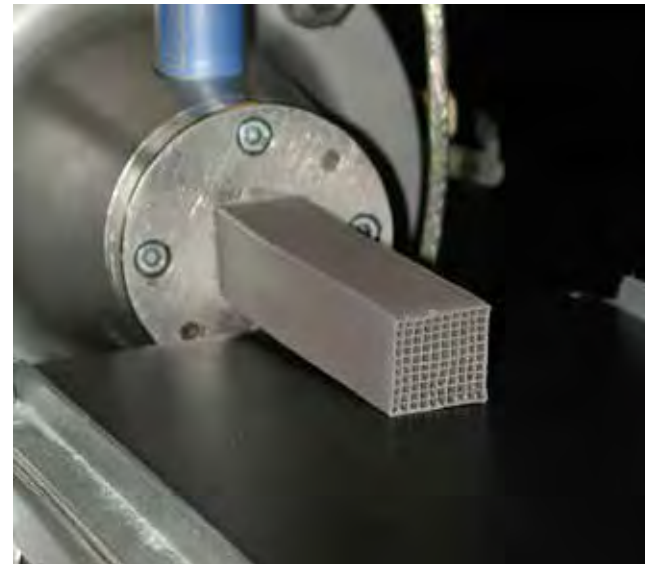


In industry:

Paste extrusion

Cement/concrete handling and transportation

Muds, slurries, wet sands



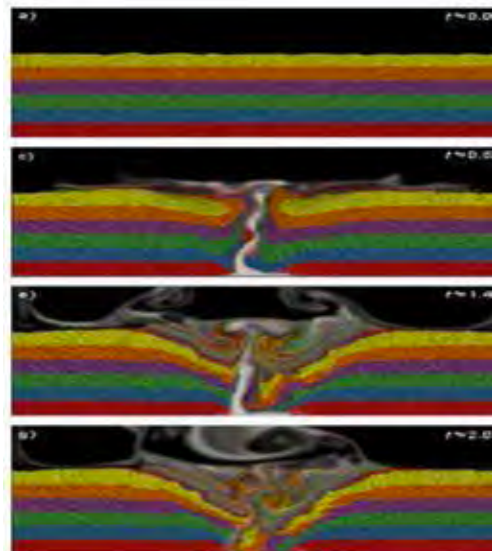
Ness et al, AIChE Journal (2017)

In nature:

Magma flows

e.g. Bergantz et al, Journal of Geophysical Research (2017)

Subsea landslides



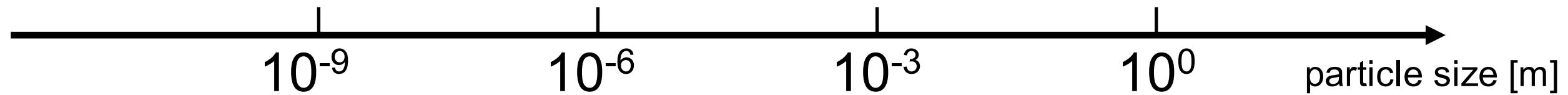
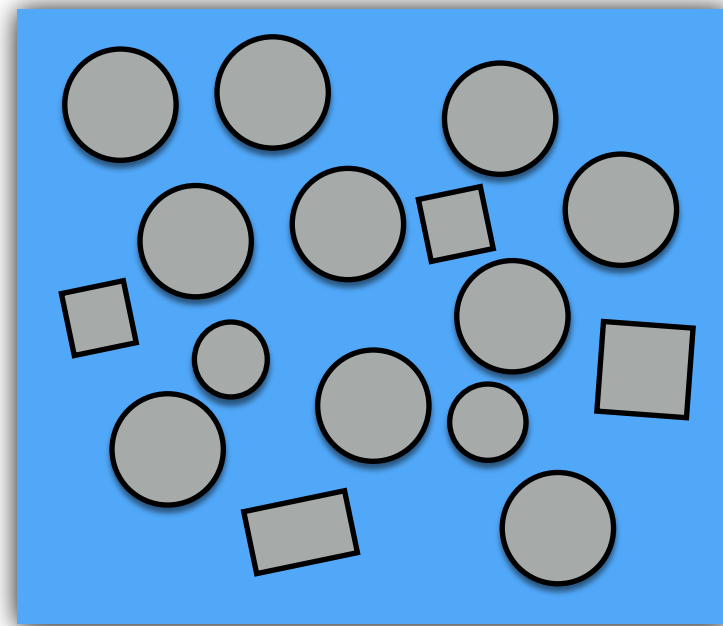
In medicine:

Calcium phosphate cement for bone replacement

e.g. Zhang et al, Acta Biomaterialia (2014)



Dense suspensions



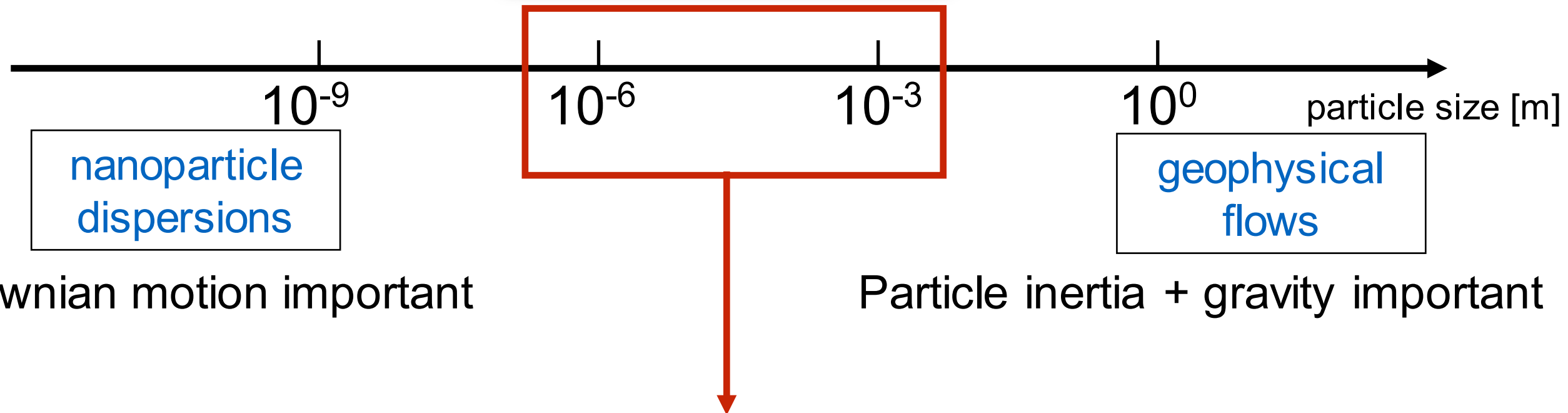
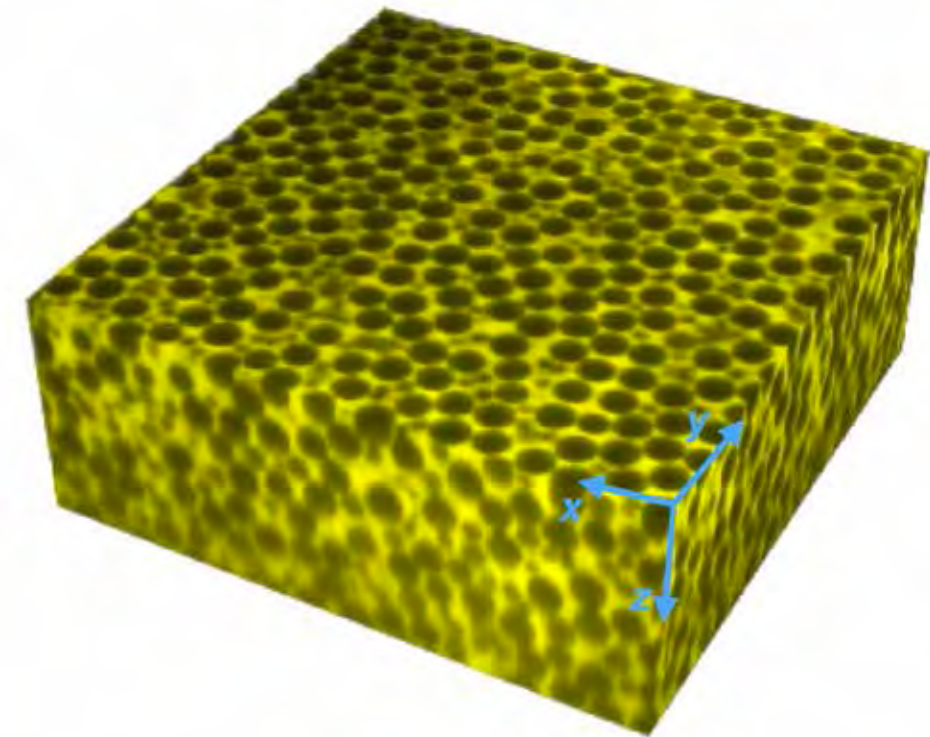
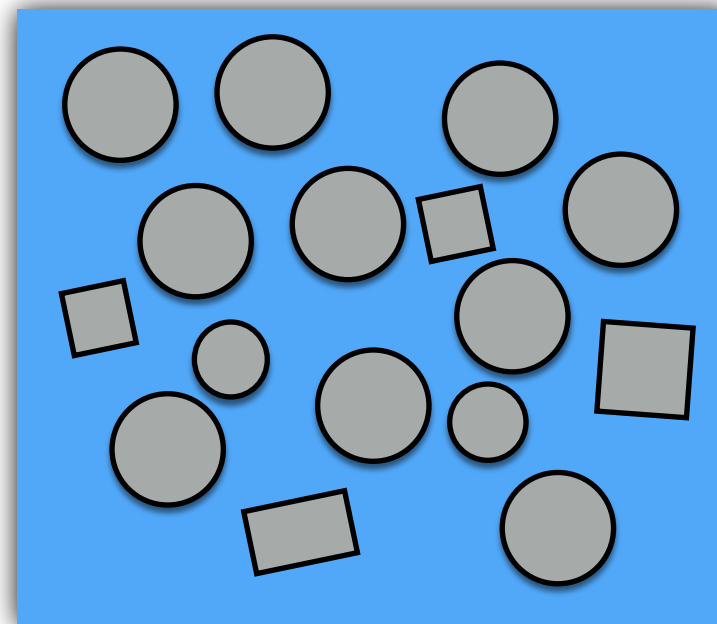
nanoparticle
dispersions

geophysical
flows

Brownian motion important

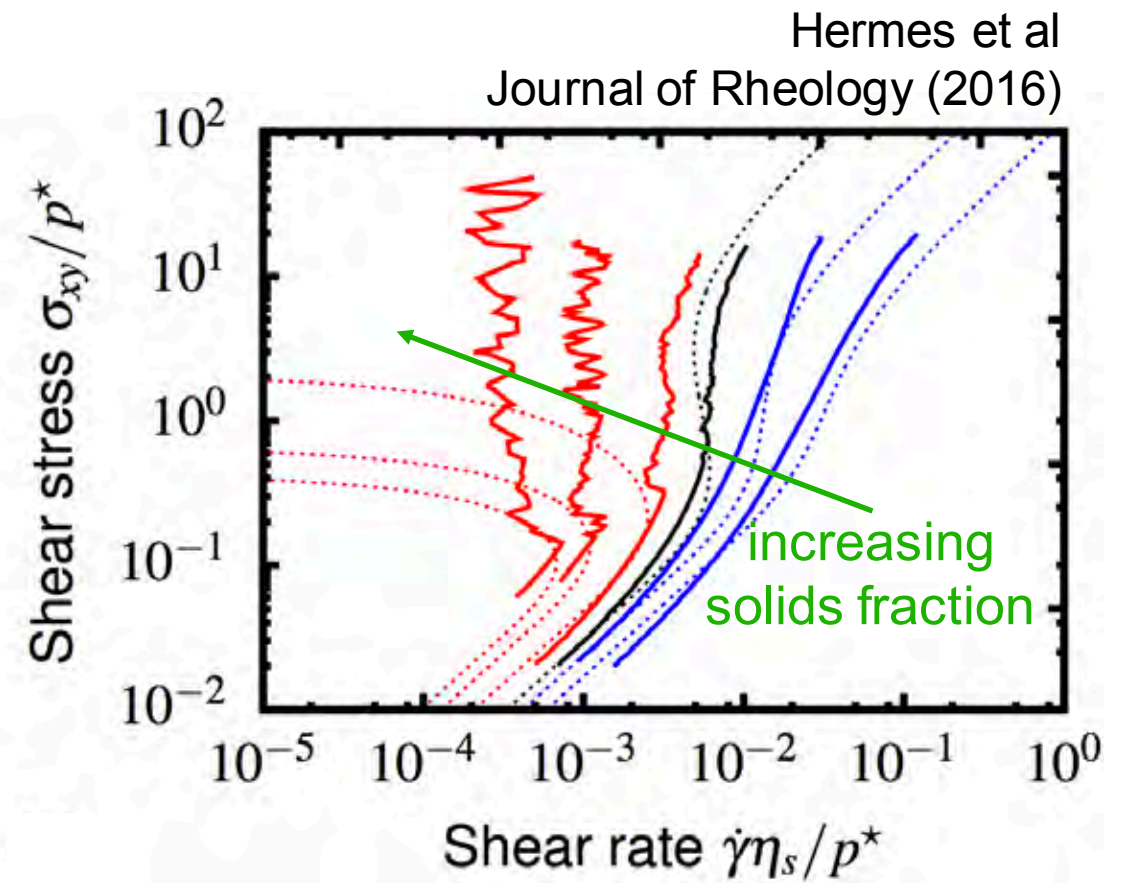
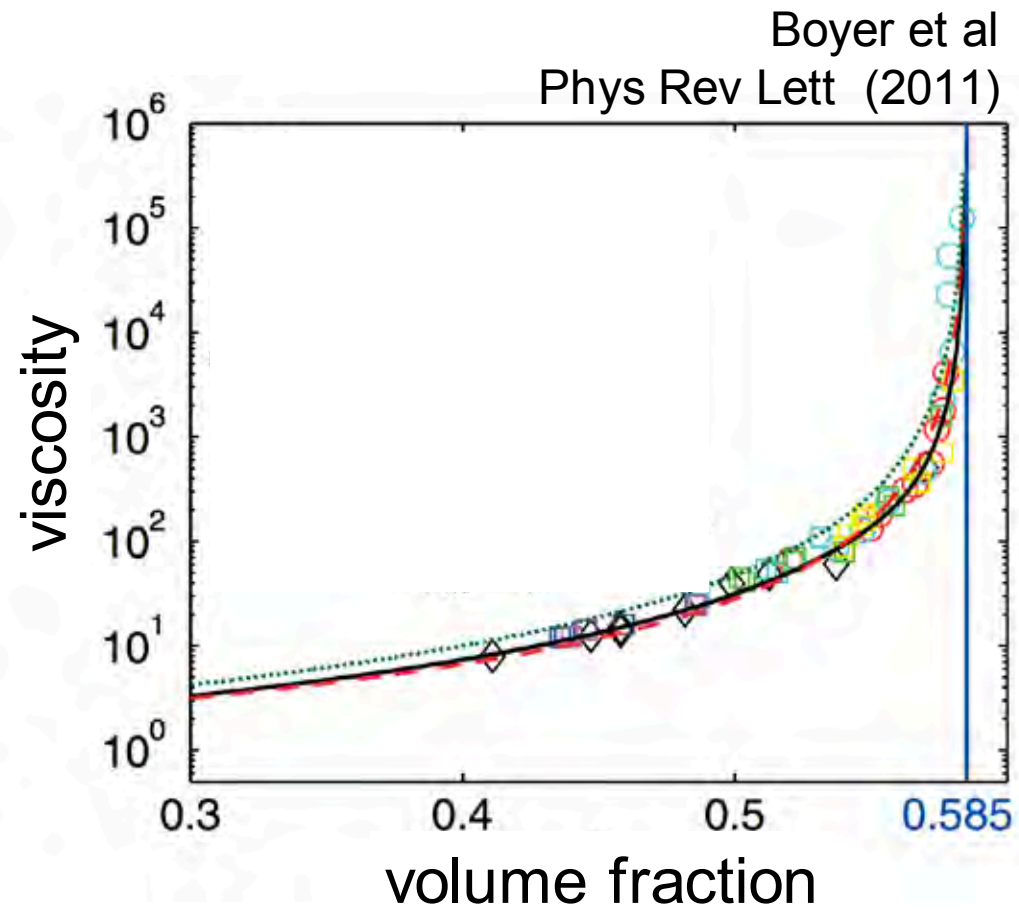
Particle inertia + gravity important

Dense suspensions

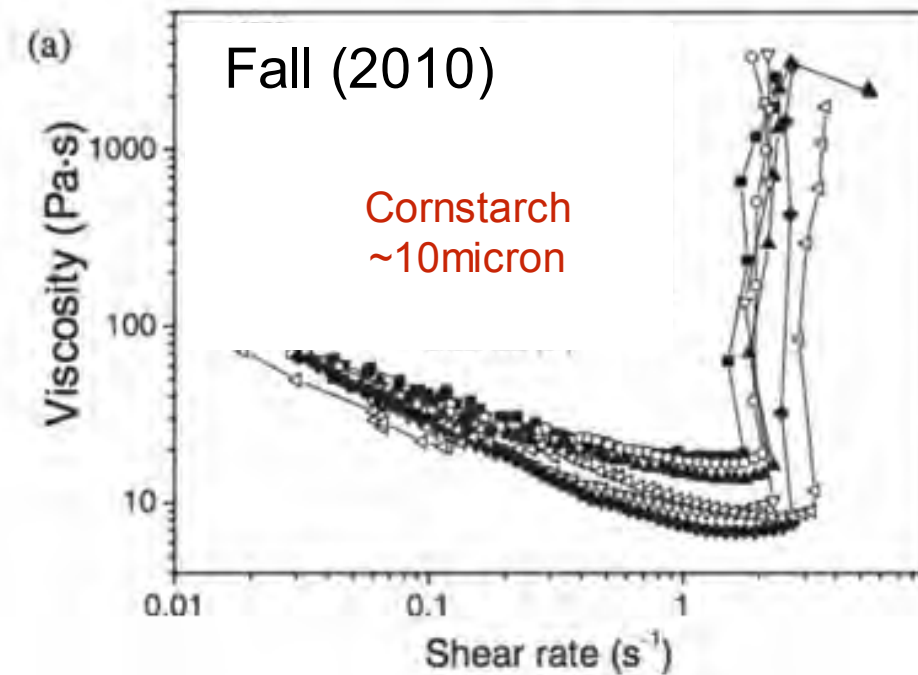
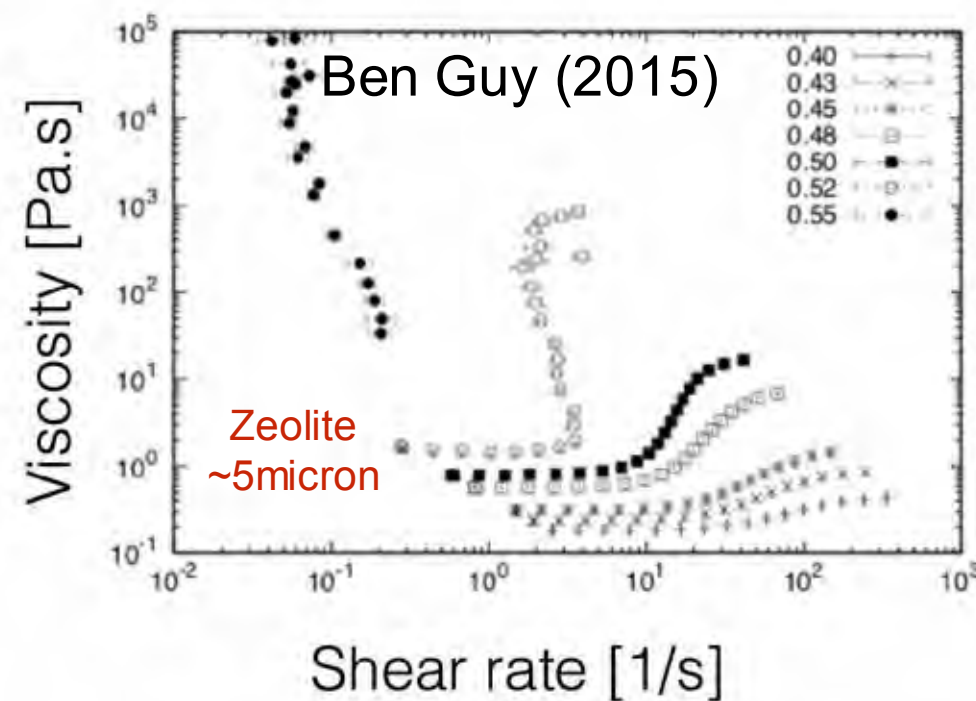
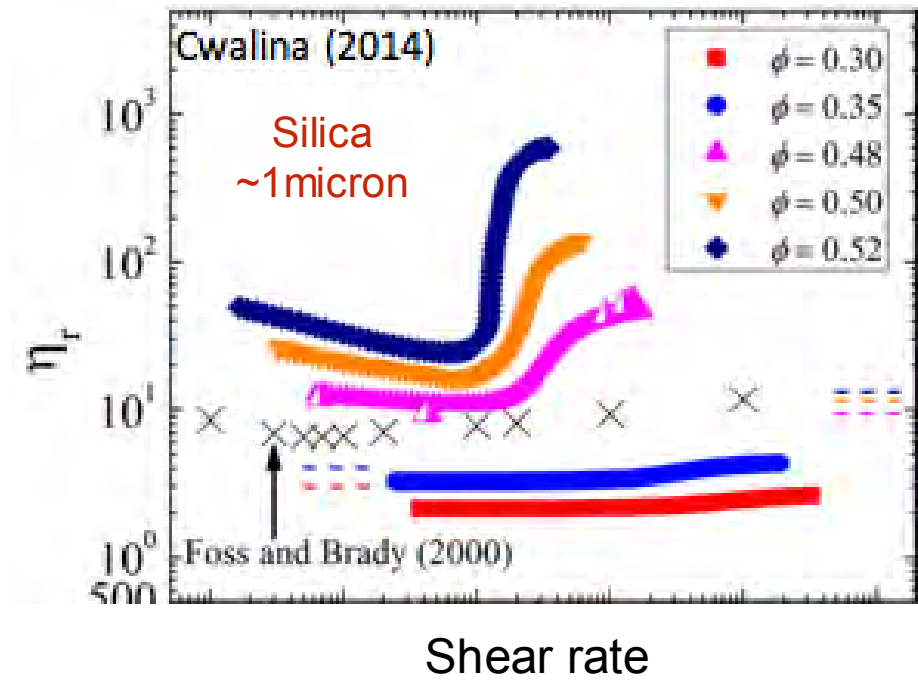
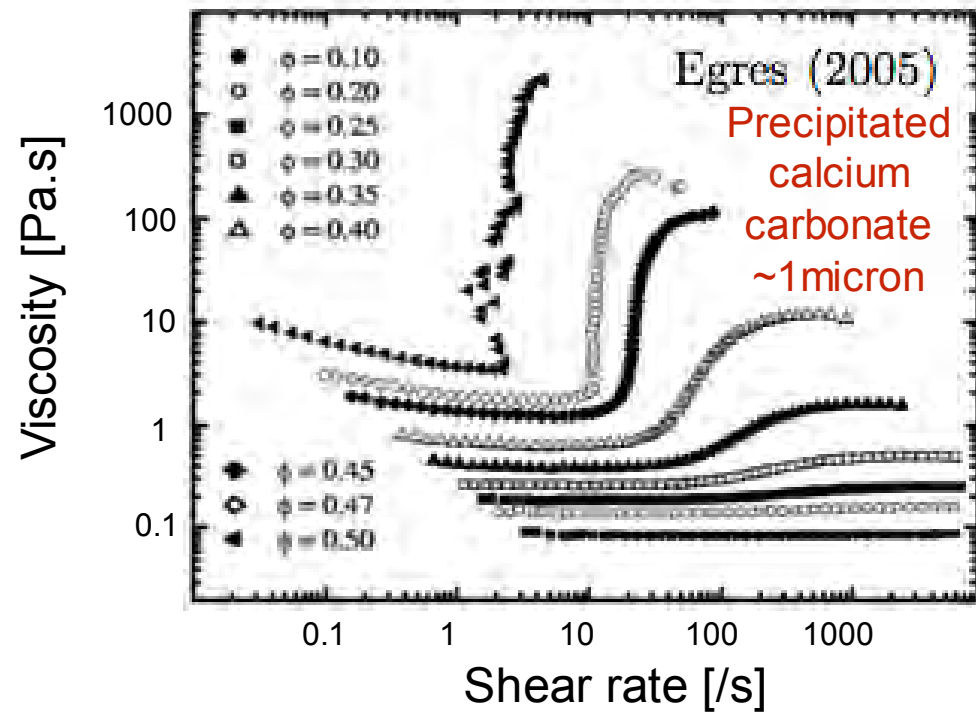


Relevant size range for many industries: wash coats, slurries, food stuffs

Dense suspensions - *processing challenges*



Dense suspensions - *processing challenges*



Diagnosing these rheological features



A key practical question is:

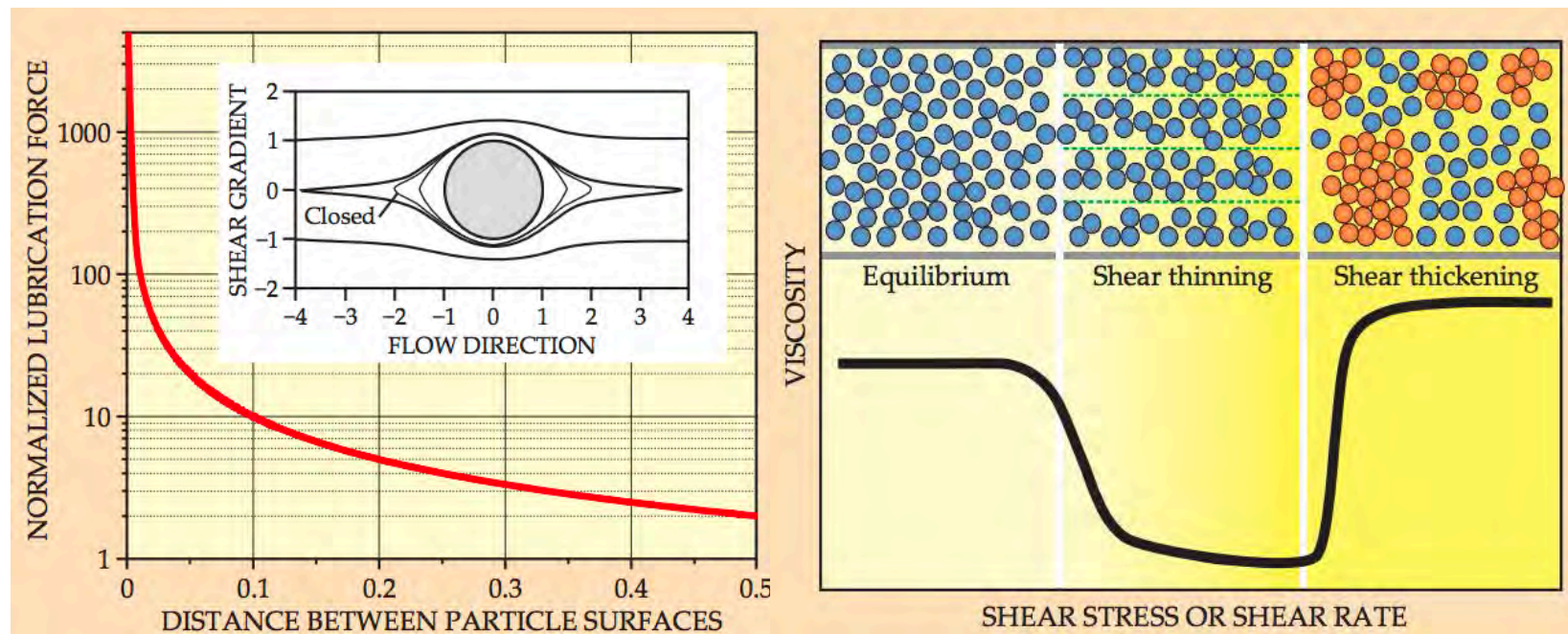
*Should we be most worried about the hydrodynamics (i.e. **the fluid properties**) or the surface contacts (i.e. the **particle properties**)?*

Diagnosing these rheological features

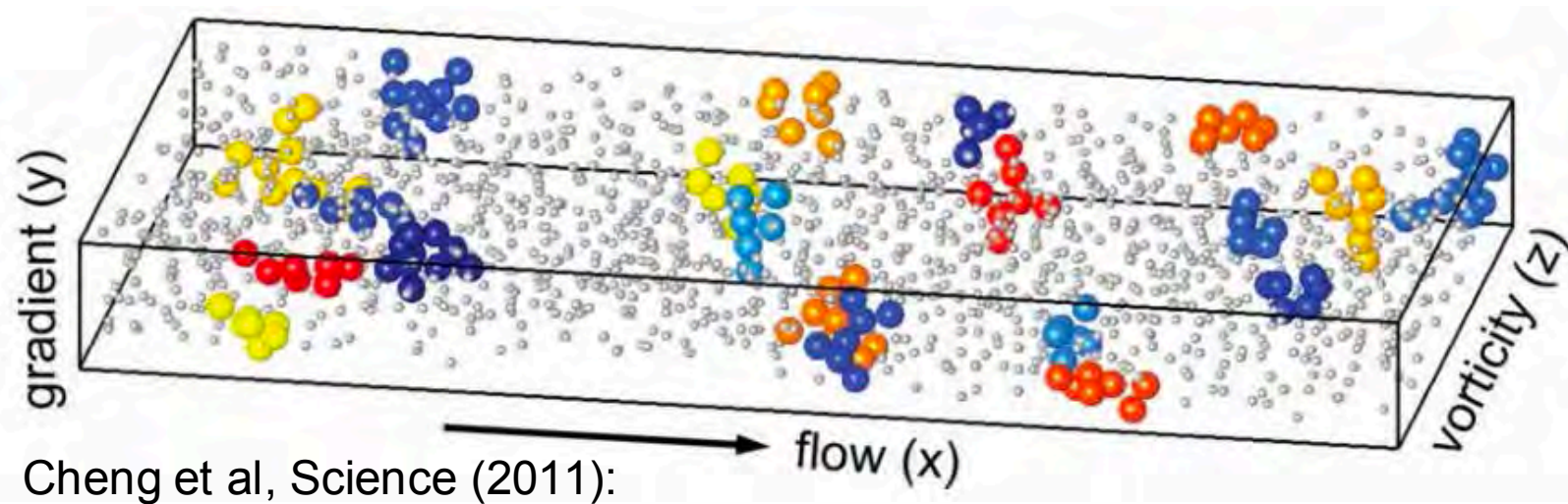


A key practical question is:

Should we be most worried about the hydrodynamics (i.e. *the fluid properties*) or the surface contacts (i.e. *the particle properties*)?



Wagner and Brady, Physics Today (2009):



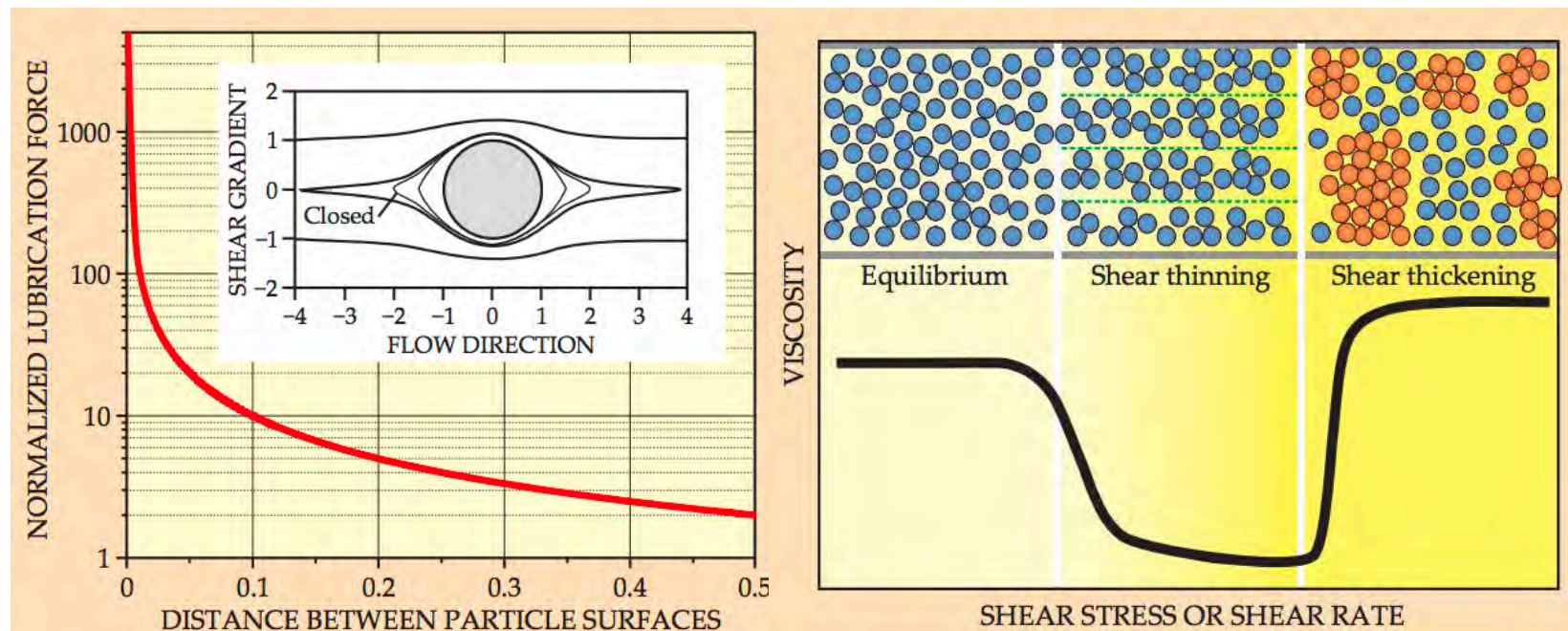
Cheng et al, Science (2011):

Diagnosing these rheological features

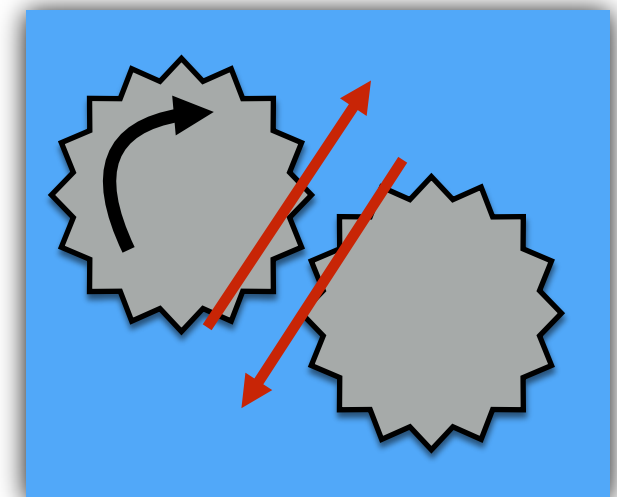


A key practical question is:

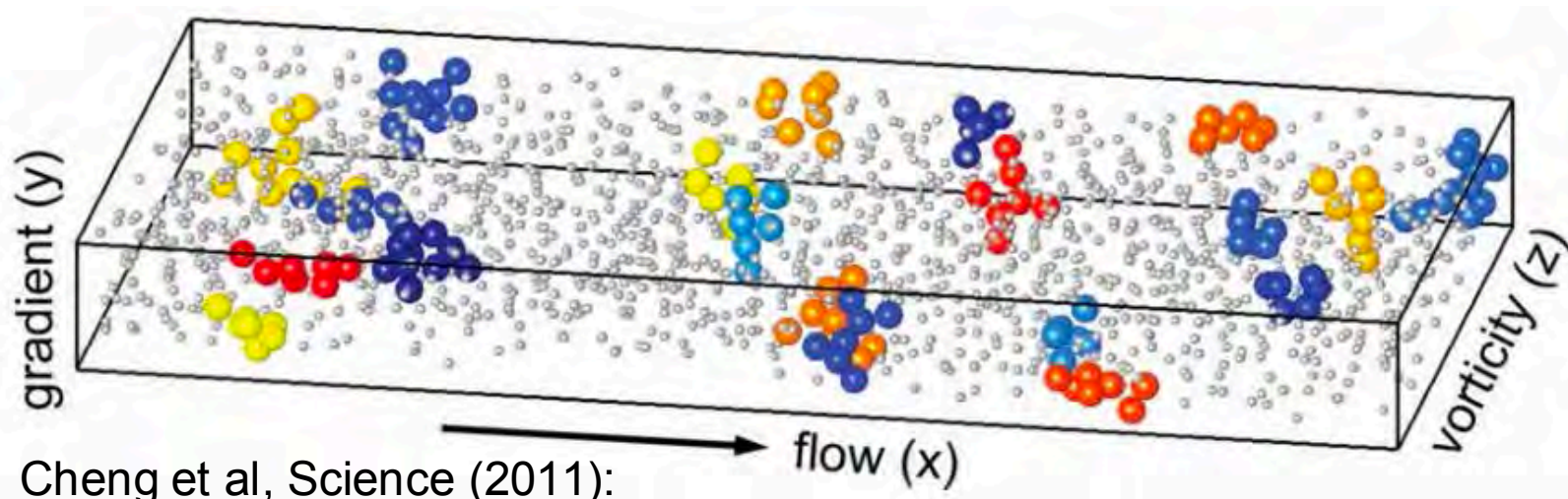
Should we be most worried about the hydrodynamics (i.e. *the fluid properties*) or the surface contacts (i.e. *the particle properties*)?



Wagner and Brady, Physics Today (2009):



Fernandez et al, PRL (2013)
Seto et al, PRL (2013)
Wyart and Cates, PRL (2014)



Cheng et al, Science (2011):

Diagnosing these rheological features

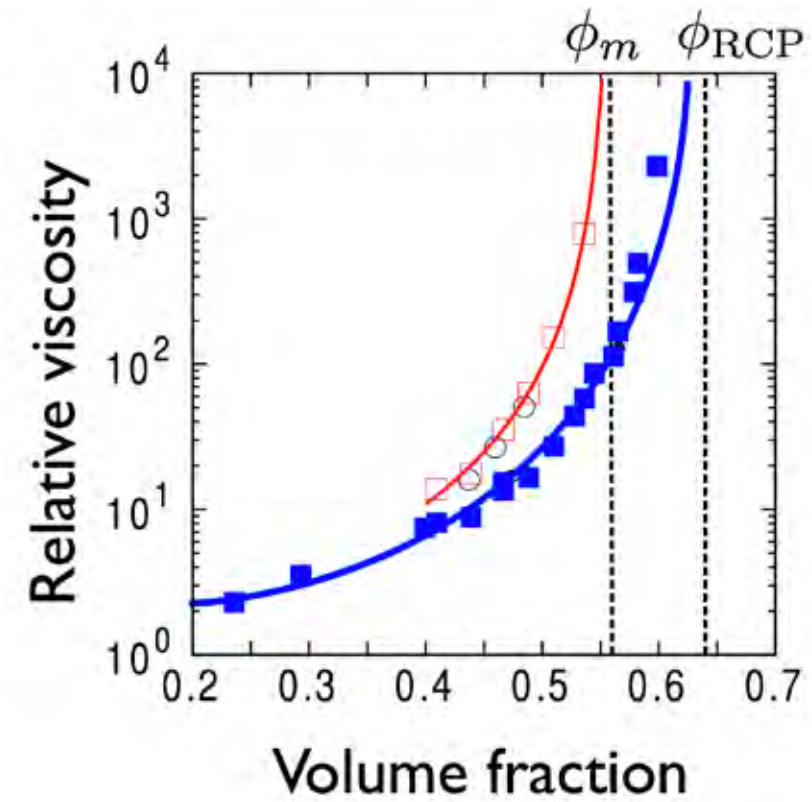
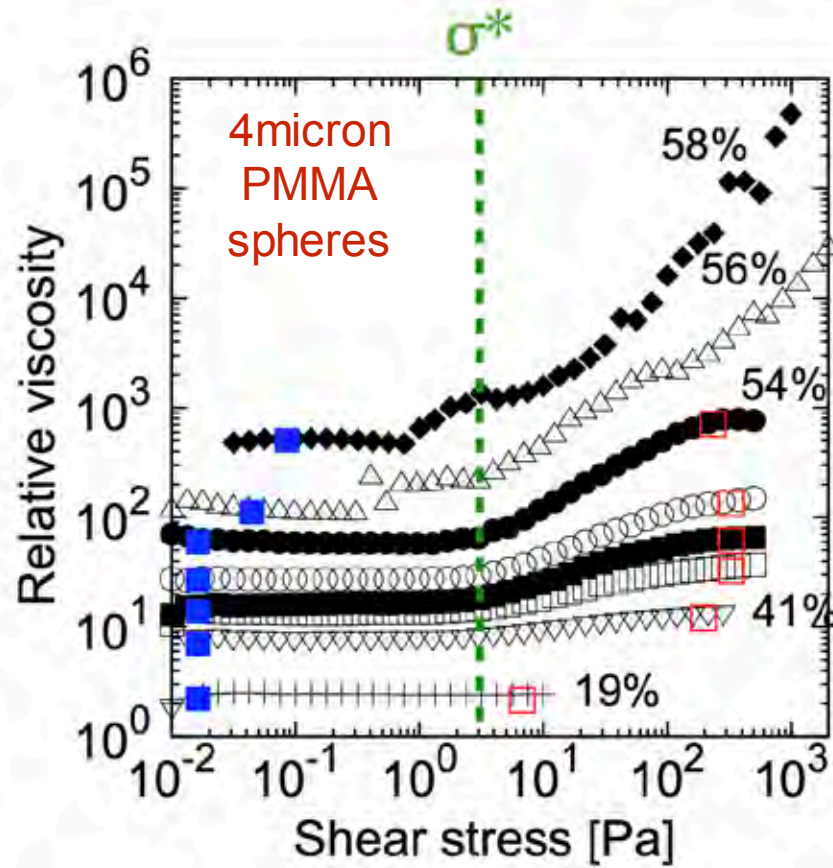


A key practical question is:

*Should we be most worried about the hydrodynamics (i.e. **the fluid properties**) or the surface contacts (i.e. the **particle properties**)?*

*5 key characterisation experiments that suggest **particle properties***

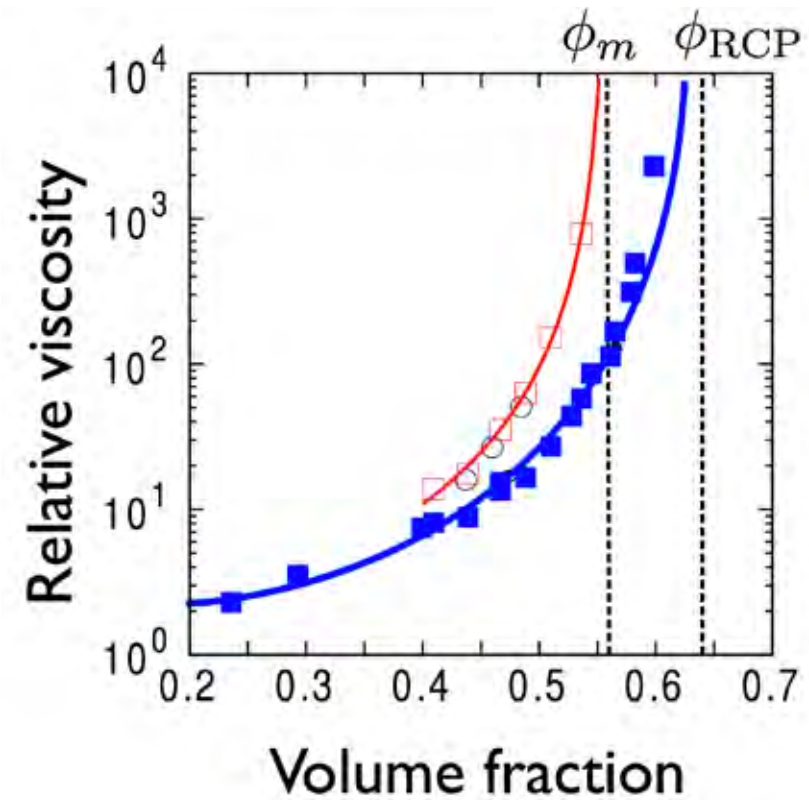
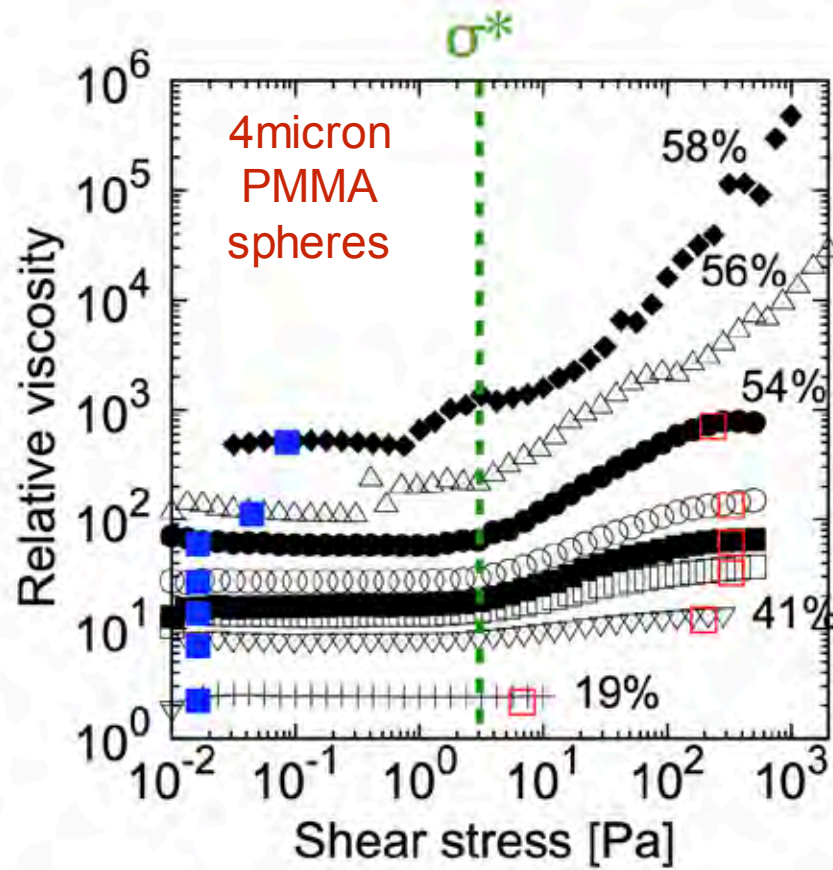
Experiment 1: viscosity divergence



Below σ^*
Above σ^*

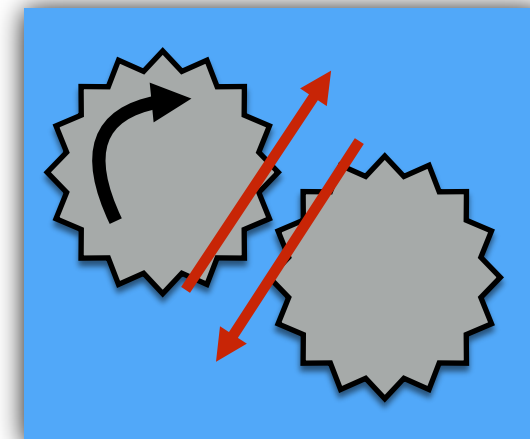
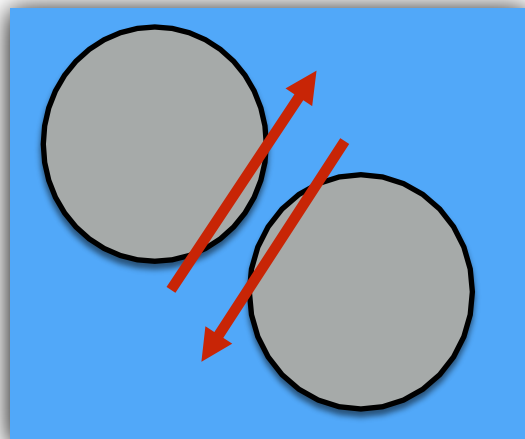
Flow arrest occurs at ~64%
Flow arrest occurs at ~57%

Experiment 1: viscosity divergence



Below σ^* Flow arrest occurs at ~64%
Above σ^* Flow arrest occurs at ~57%
 Random close packing for **smooth** particles

Random loose packing for **rough** particles



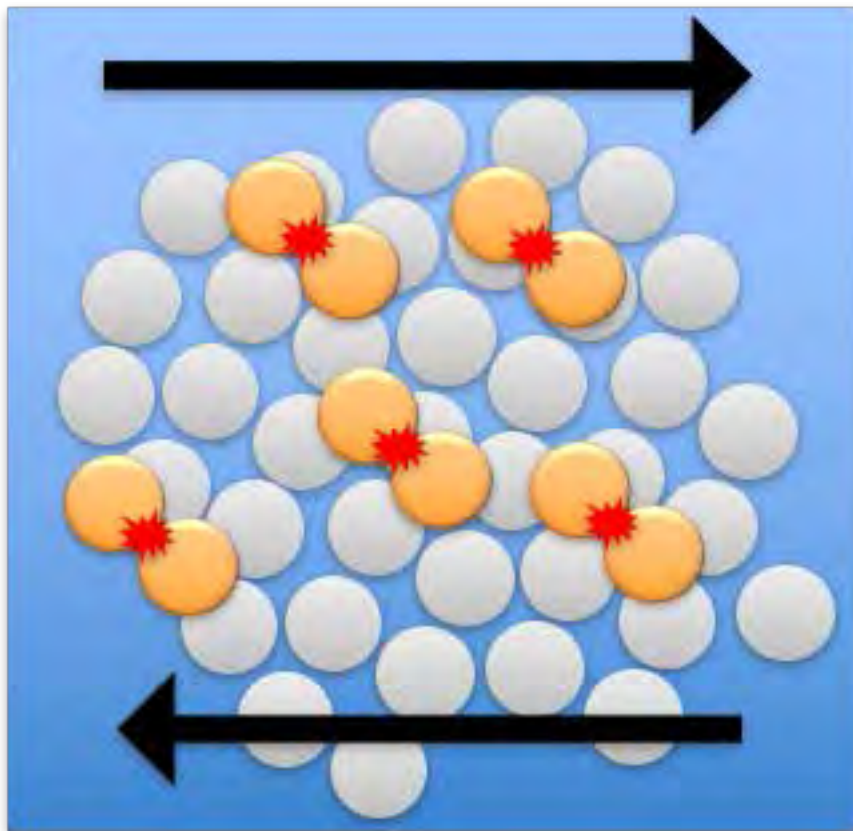
Experiment 2: shear flow reversal



Suspension stress has **hydrodynamic** and **contact** contributions

F_h ~ relative velocities
reversible

F_c ~ repulsive interaction
irreversible

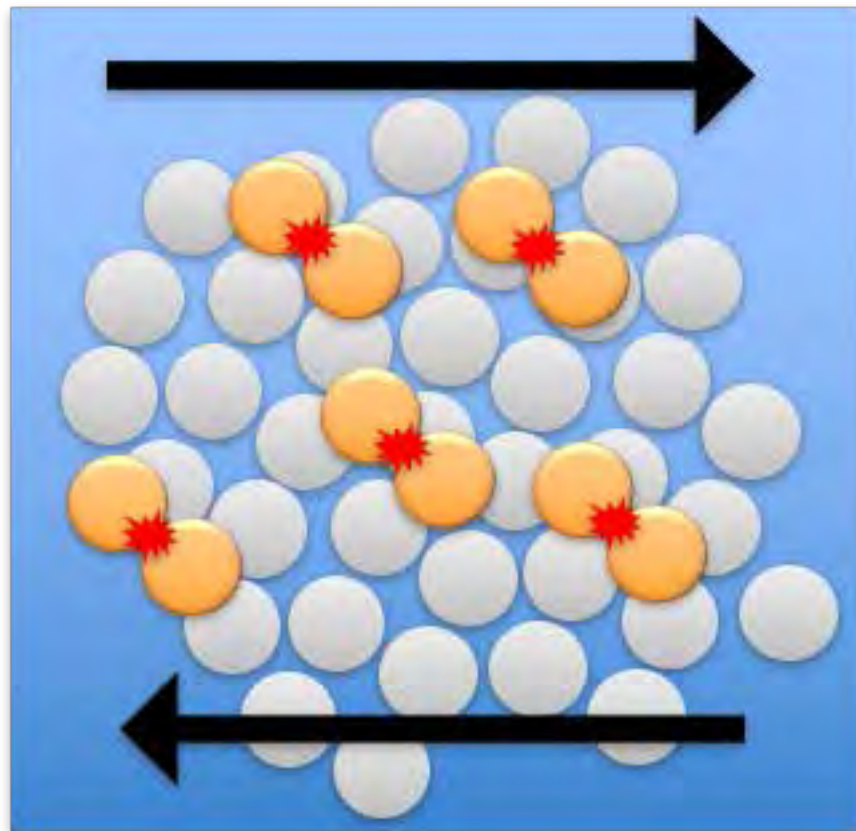




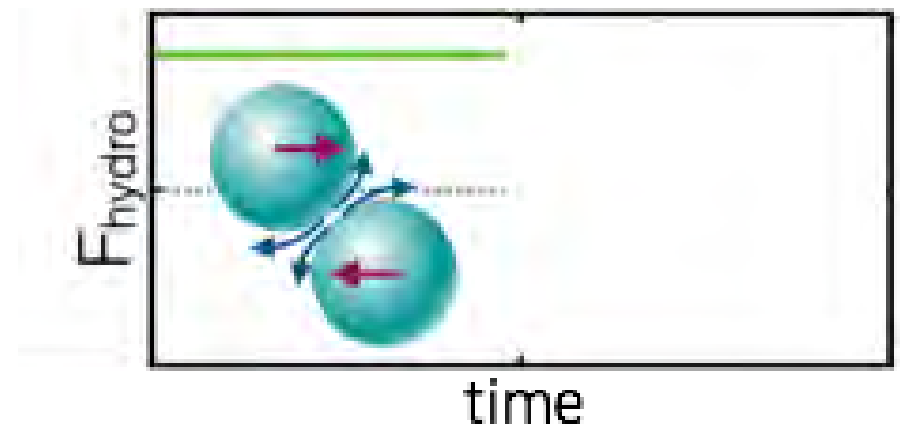
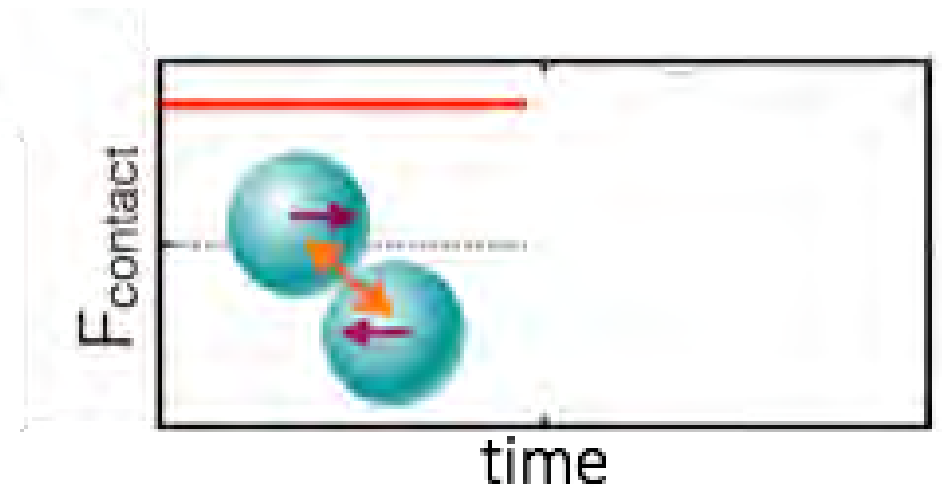
Experiment 2: shear flow reversal

Suspension stress has **hydrodynamic** and **contact** contributions

F_h ~ relative velocities
reversible



F_c ~ repulsive interaction
irreversible

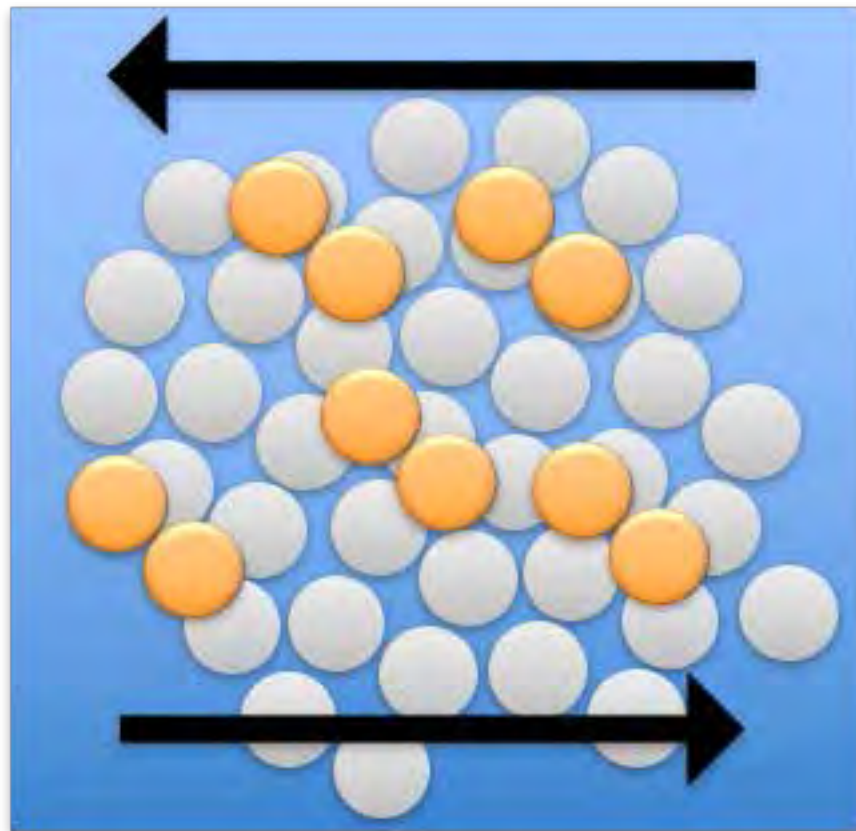




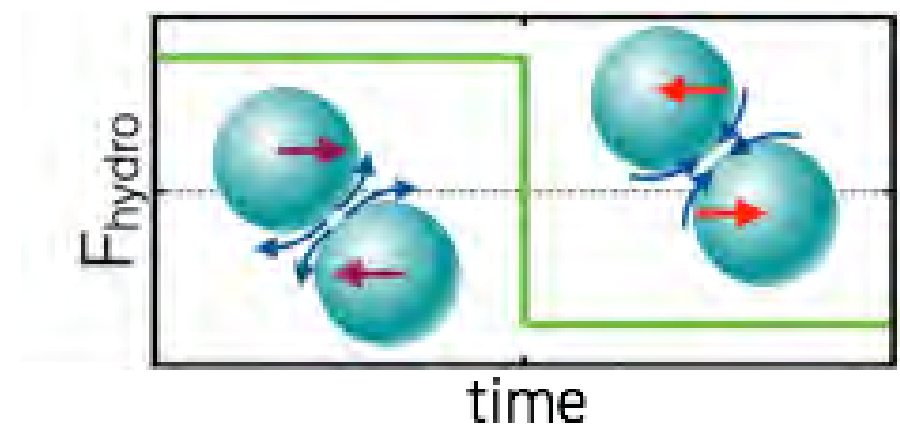
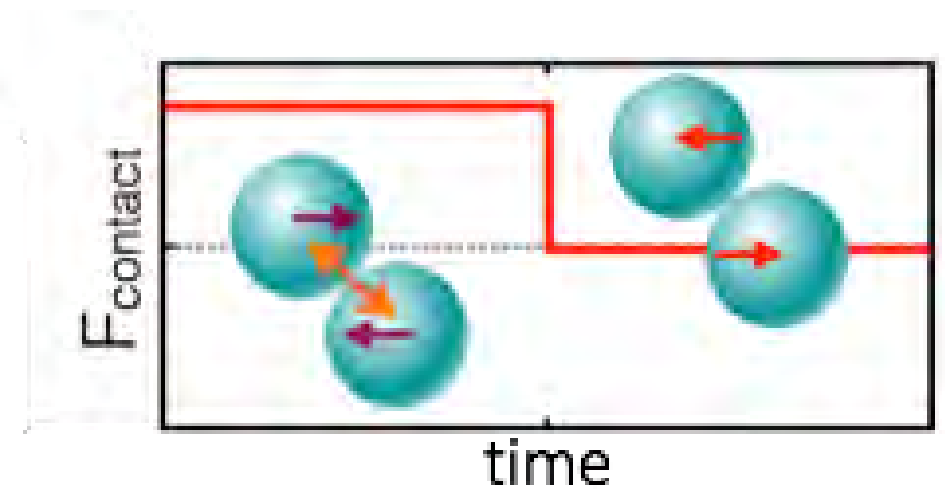
Experiment 2: shear flow reversal

Suspension stress has **hydrodynamic** and **contact** contributions

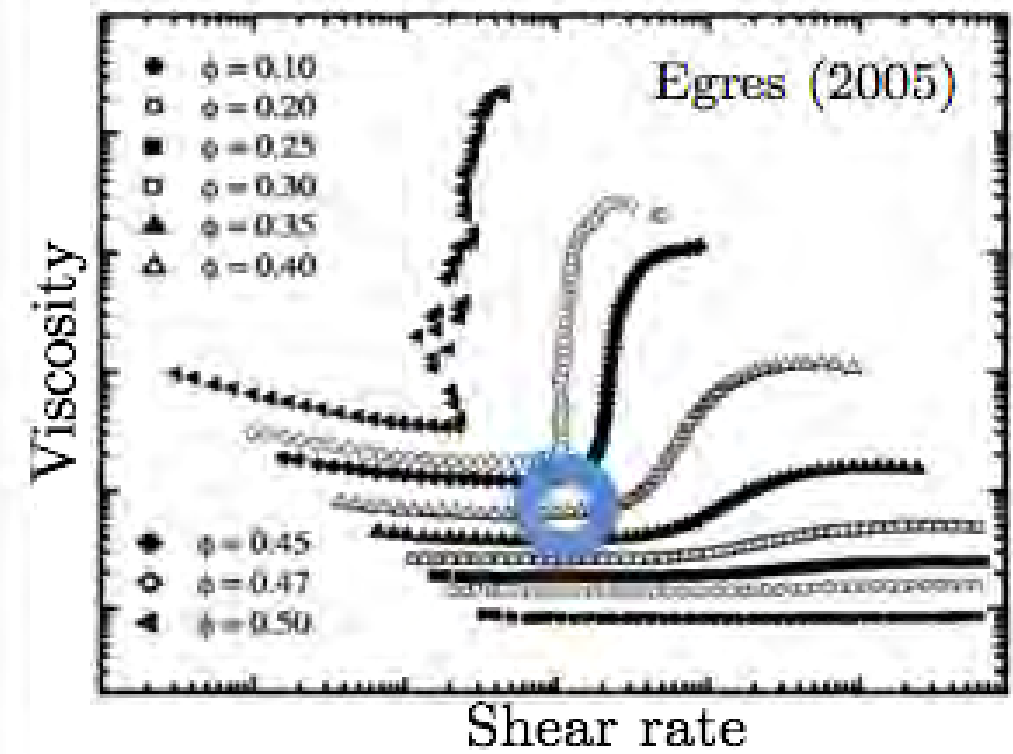
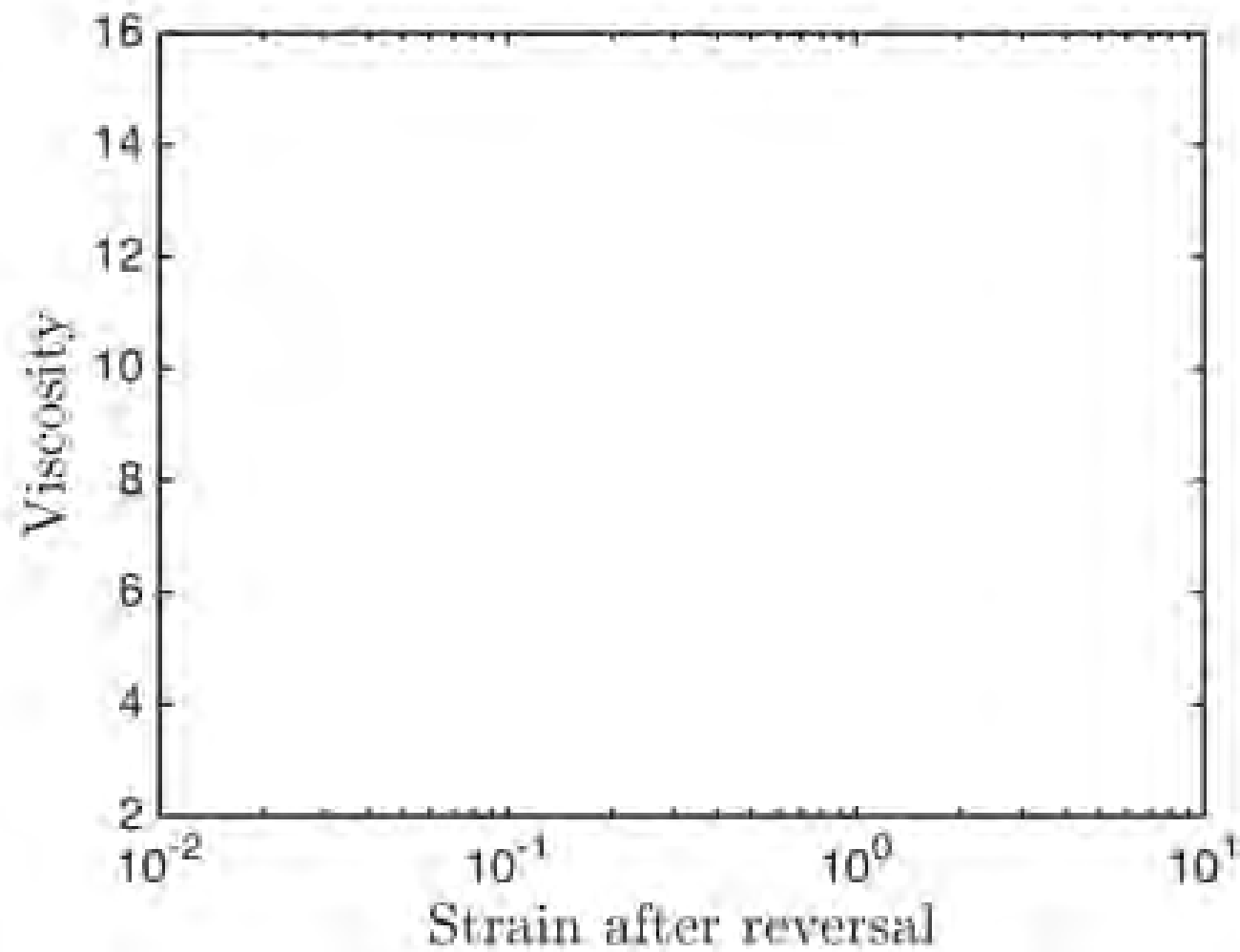
F_h ~ relative velocities
reversible



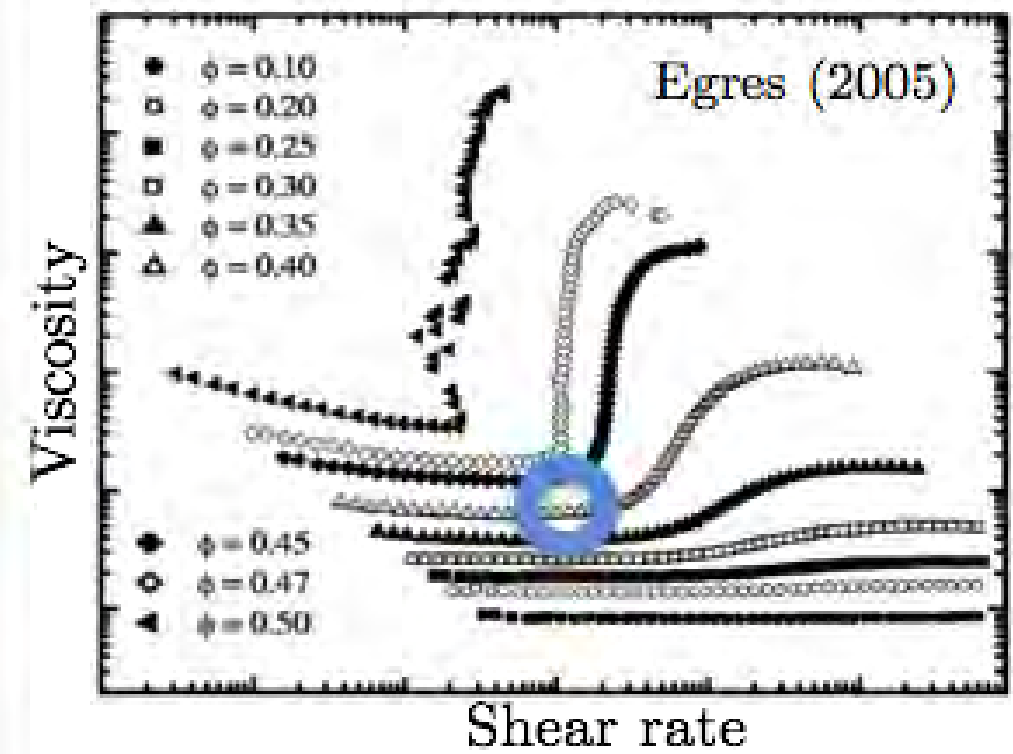
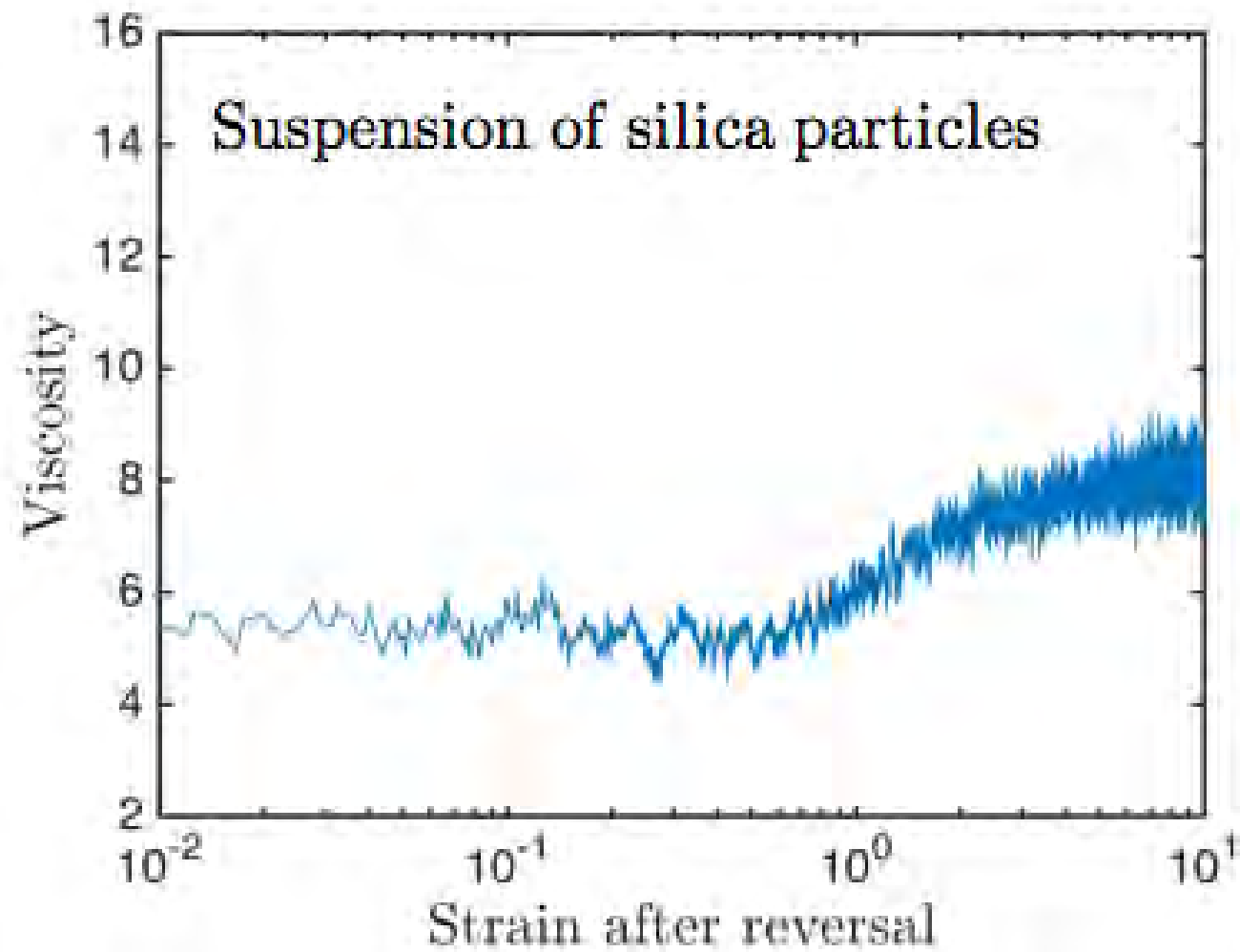
F_c ~ repulsive interaction
irreversible



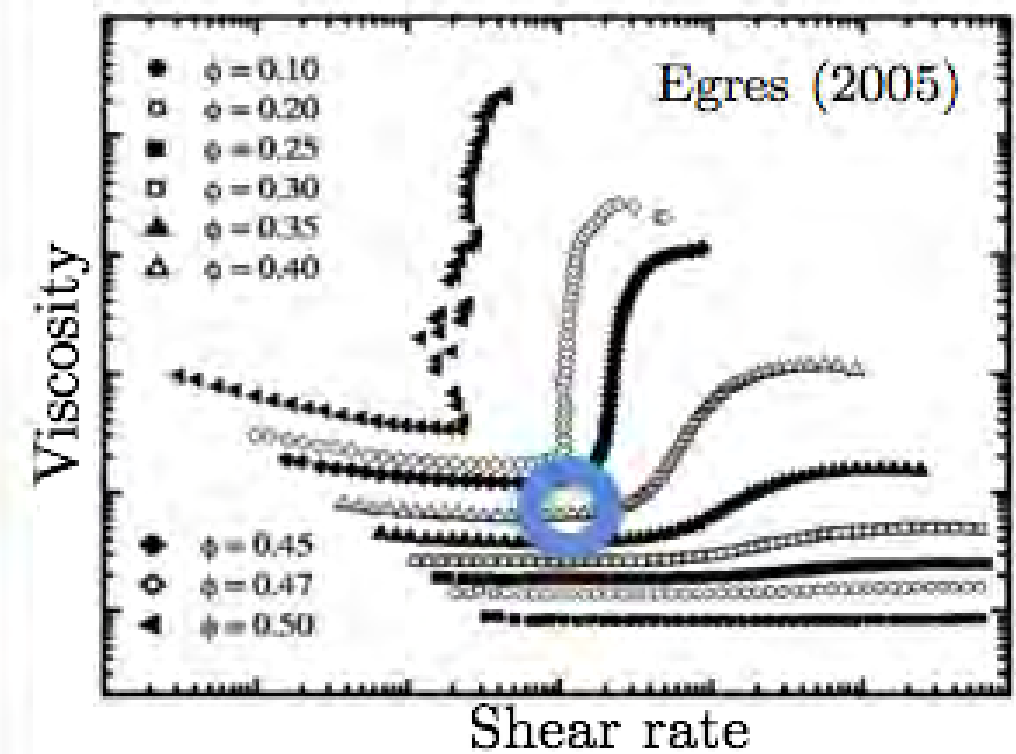
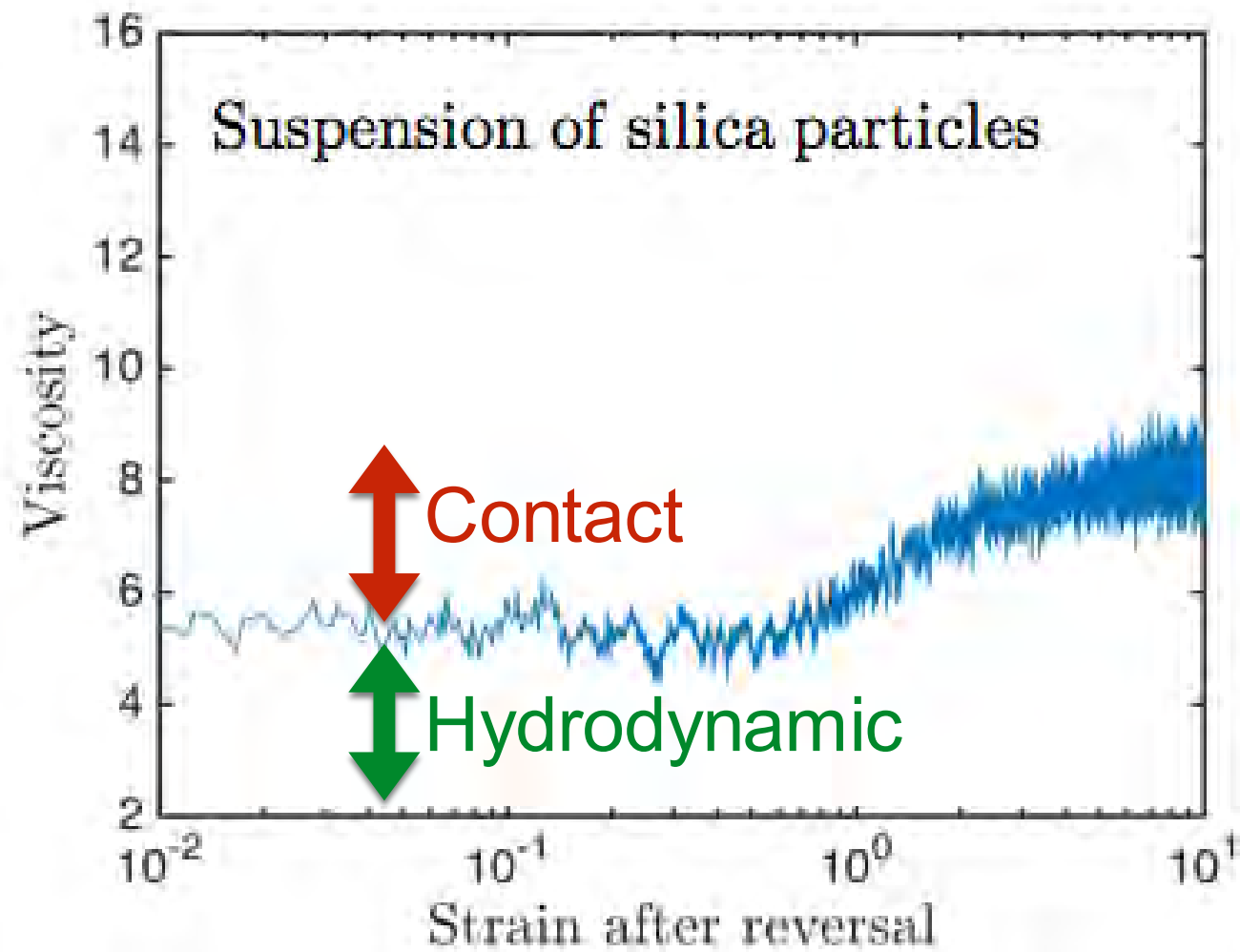
Experiment 2: shear flow reversal



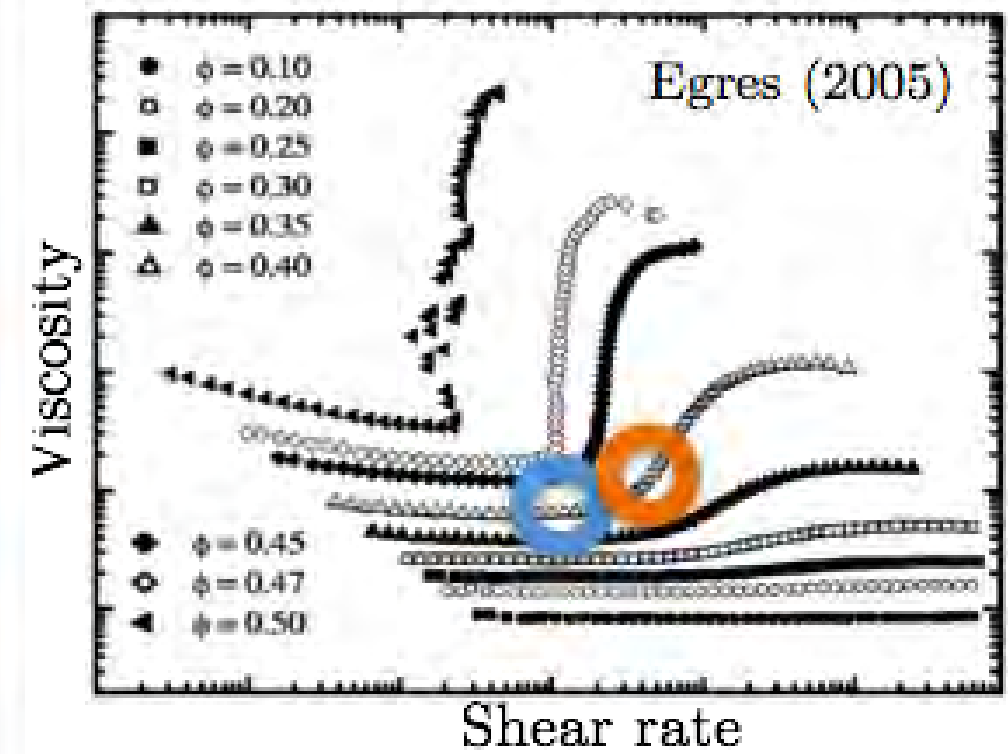
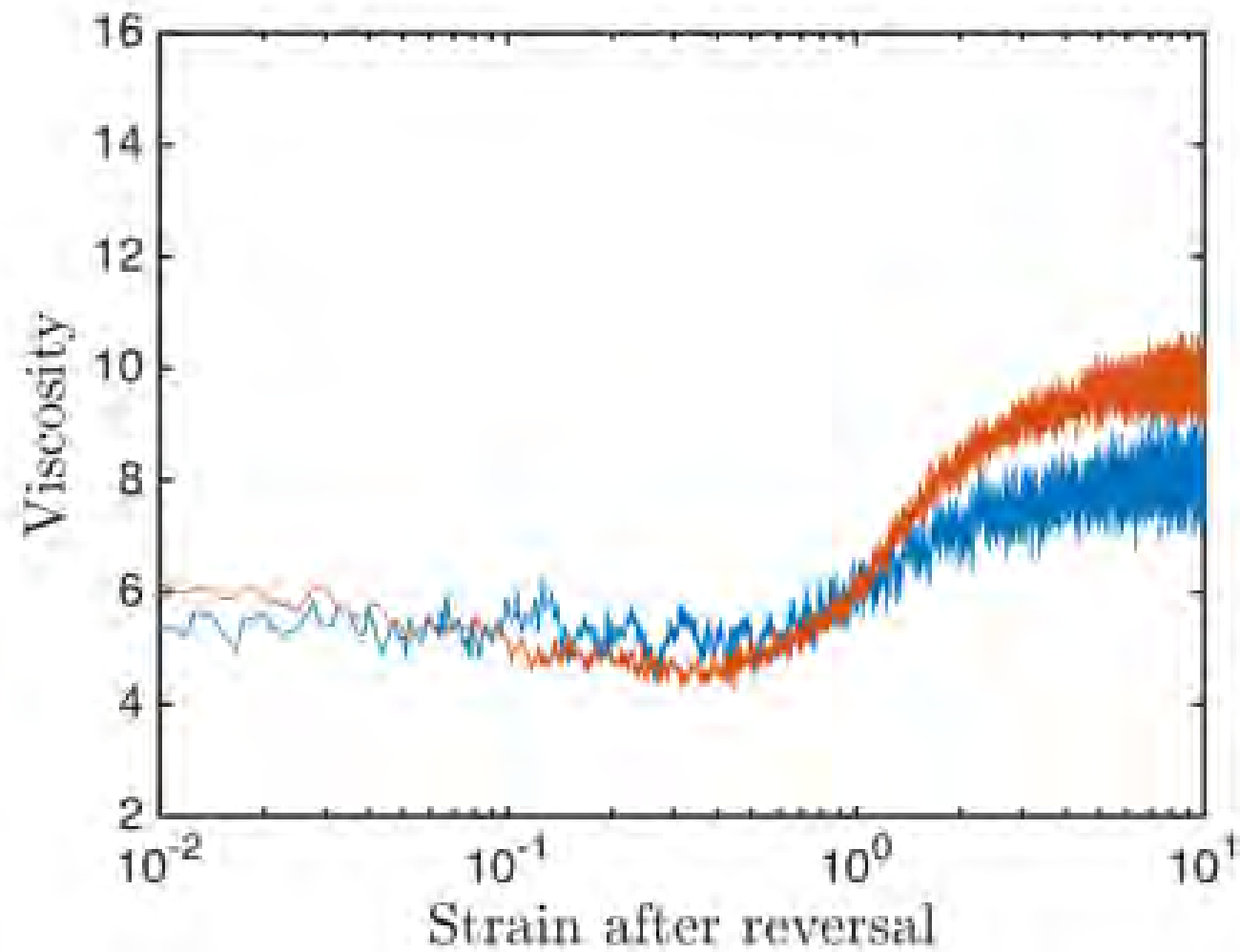
Experiment 2: shear flow reversal



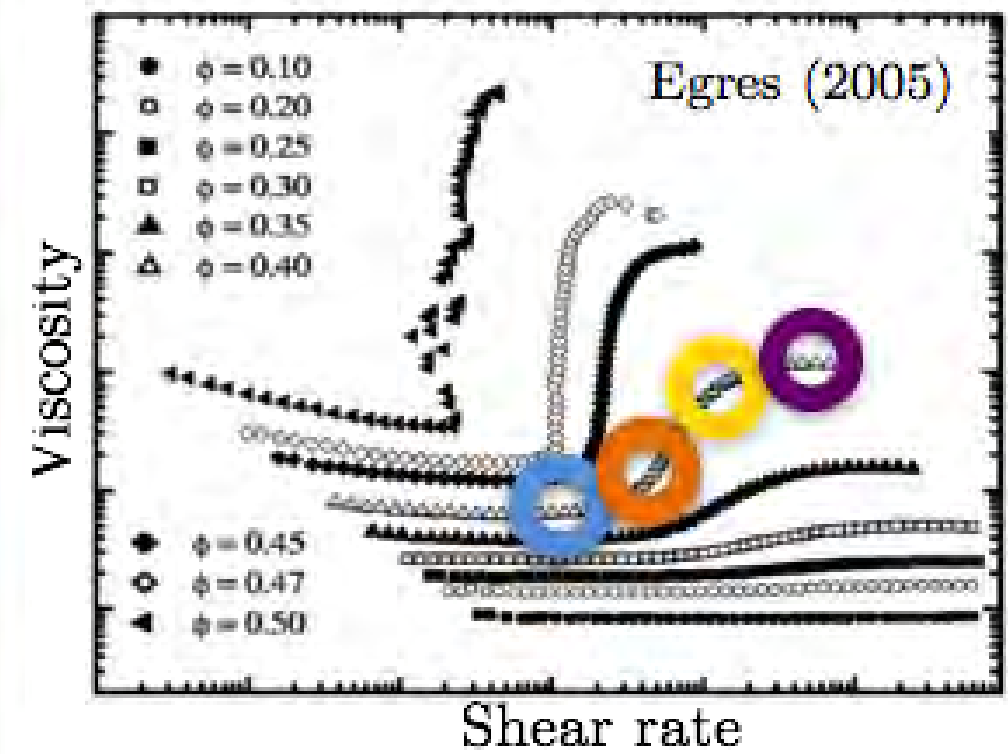
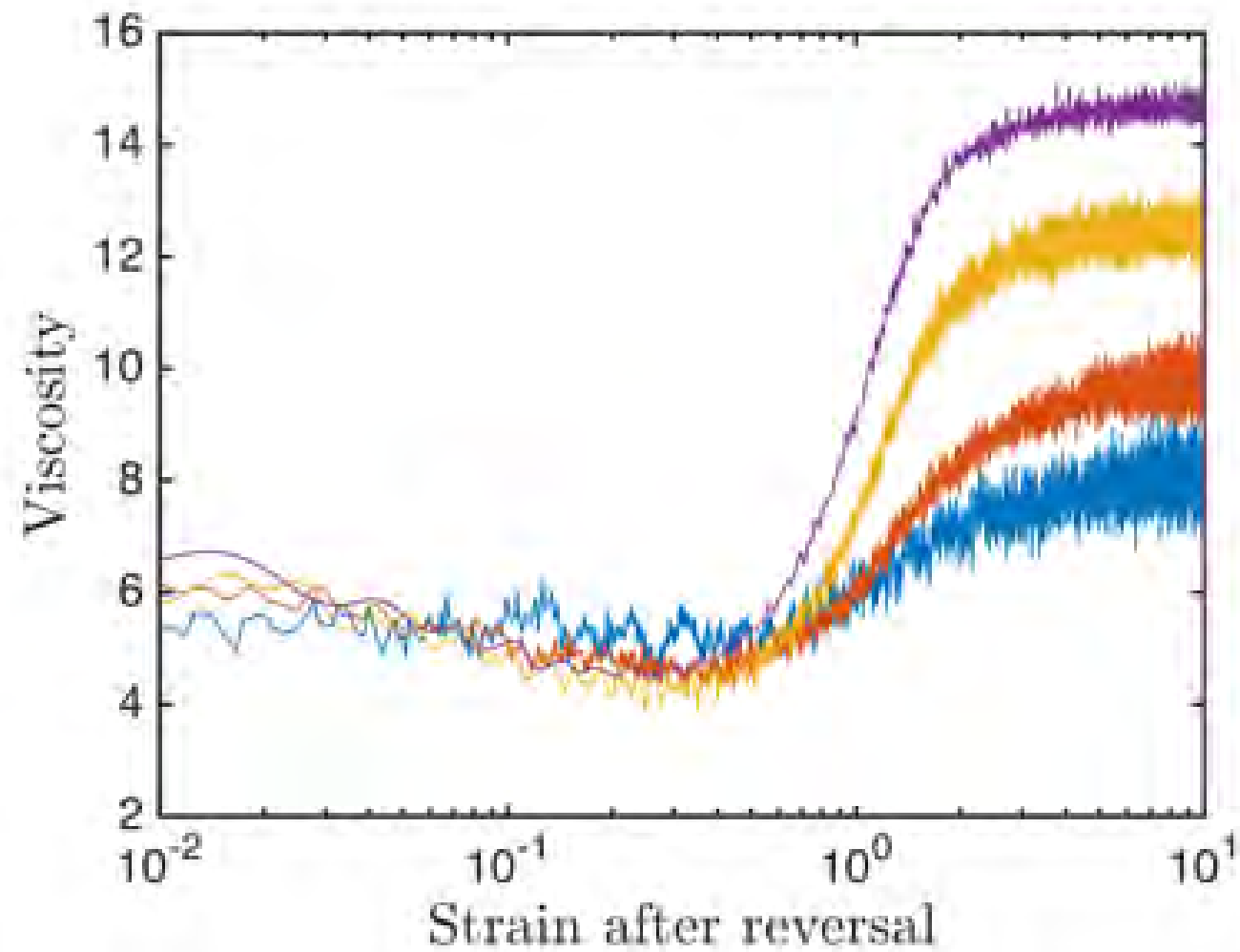
Experiment 2: shear flow reversal



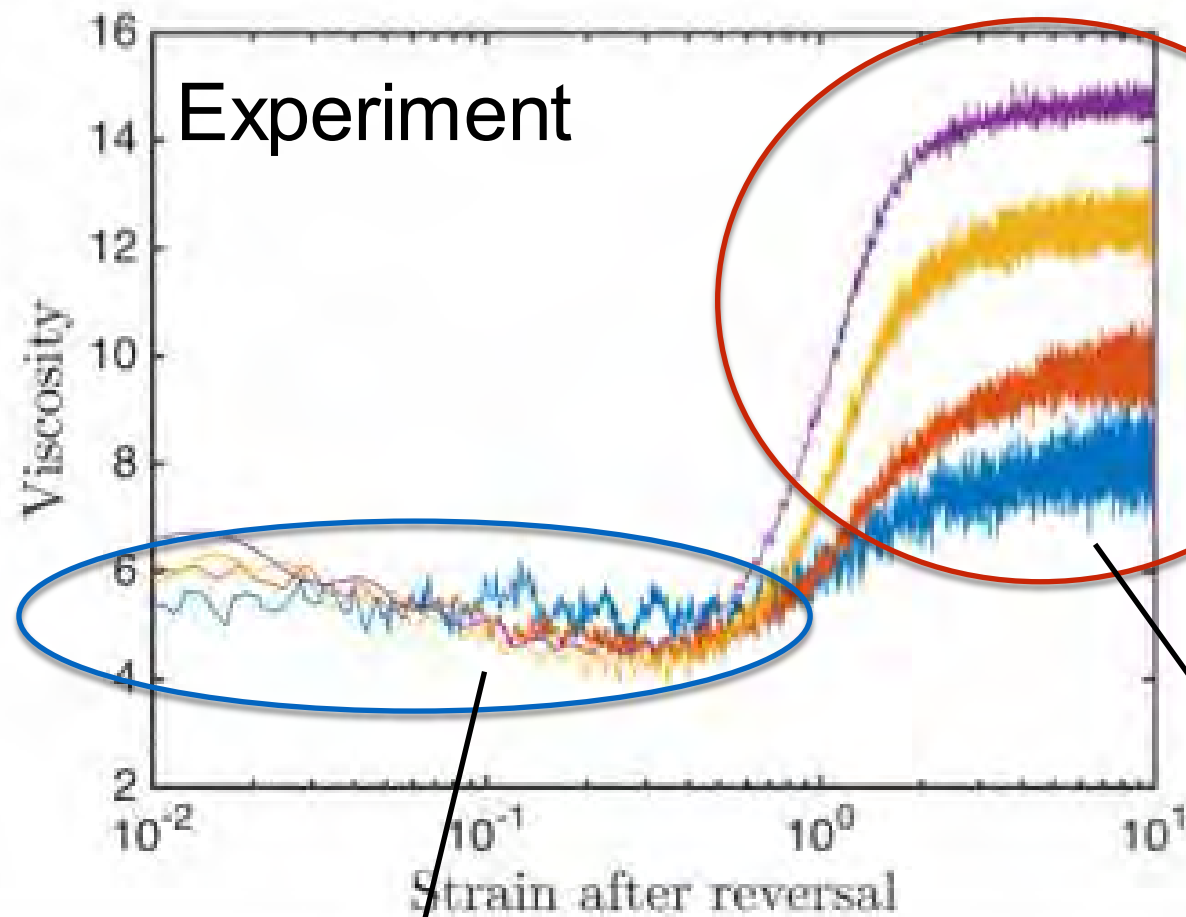
Experiment 2: shear flow reversal



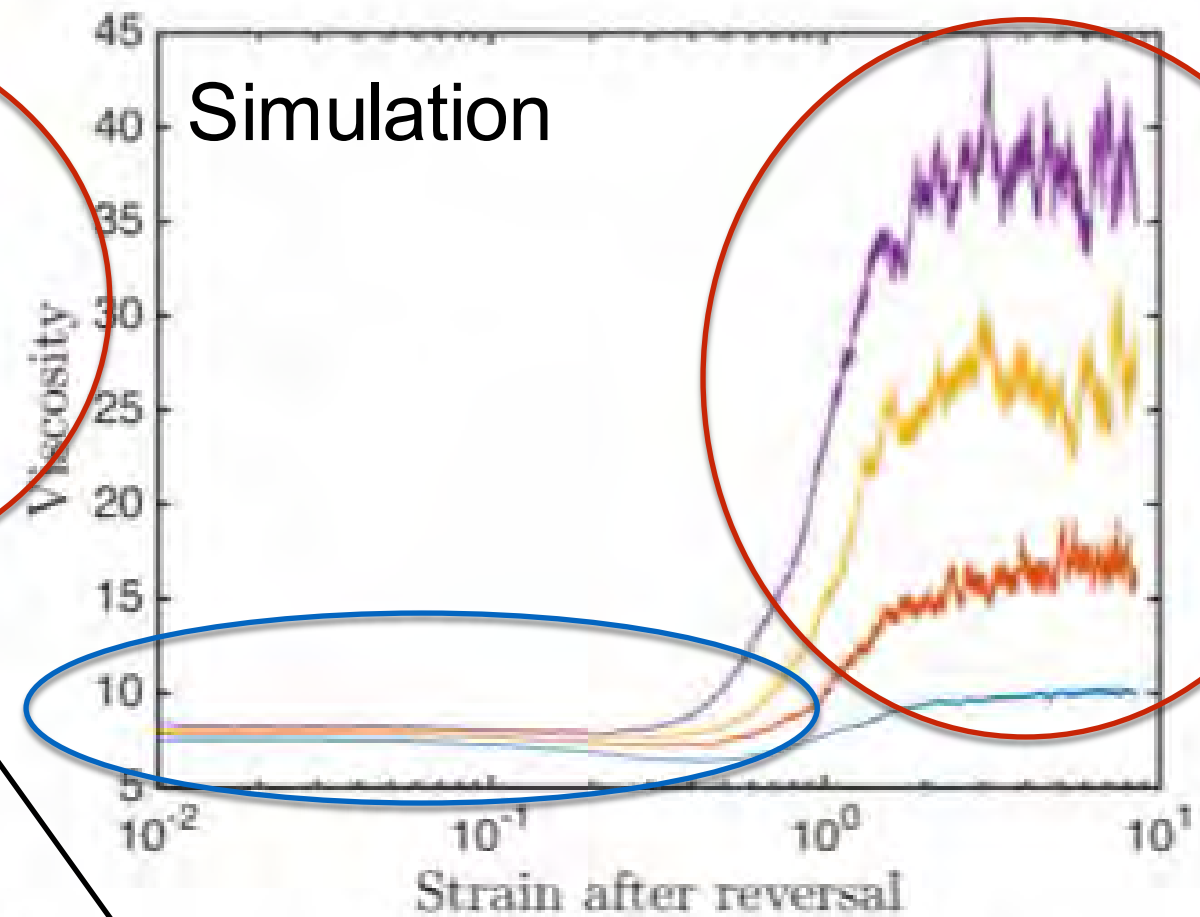
Experiment 2: shear flow reversal



Experiment 2: shear flow reversal



Hydrodynamic part
independent of shear rate

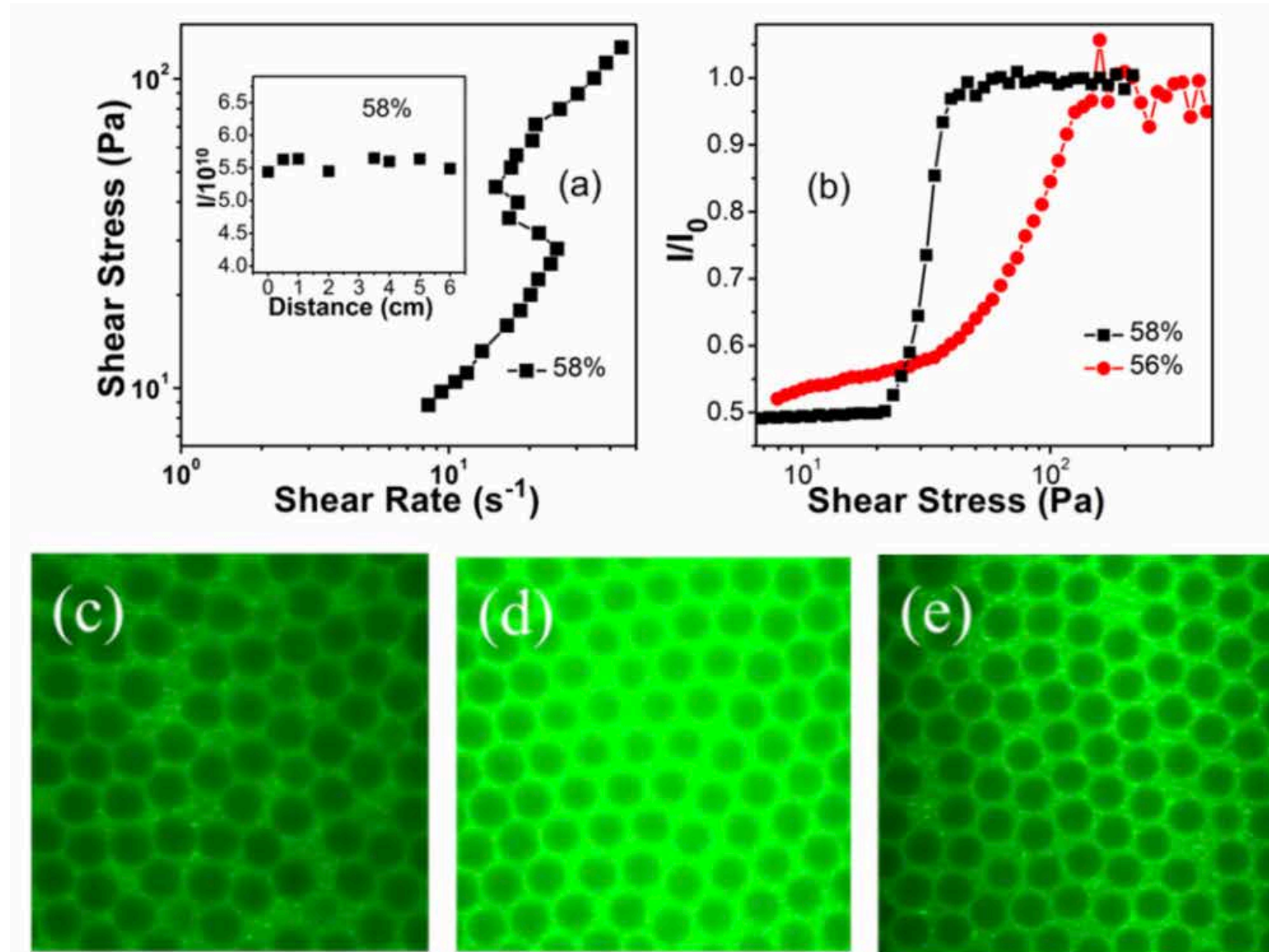


Contact part increases with
shear rate

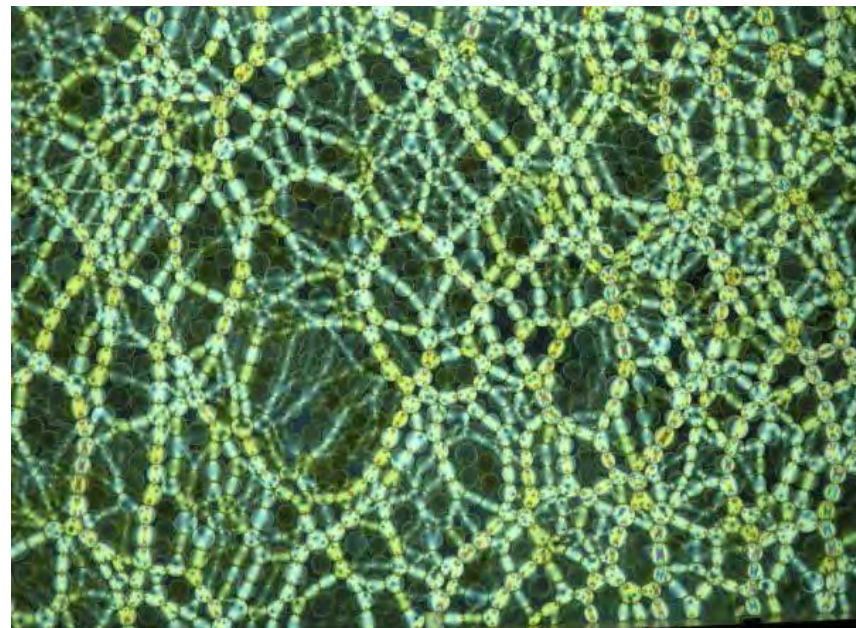
Experiment 3: direct observation of contacts



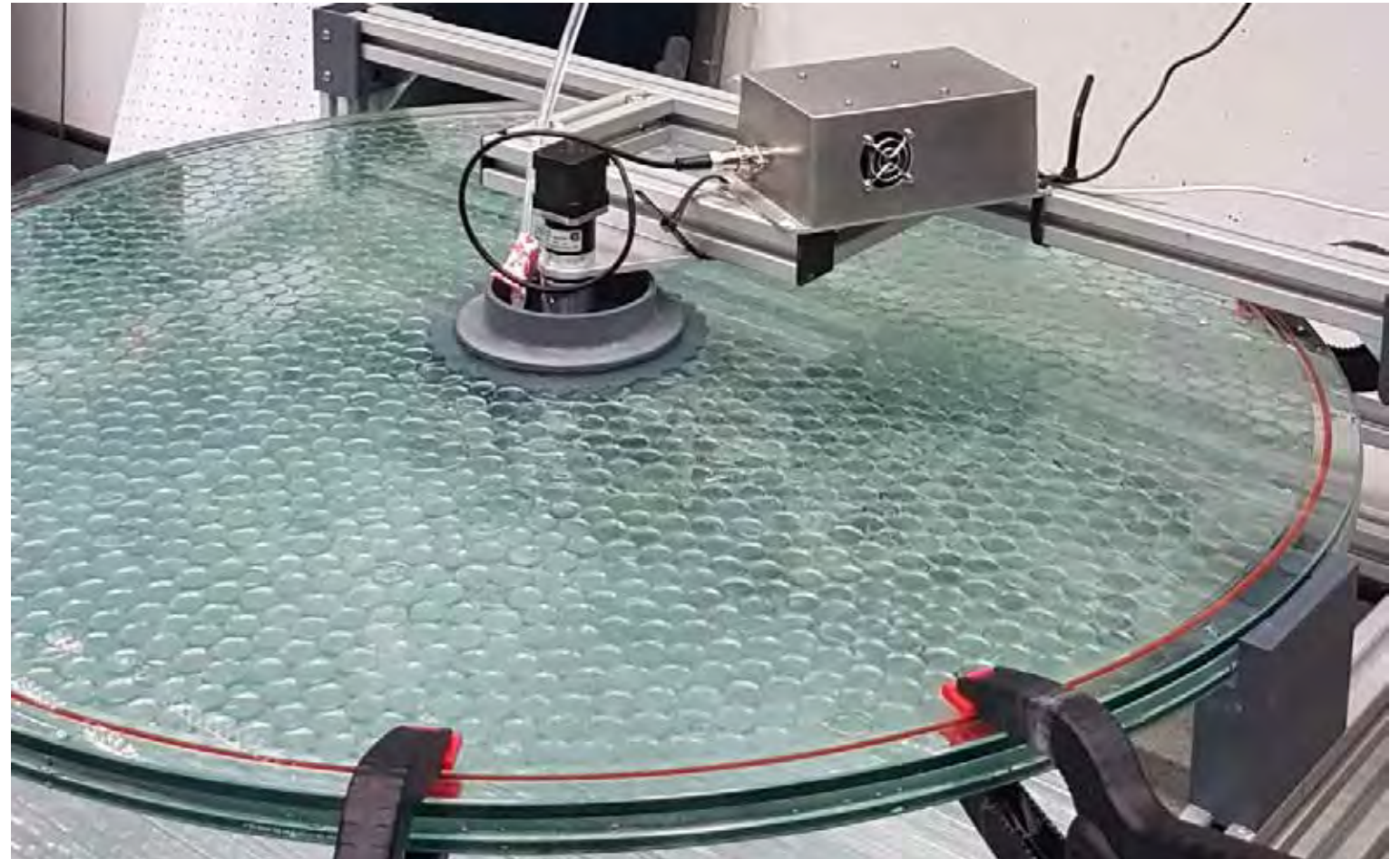
Stress-dependent, fluorescent additive to identify contact points?



Experiment 3: direct observation of contacts

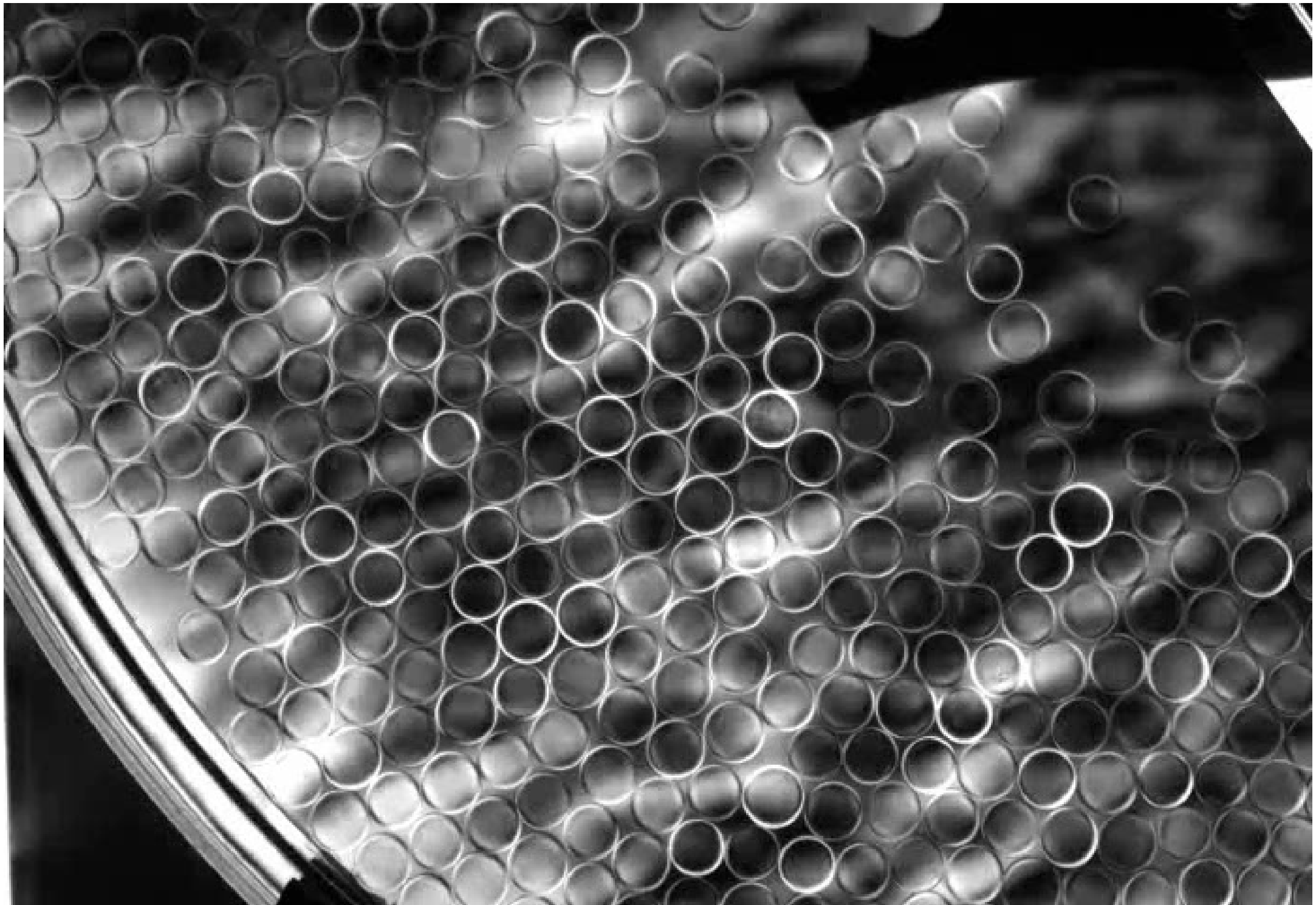


Bob Behringer

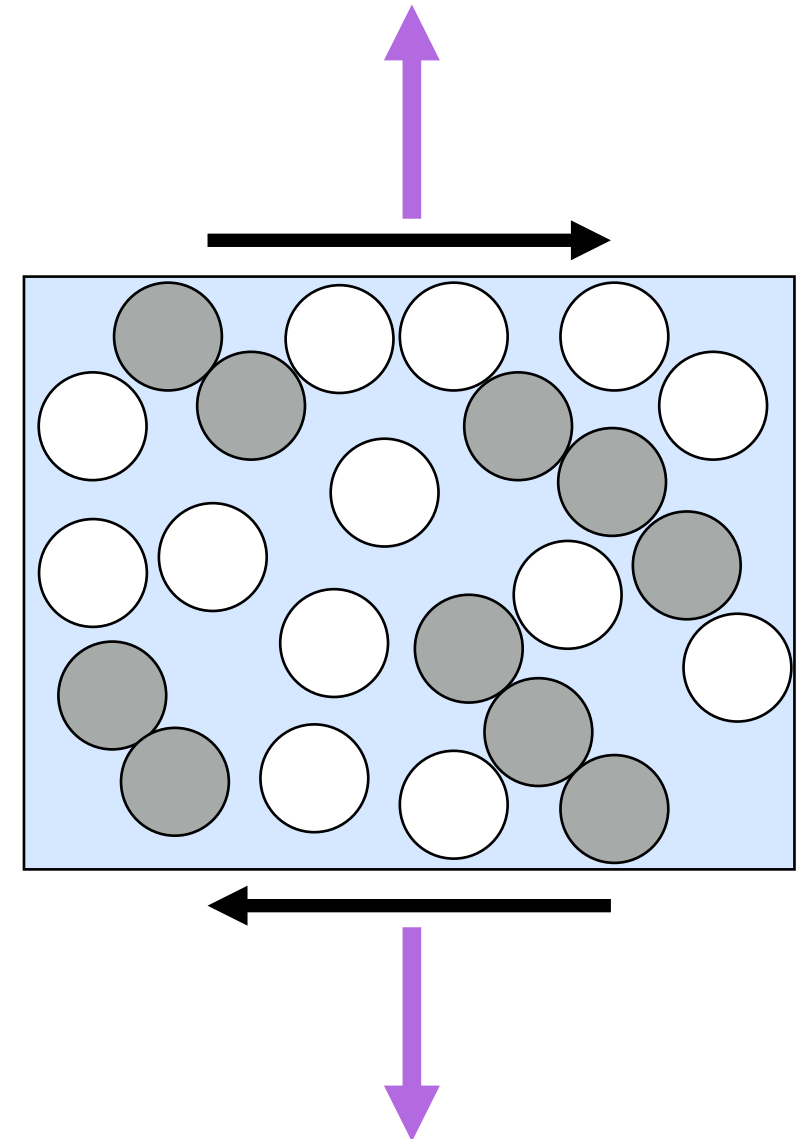
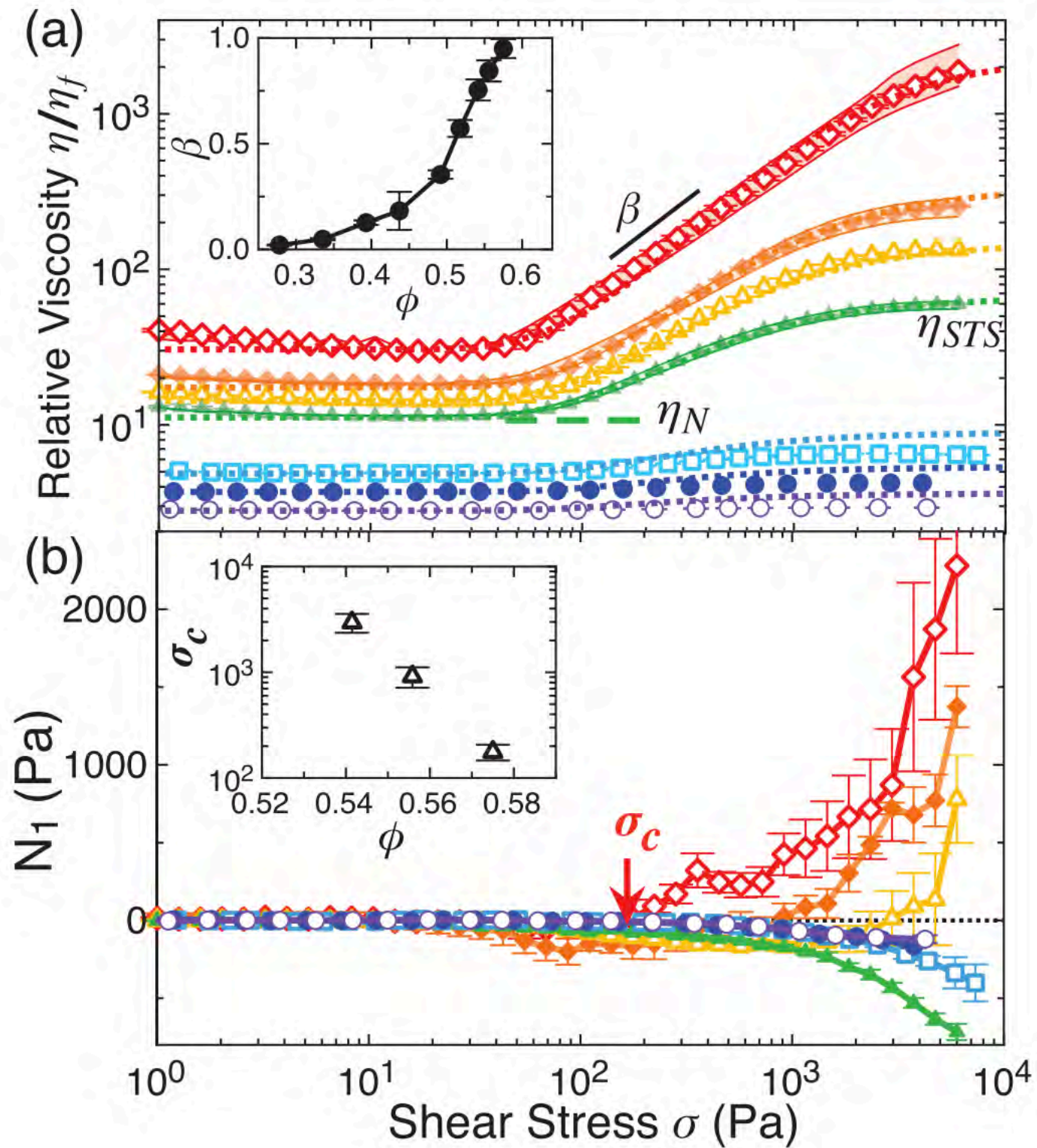


<https://www.youtube.com/watch?v=R1QUMrjWiDU>

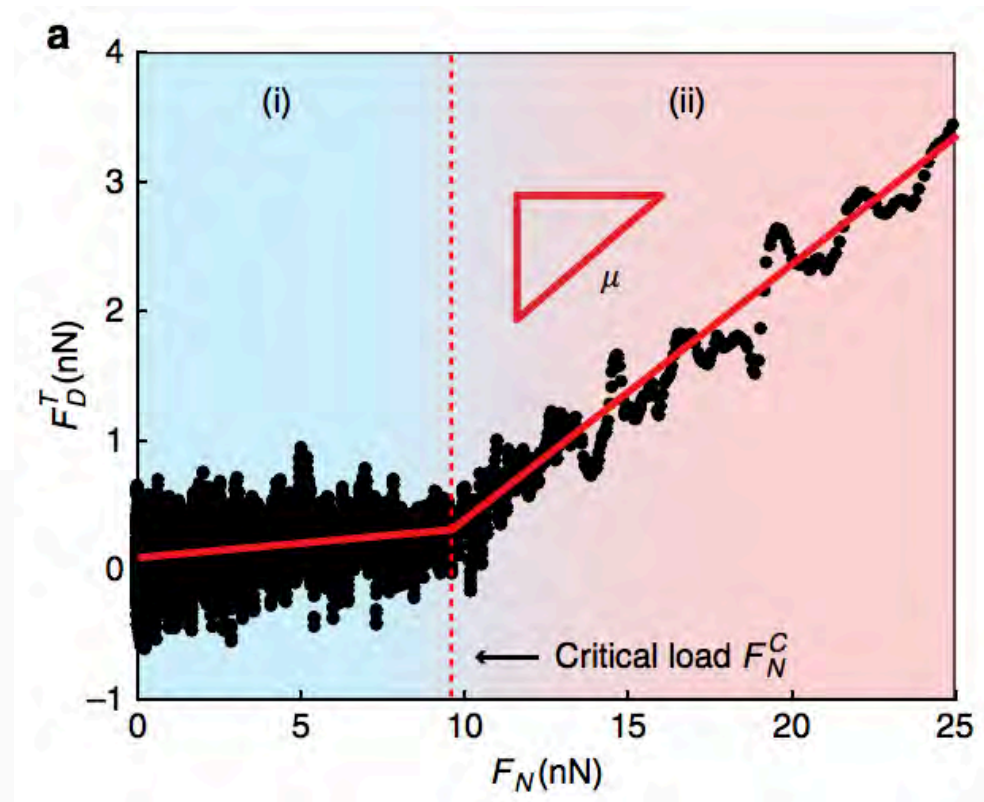
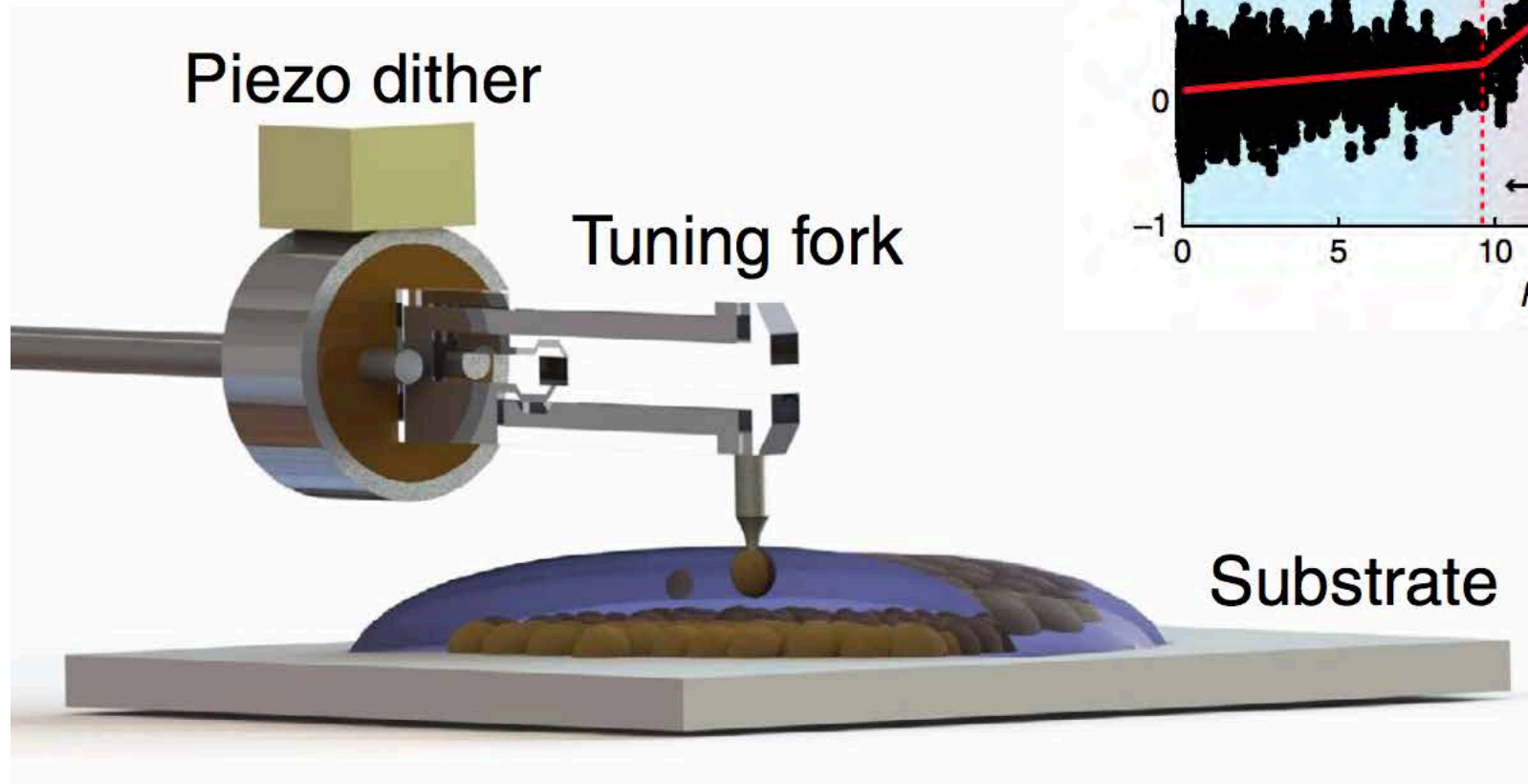
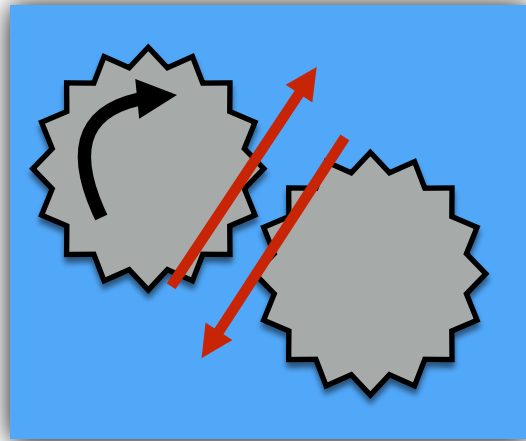
Experiment 3: direct observation of contacts



Experiment 4: normal stresses



Experiment 5: probing the surfaces



Diagnosing these rheological features



A key practical question is:

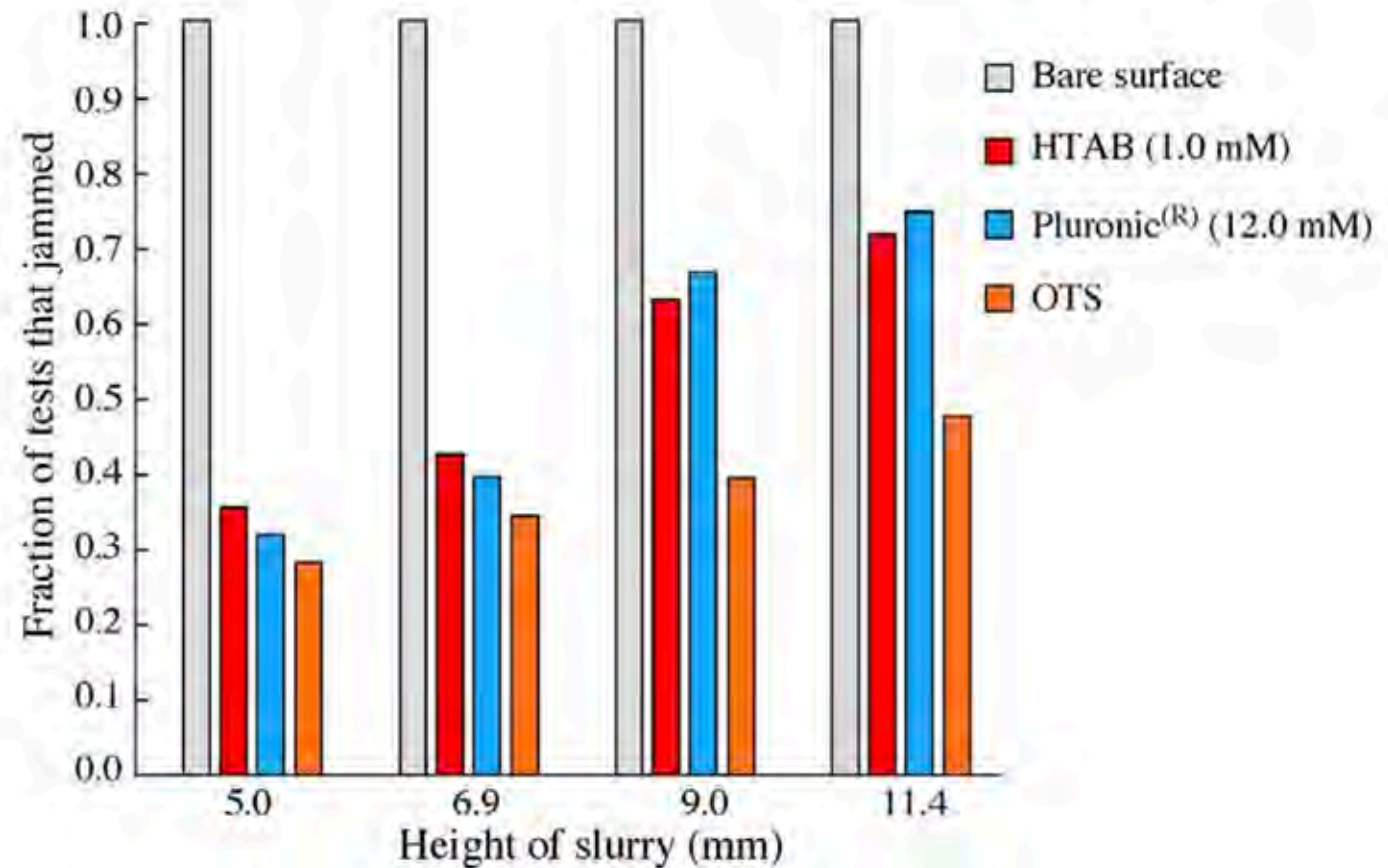
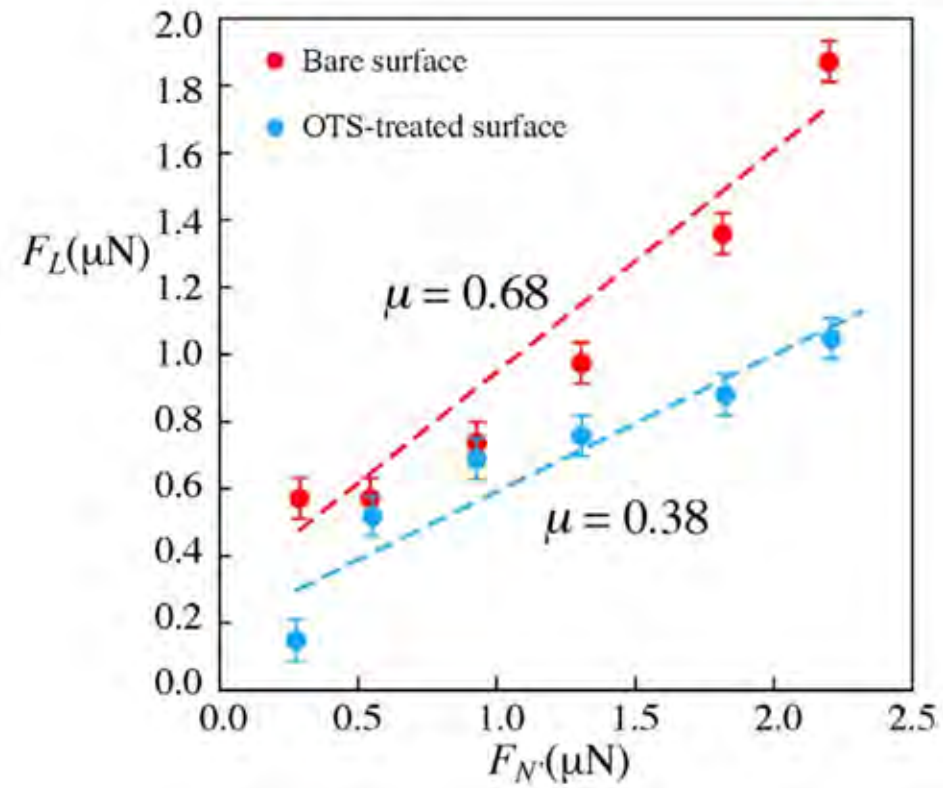
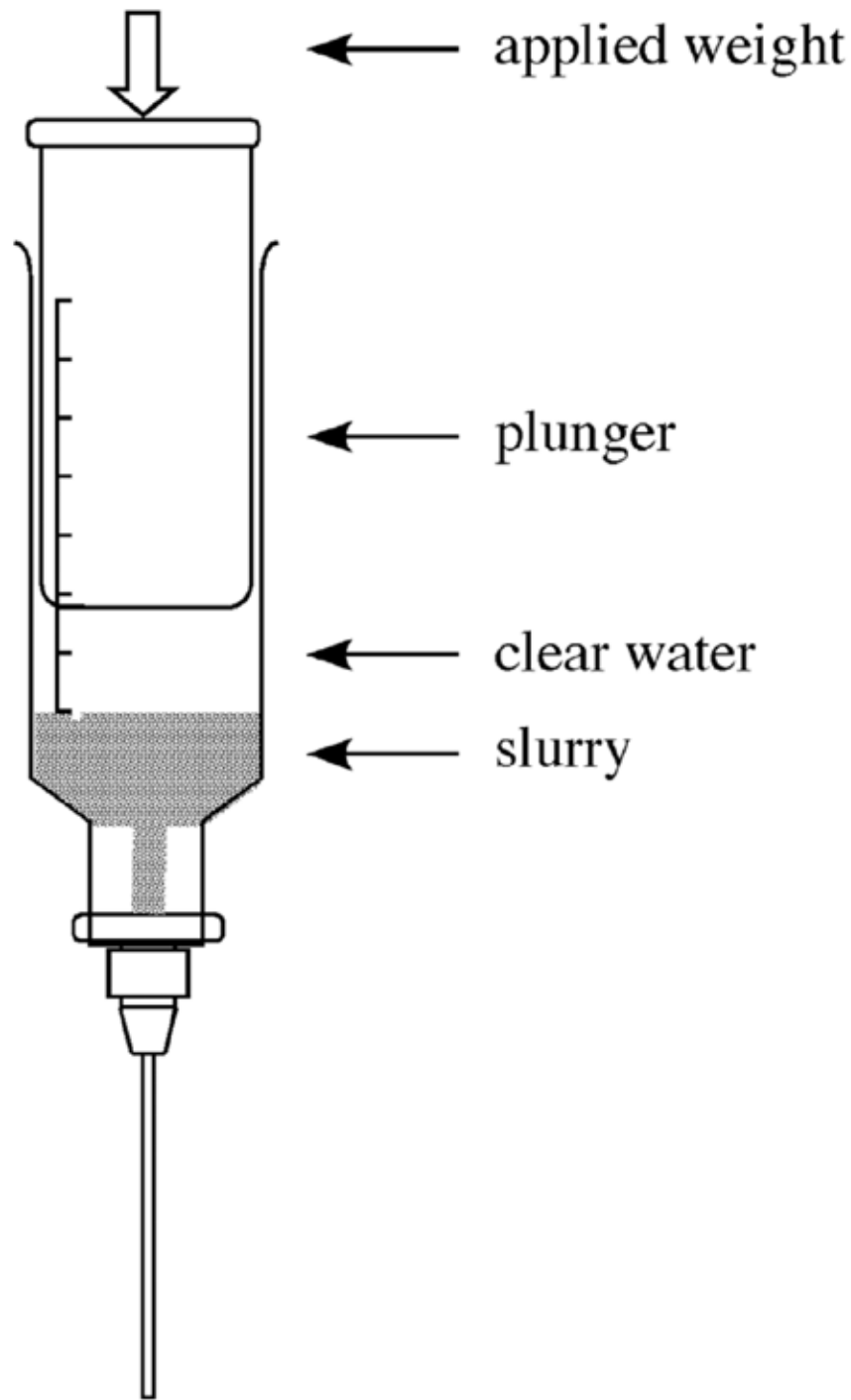
*Should we be most worried about the hydrodynamics (i.e. **the fluid properties**) or the surface contacts (i.e. the **particle properties**)?*

*5 key characterisation experiments that suggest **particle properties***

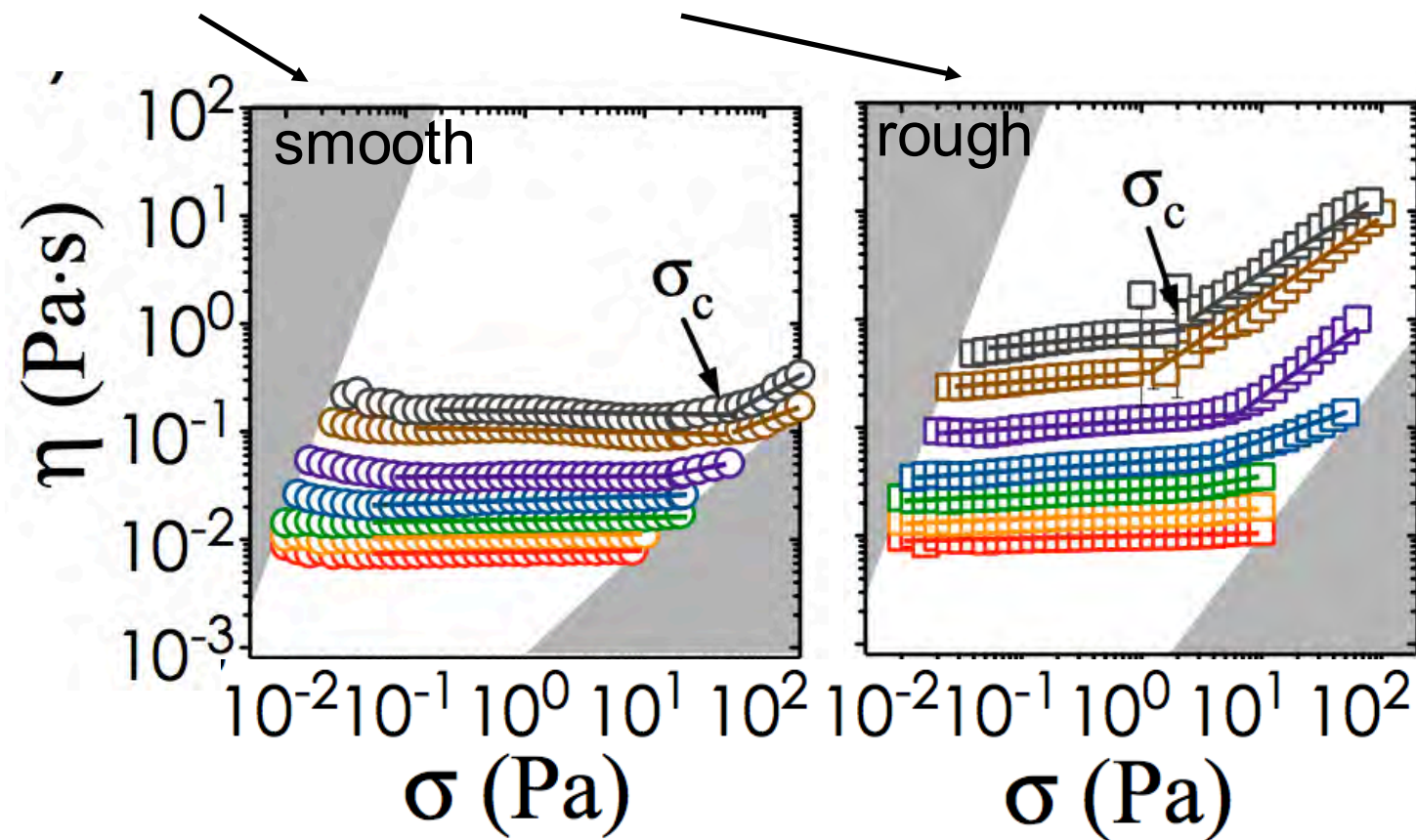
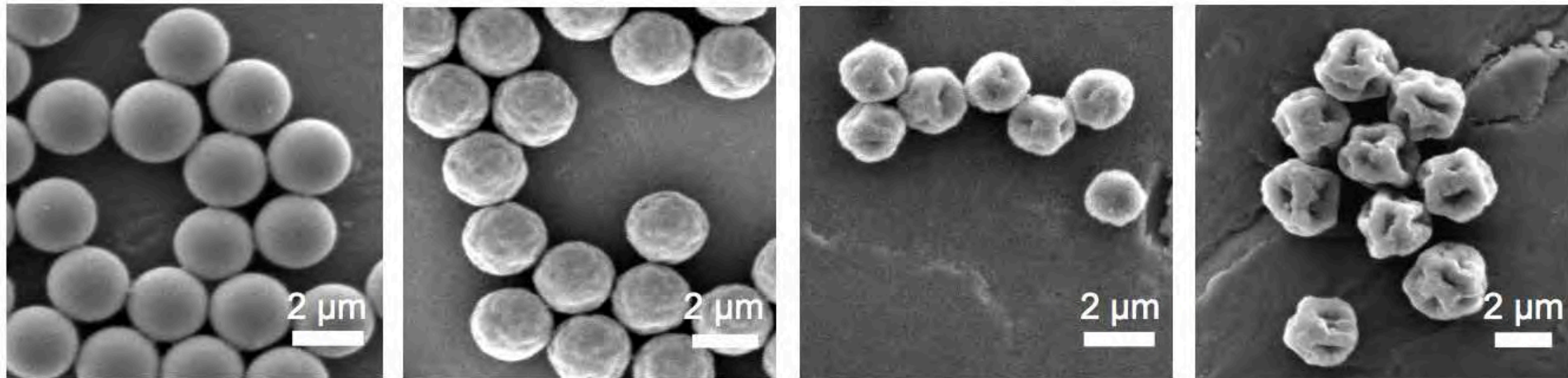
SO...

What can we do differently in formulation?

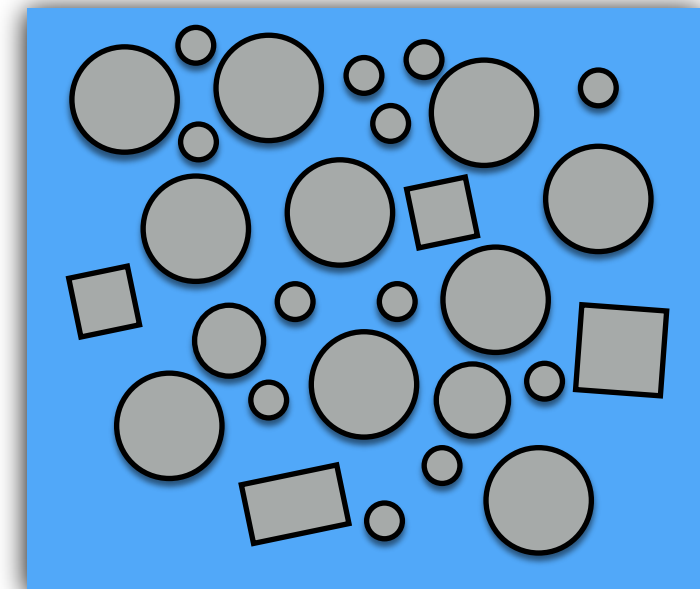
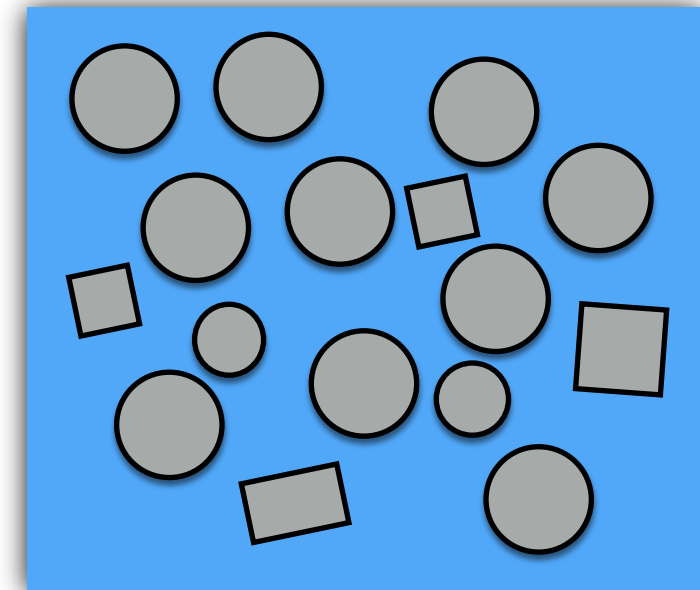
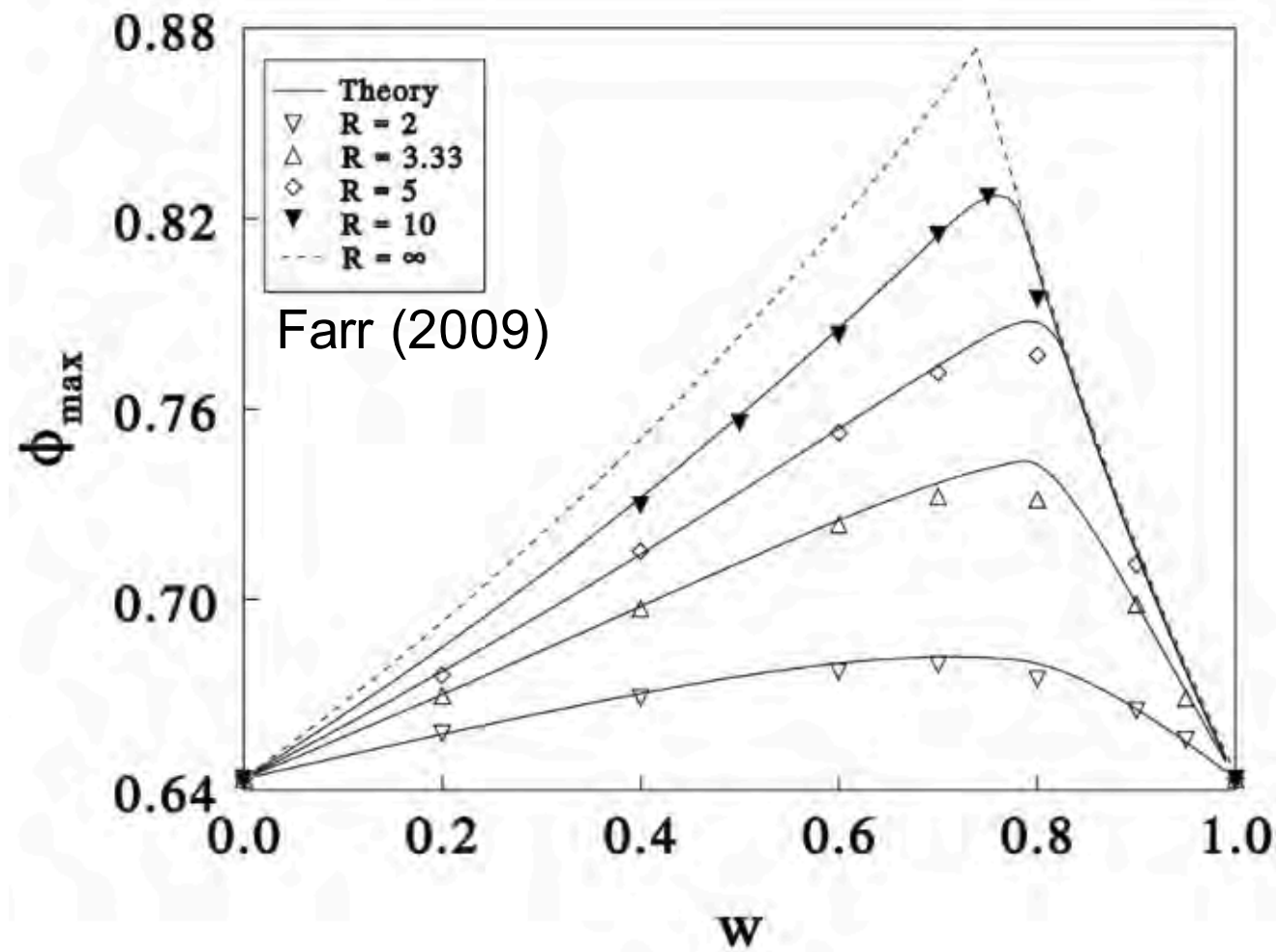
Formulation: particle friction



Formulation: particle friction

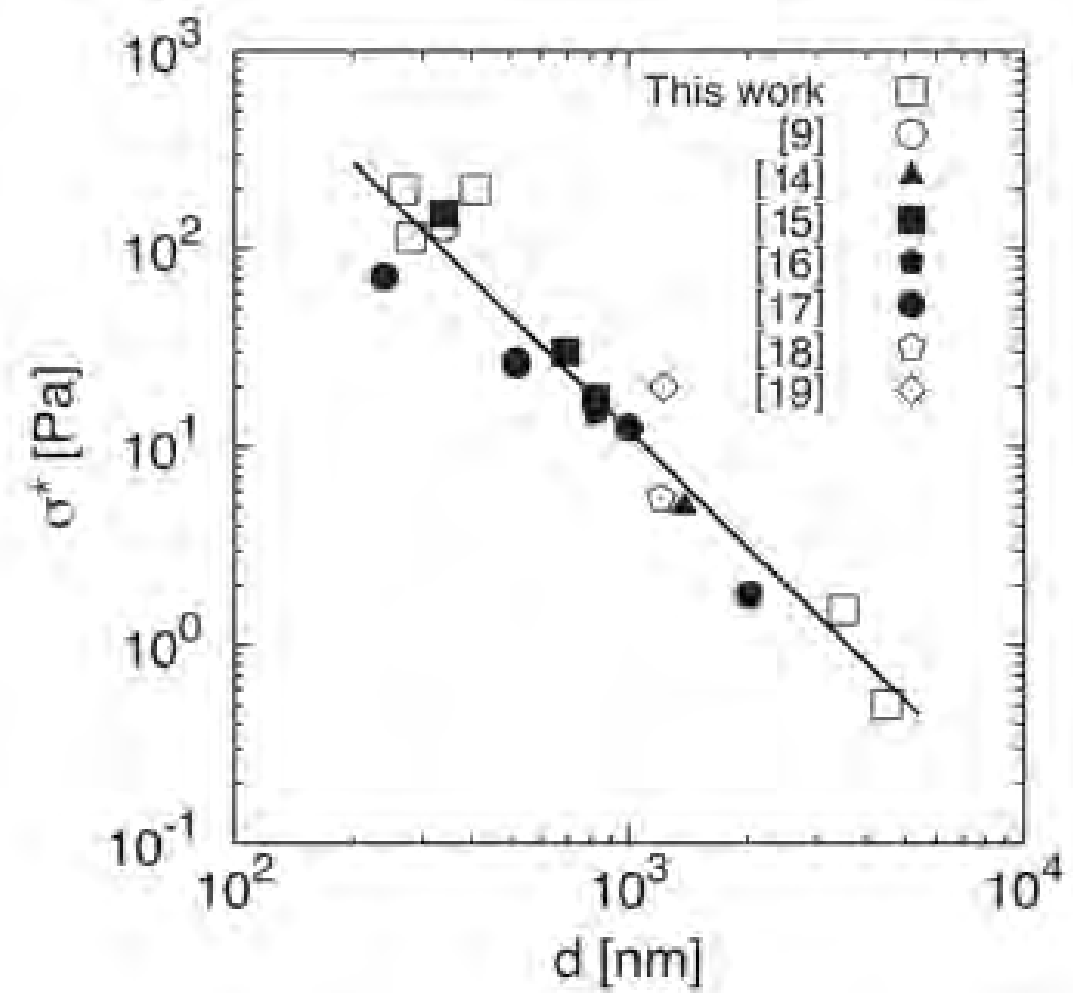
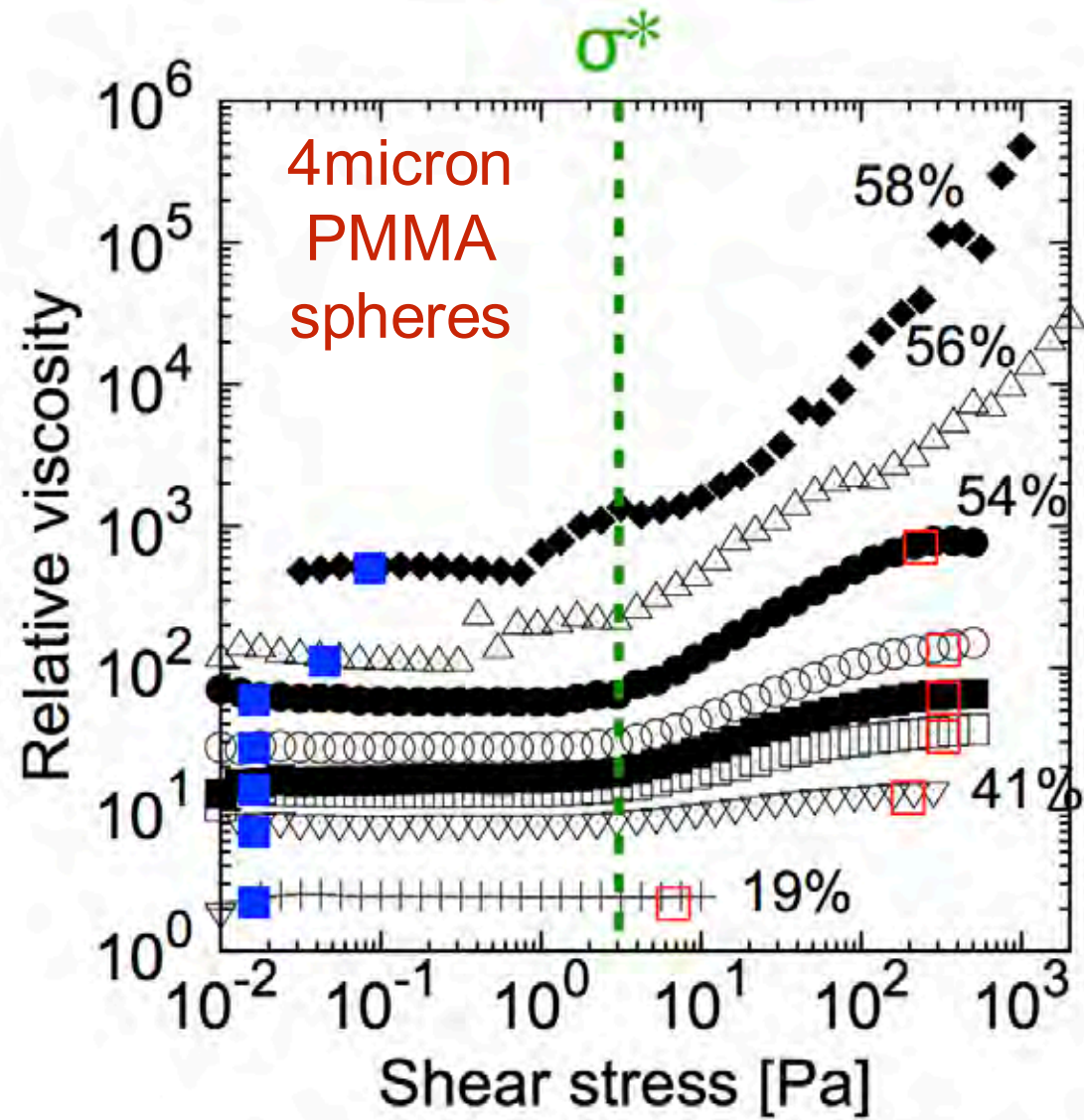


Formulation: particle size distribution

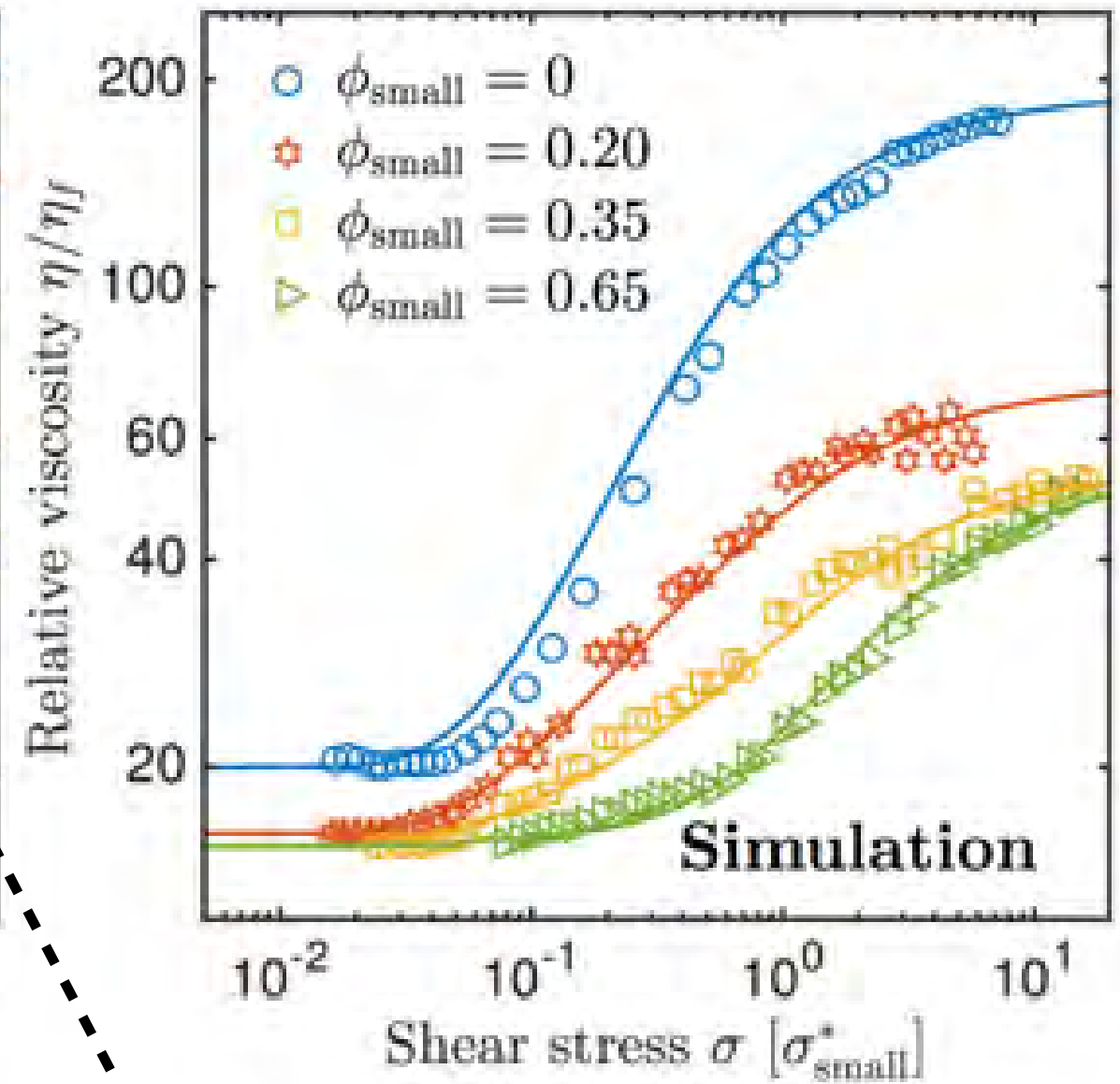
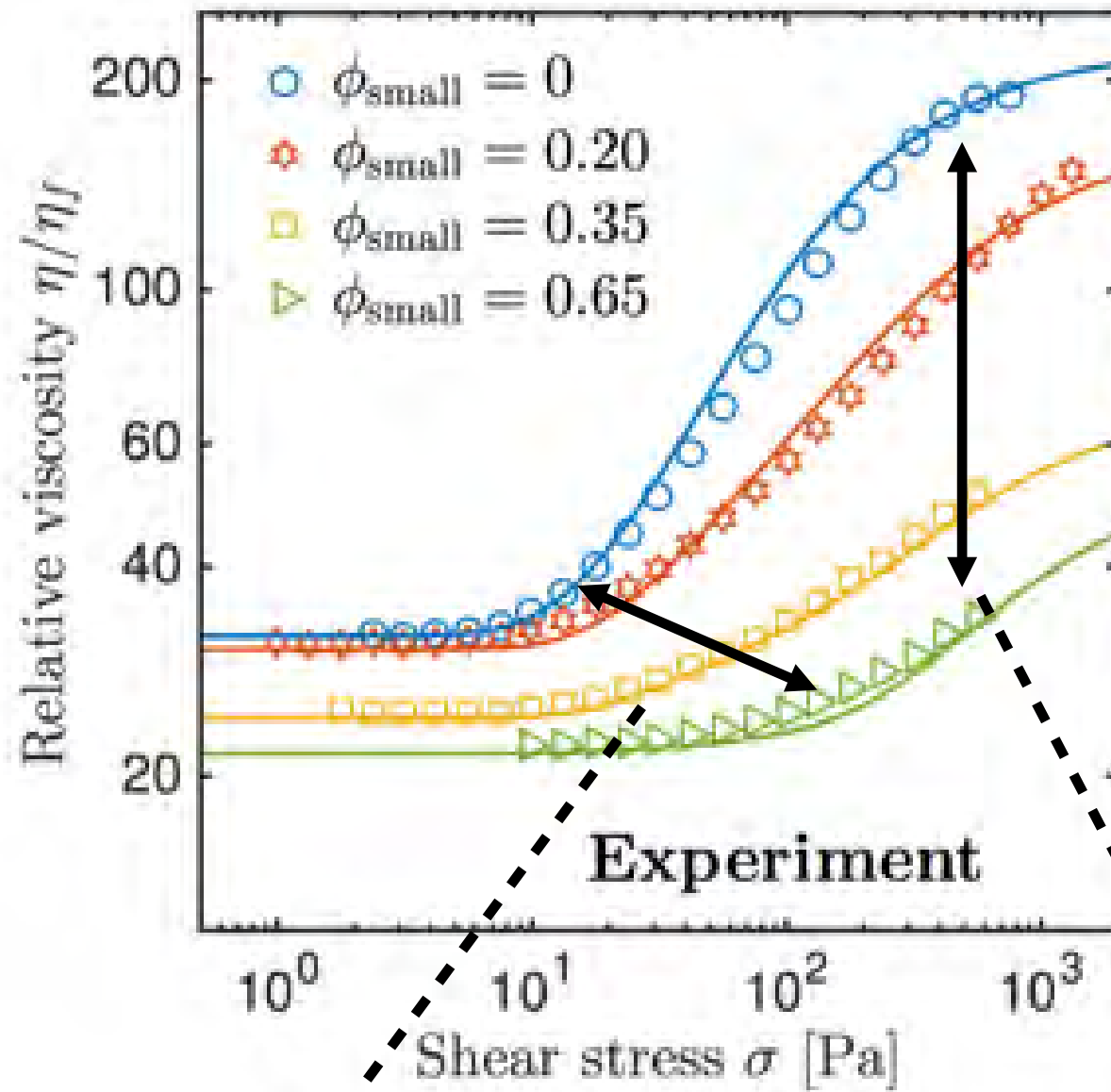


$$\eta = a(\phi - \phi_c)^{-2}$$

Formulation: particle size distribution



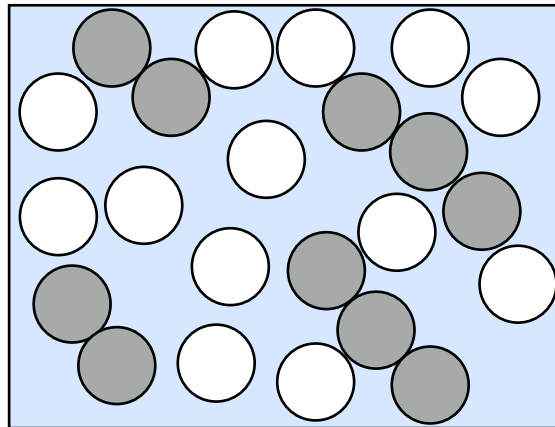
Formulation: particle size distribution



Order of magnitude
shift in onset stress

Order of magnitude
reduction in viscosity

Formulation: rethinking processing

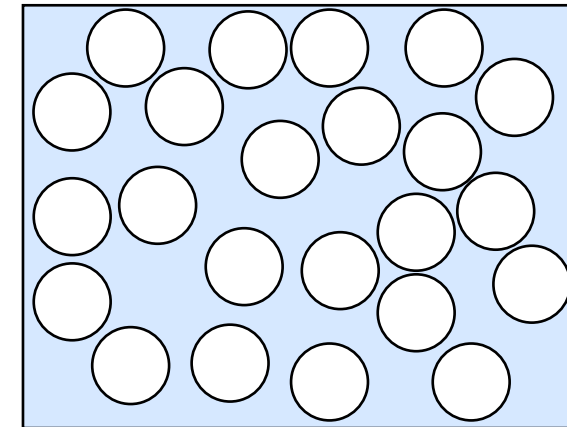


Reversible hydrodynamics
+
irreversible contacts

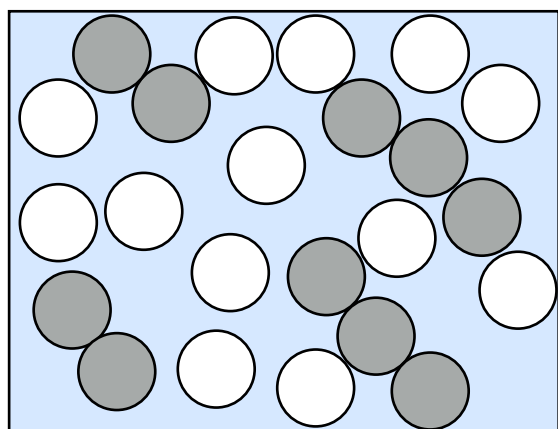


Self-organisation under
oscillatory flow

Pine, Nature (2005)



Formulation: rethinking processing

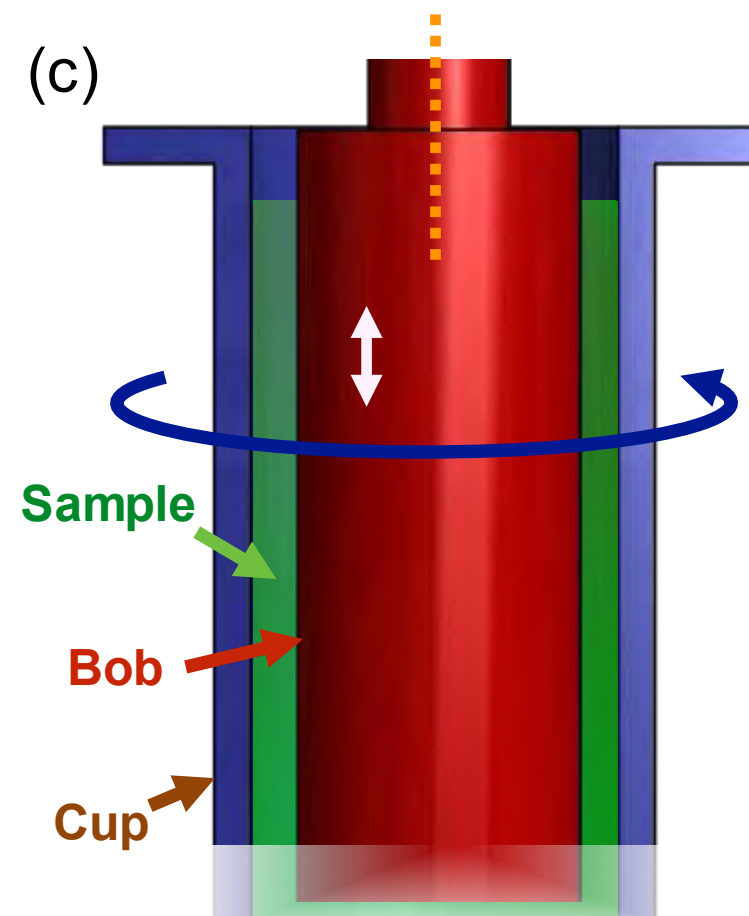
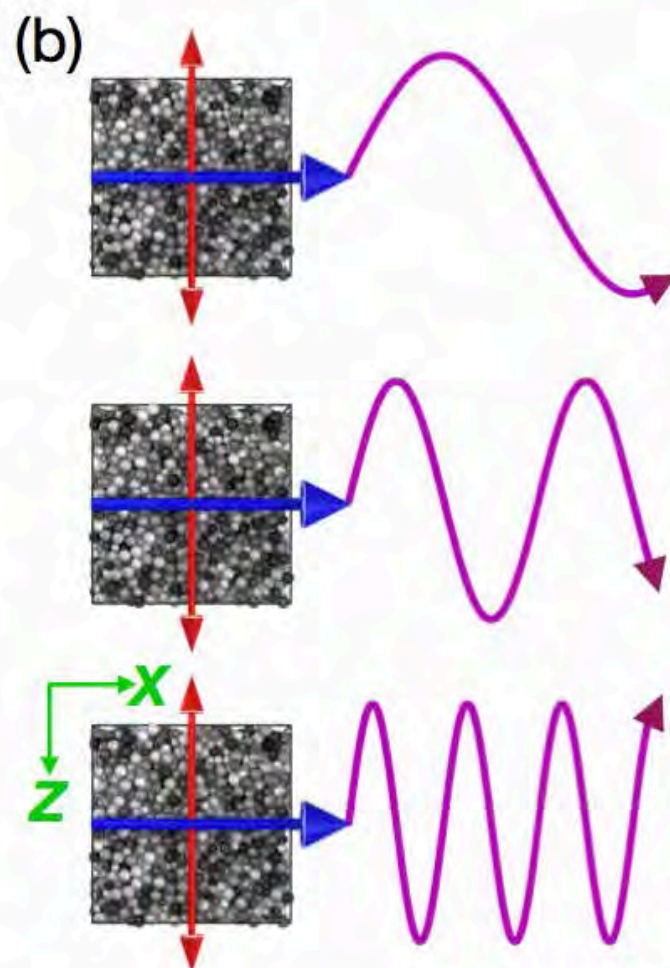
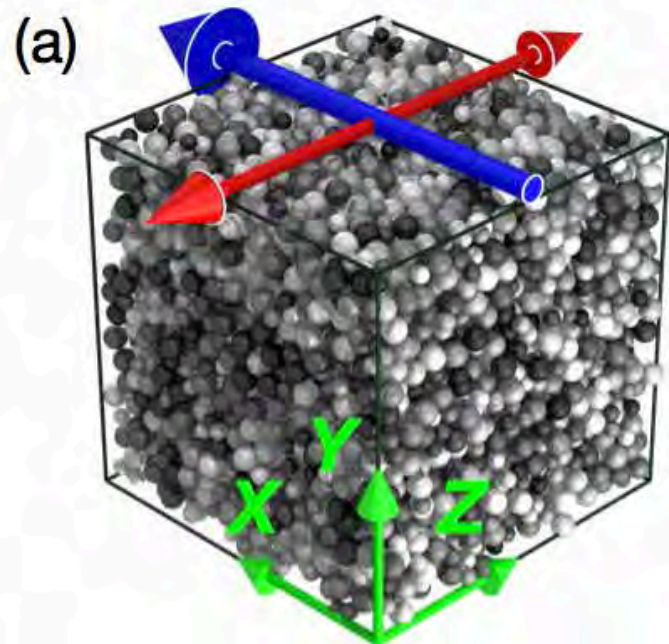
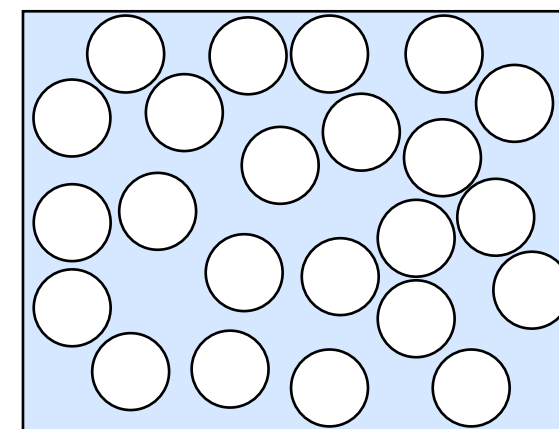


Reversible hydrodynamics
+
irreversible contacts

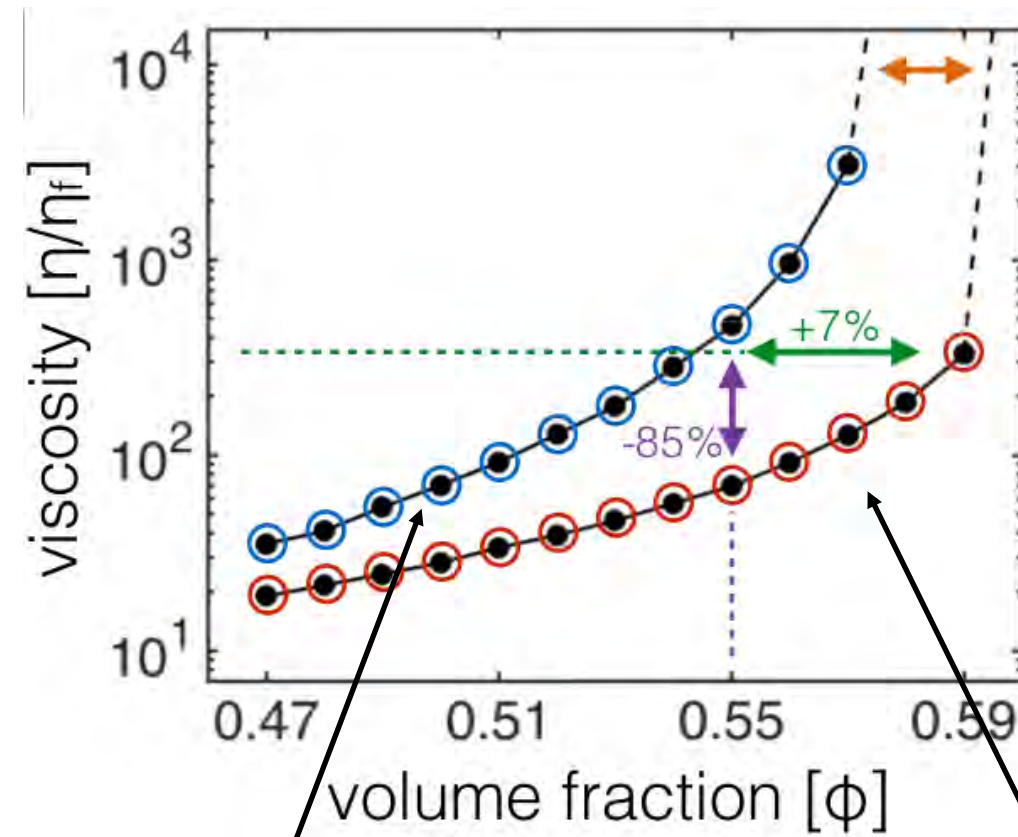
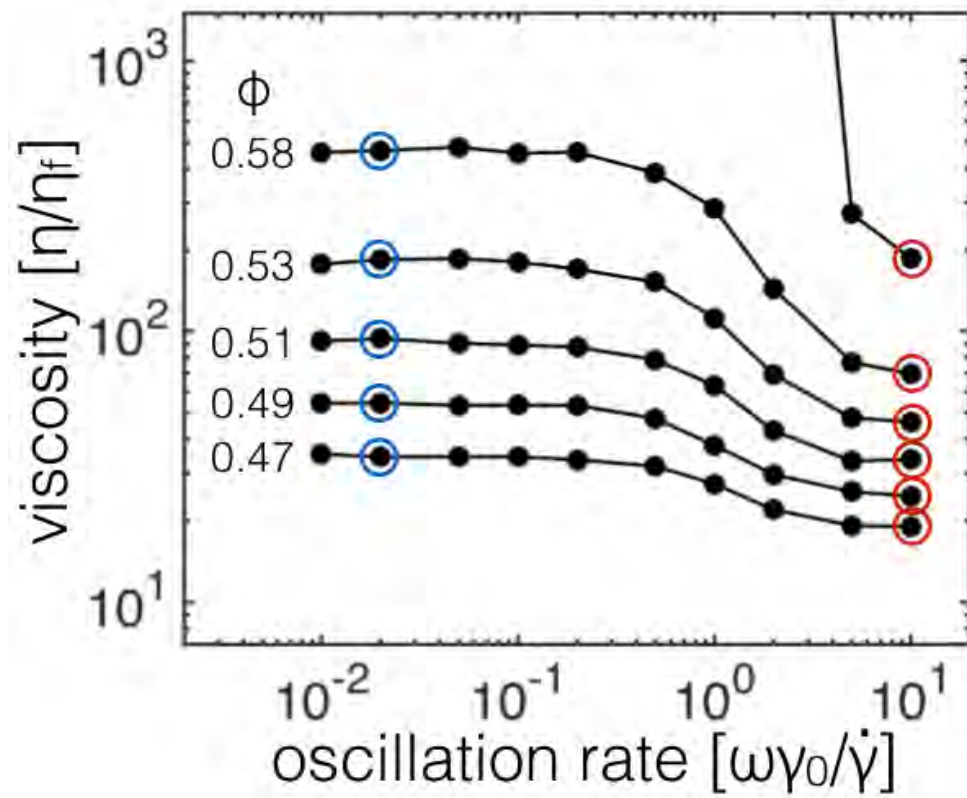


Self-organisation under
oscillatory flow

Pine, Nature (2005)



Formulation: rethinking processing



Simple shear flow

Simple shear flow + Oscillatory cross shear



Evidence for the importance of particle-particle contacts:

1. Viscosity divergences at low and high stress
2. Transient shear reveals irreversible stresses
3. Photoelasticity reveals direct contacts
4. Normal stress analysis
5. AFM measurements reveal static friction coefficient

What we can do to take control:

1. Tune the surface chemistry and particle topology
2. Optimise the particle size distribution
3. Implement flow protocols with complex histories

Outlook and potential future directions



- 1- Can subsidiary flows be applied widely in practice?
- 2- What about attractive particles? Is friction still important?
- 3- We can isolate contacts and hydrodynamics - can we infer specific contact forces from rheology?

Observing and quantifying force transmission in dense suspensions

1. *Measuring the stresses in **suspensions of coarse and fine particles***
2. *Understanding the forces on **particles in non-Newtonian suspending fluids***

Implementing active flow control in industrial scenarios

1. *Viscosity and dissipation with **non-Newtonian suspending fluids***
2. ***Mitigating flow instabilities** and flow rate fluctuations*

Coire Gabhail, Glencoe, 22 October 2015



Ness & Sun, *PRE* (2016)

Ness & Sun, *Soft Matter* (2016)

Lin, **Ness**, Cates, Sun and Cohen, *PNAS* (2016)

Lin, Guy, Hermes, **Ness**, Sun, Poon and Cohen, *PRL* (2015)

Guy, Hermes, Poon, *PRL* (2015)

Ness, Mari and Cates, *submitted*

Khan, Thomas, Vriend and **Ness**, *in prep*



Romain Mari



Neil Lin



Ben Guy



Michiel Hermes

Thank you!

Also thanks to Jin Sun, Wilson Poon, Mike Cates, Itai Cohen, Tim Najuch, Meera Ramaswamy, Dan Hodgson, John Royer, Ranga Radhakrishnan